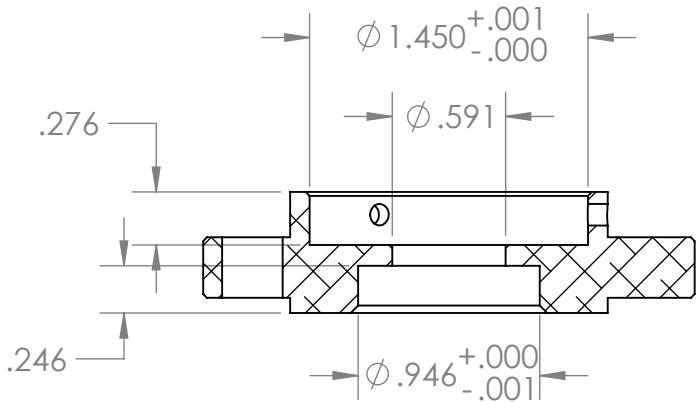
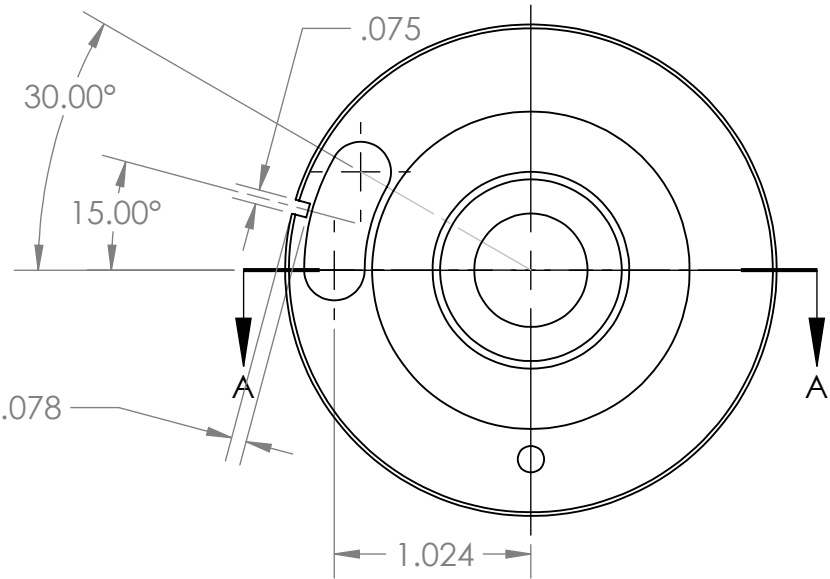
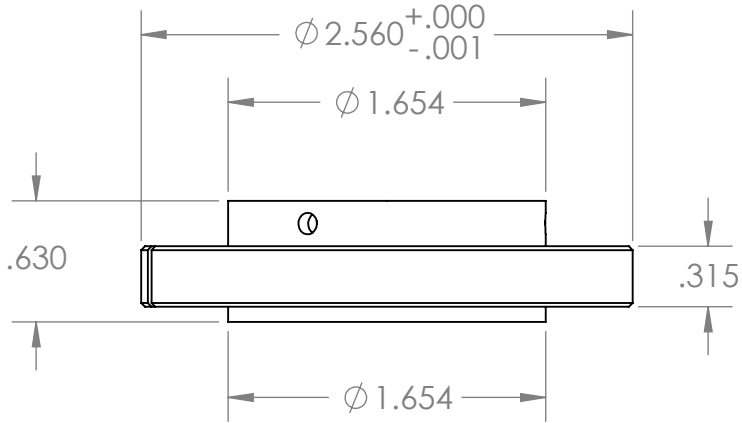
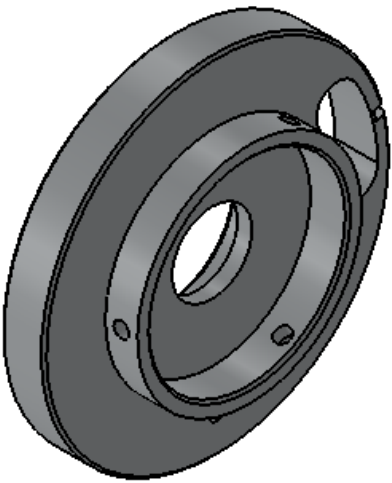
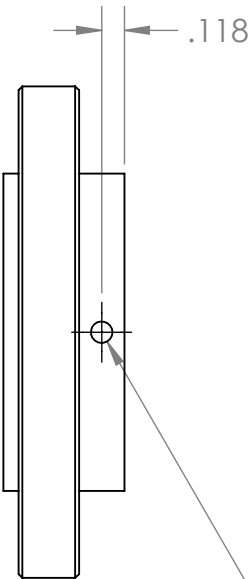


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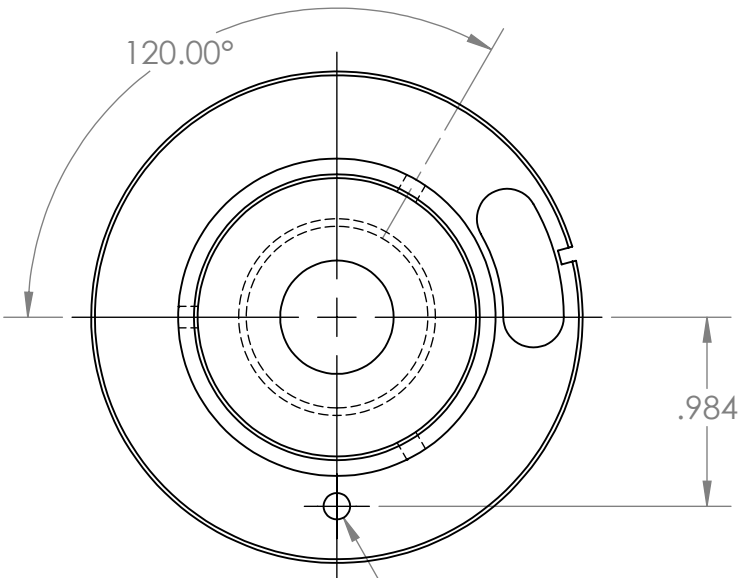
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A



3X ϕ .089 THRU ALL
4-40 UNC - 2B THRU ALL



ϕ .107 THRU ALL
6-32 UNC - 2B THRU ALL

NOTES:
MATERIAL: 6061-T6
FINISH: NONE
QTY.=6

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN D.GRAVES 6/20/11	
		ENGINEER D.GRAVES 6/20/11	
		CHECKED	
		PROJECT NO. 901123	
		PROJECT MINI 1K ROV	
		WEIGHT	
		DO NOT SCALE DRAWING	

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7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

bearing_resolver ring

SIZE B	DWG. NO. 10020721	REV.
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1