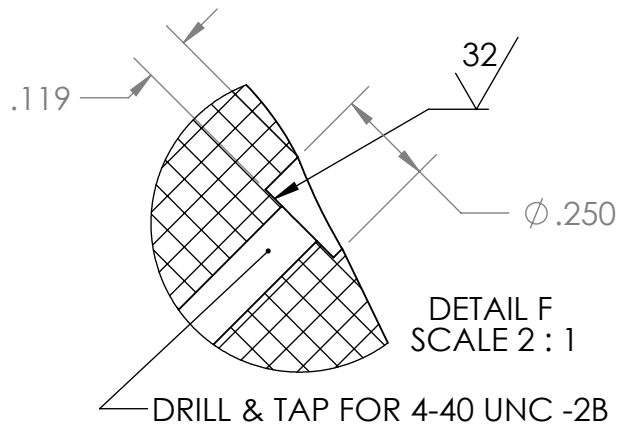
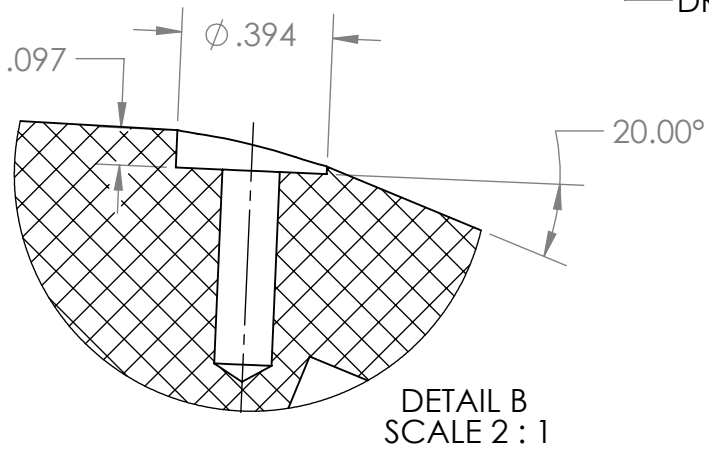
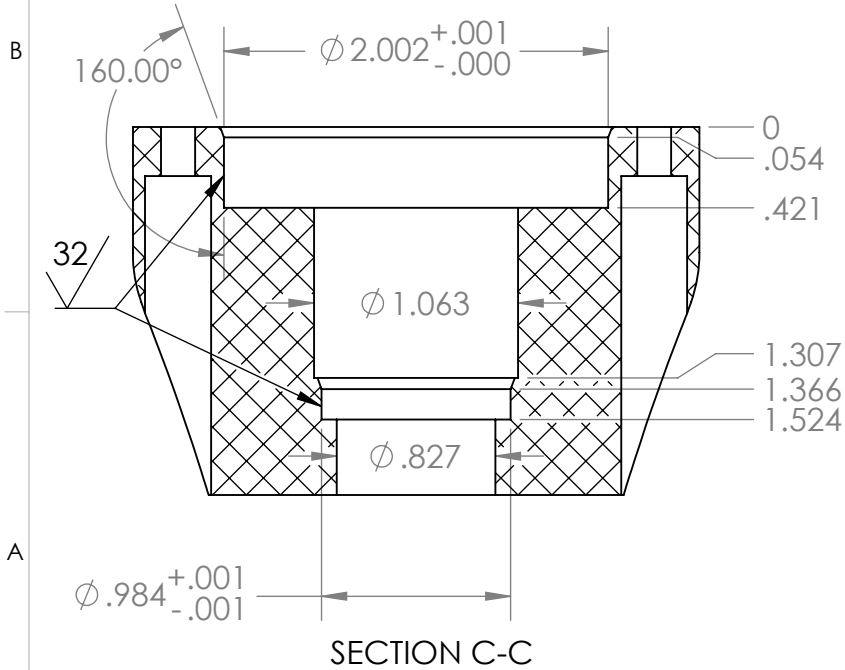
