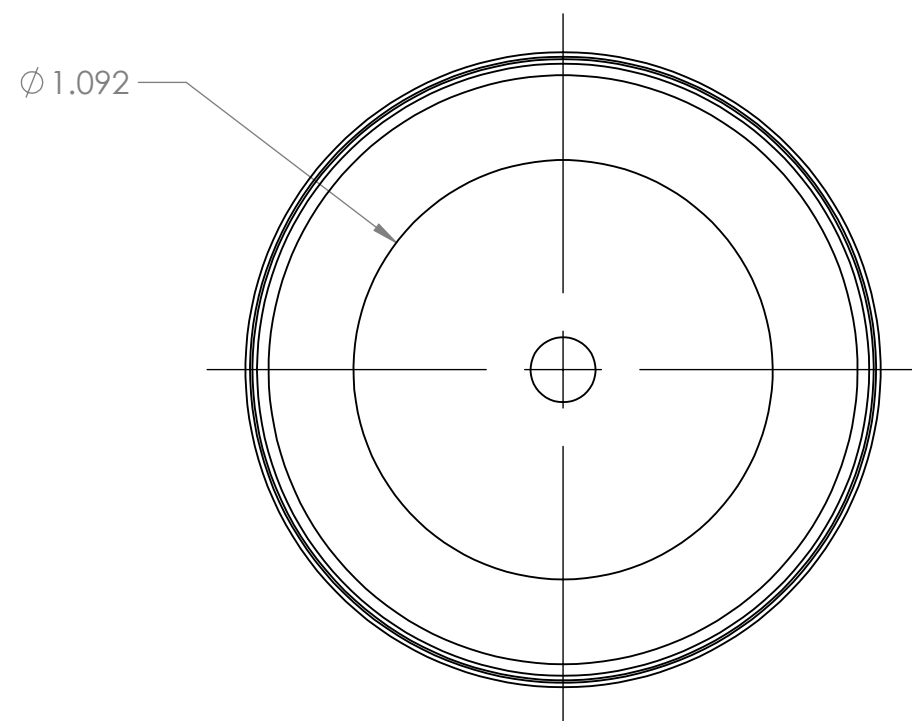
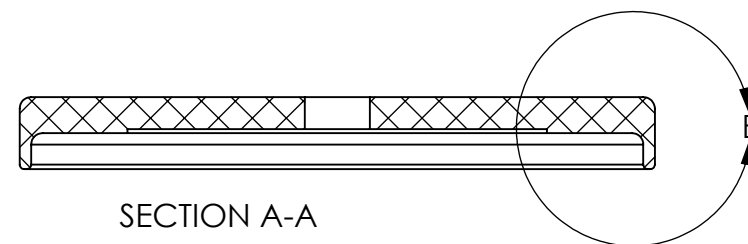
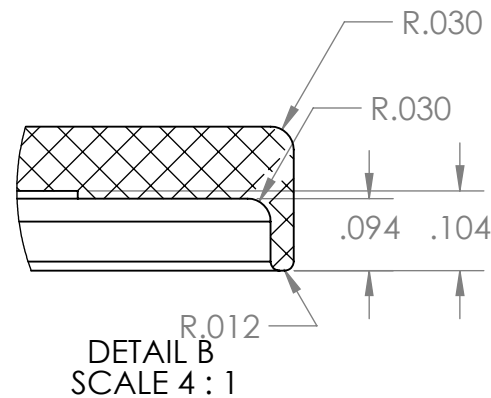


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTES:
MATERIAL: 6061-T6
FINISH: NONE
QTY. = 6

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  comp piston retainer plate SIZE B DWG. NO. 10020725 REV. SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	D.GRAVES	6/28/11			
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	D.GRAVES	6/28/11			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED					
NEXT ASSY Description		NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 901123			
				4. MACHINED FILLET RADII .0150-.030.				PROJECT MINI 1K ROV			
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.							
Application		DO NOT SCALE DRAWING				WEIGHT					
		3						2		1	