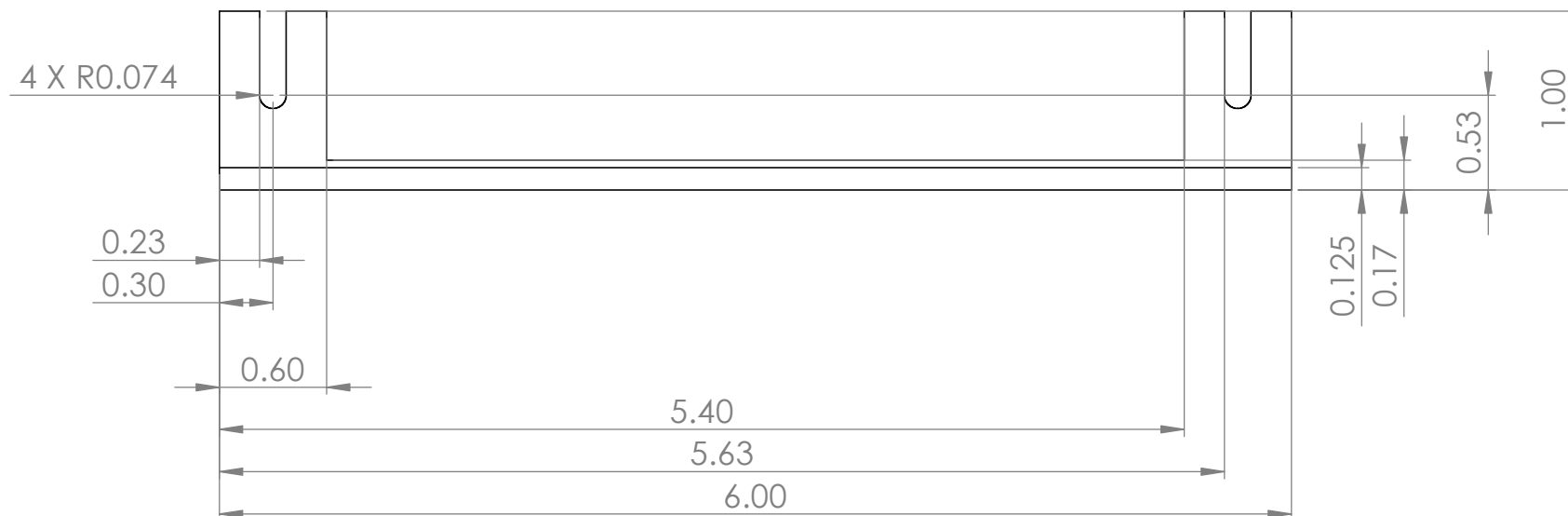
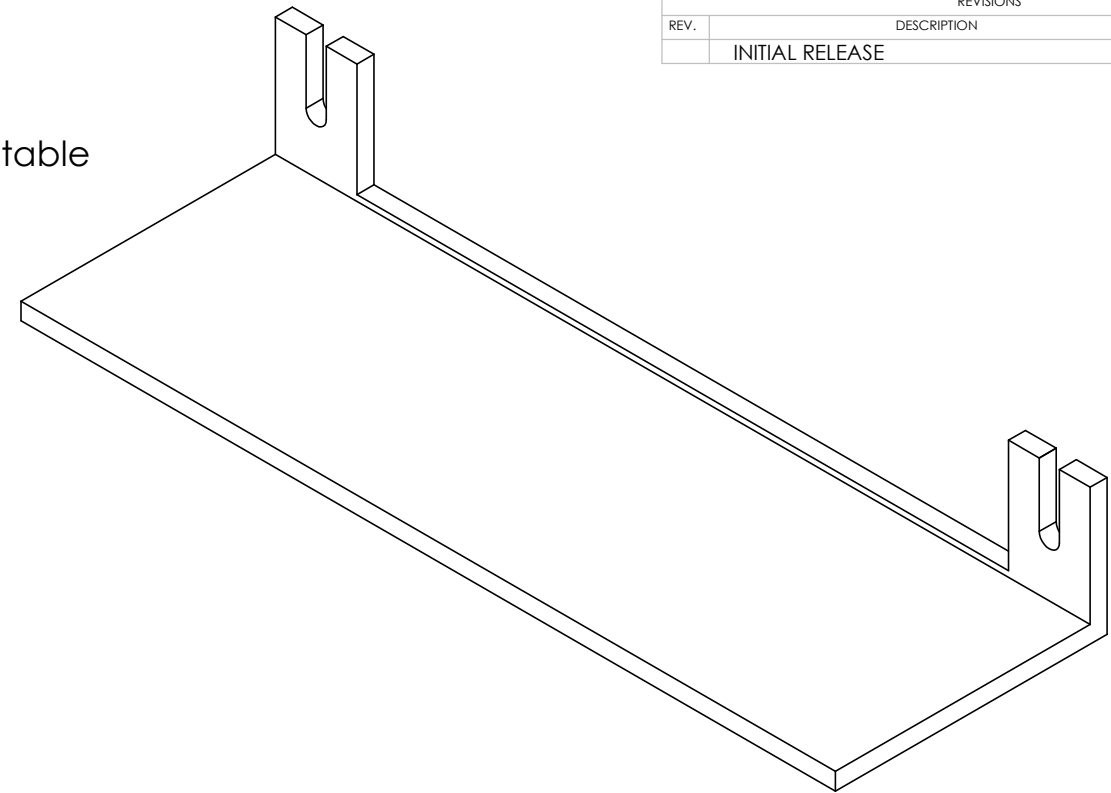


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1. May also be made from bent Al sheet if the result will be close to the extruded part
2. Part acts as a heatsink and retainer
3. McMaster part has rounded edges and inner radius which is not modeled and acceptable



NOTES (CONT. FROM TITLE BLOCK)

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	05OCT23	GS

1		1		8982K125		Angle, 2x2x1/8in		McMaster		6061					
ITEM NO.		QTY.		PART NO.		DESCRIPTION		VENDOR		MATERIAL SPECIFICATION					
BILL OF MATERIALS															
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 REV. PROJECT NAME BackAngle SIZE B DWG. NO. .DWG				
Inspector				1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°			DRAWN G. STERN		
Shop Foreman				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER G. STERN		CHECKED					
Engineer								PROJECT NO. XXX		PROJECT ZZZZZZZZ					
NEXT ASSY Description		NEXT ASSY Number													
Application			DO NOT SCALE DRAWING				WEIGHT		lb.		SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1				