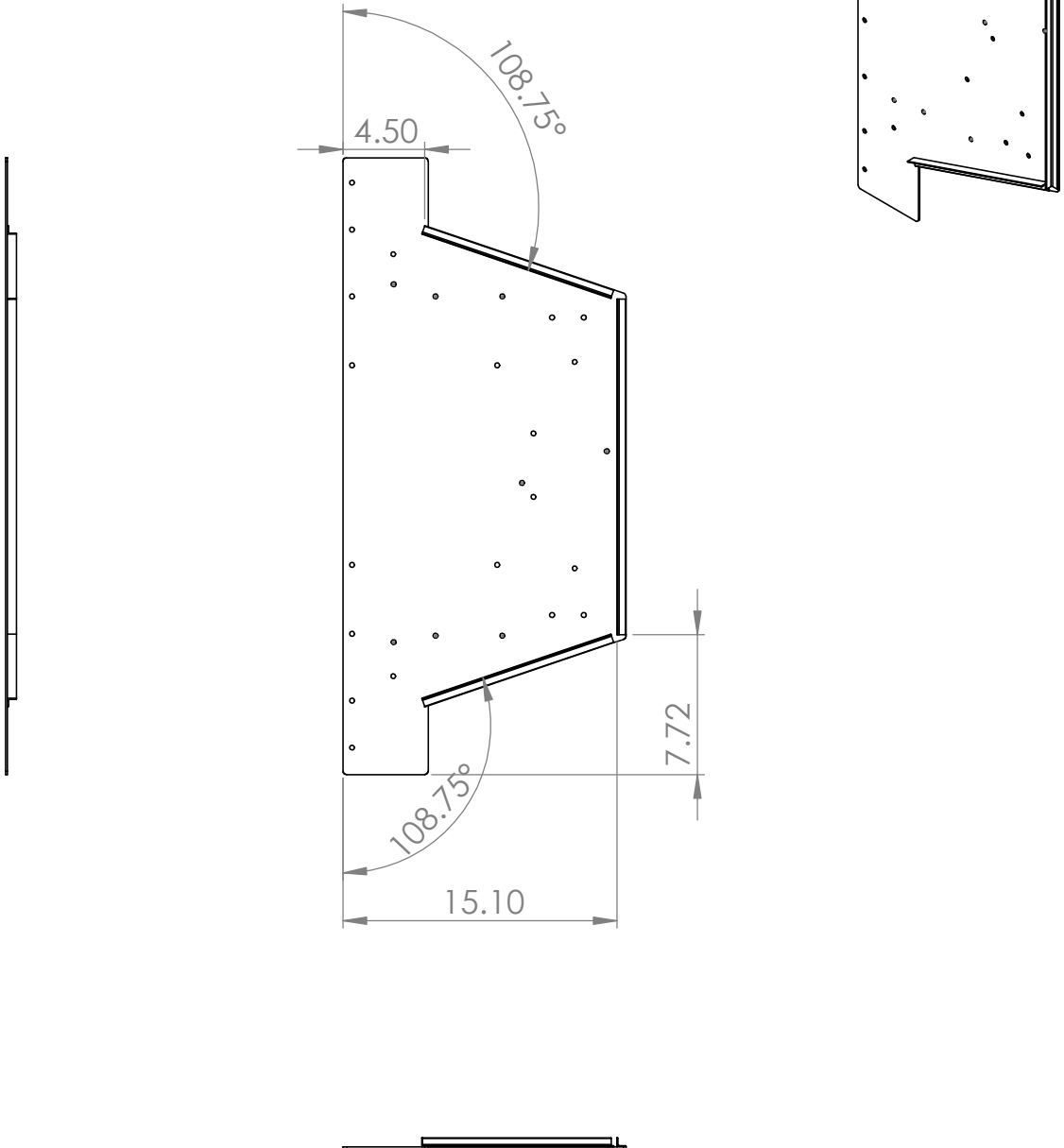


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	16OCT23	G. Stern



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	8982K546	6061 90 Degree Angle, 11.00in	2
2	8982K546	6061, 90 Degree Angle, 18.50in	1
3	AlPlate		1

5. Weld Item 1 and 2 to item 3 as shown

NOTES (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. XXX PROJECT ZZZZZZZZ			
Application		DO NOT SCALE DRAWING		WEIGHT lb. SIZE B DWG. NO. .DWG SCALE 1:10 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	