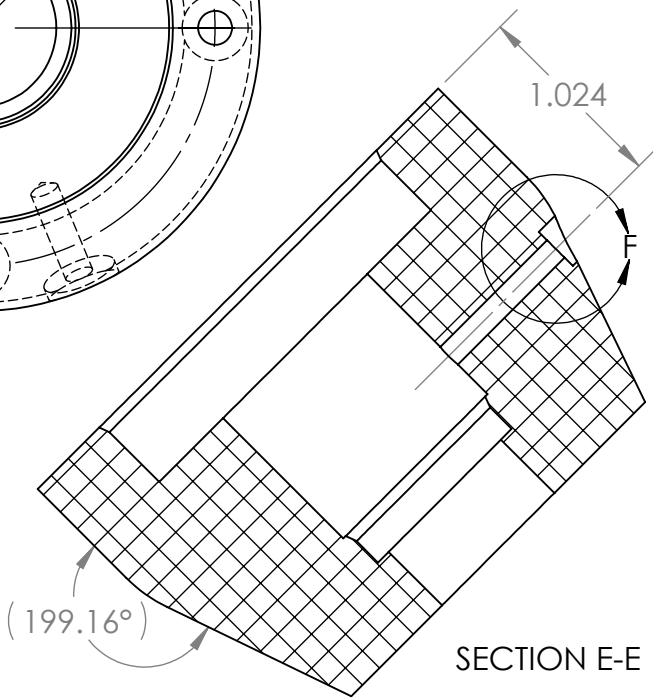
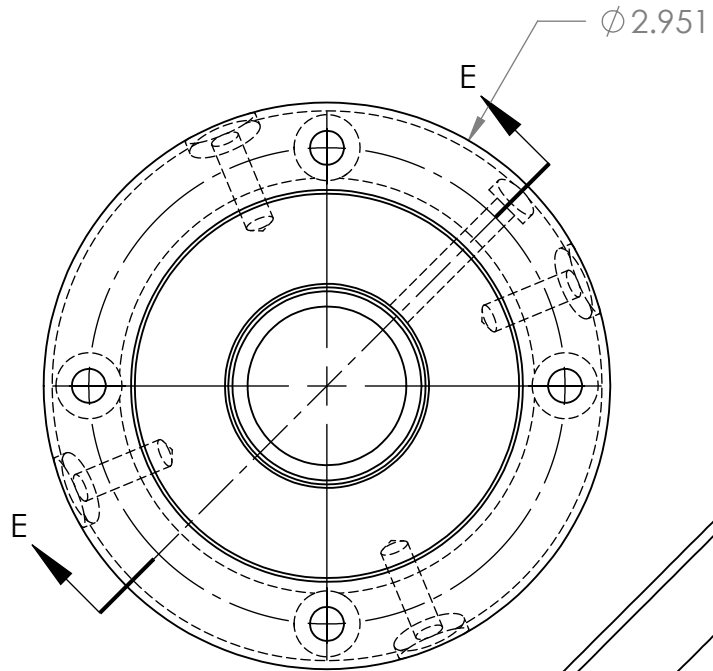
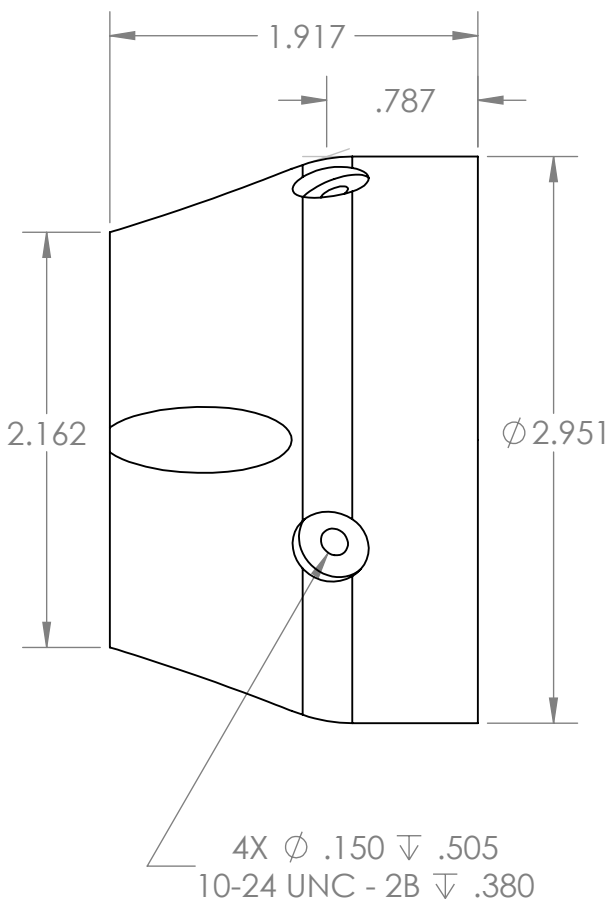
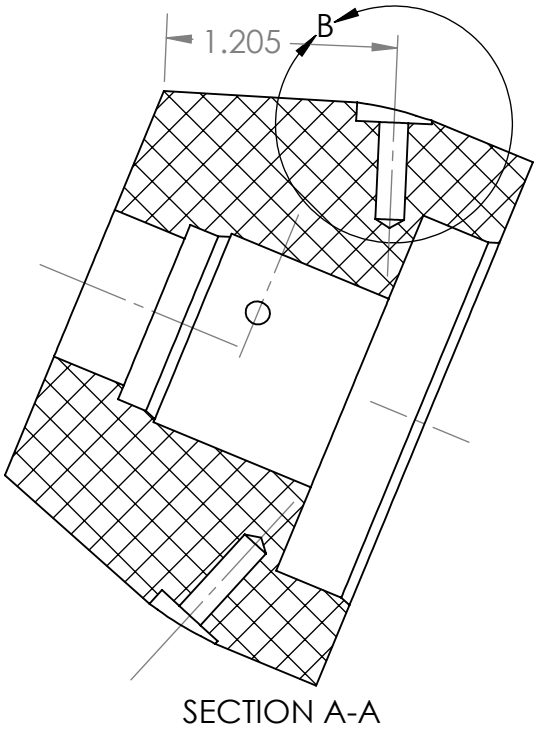
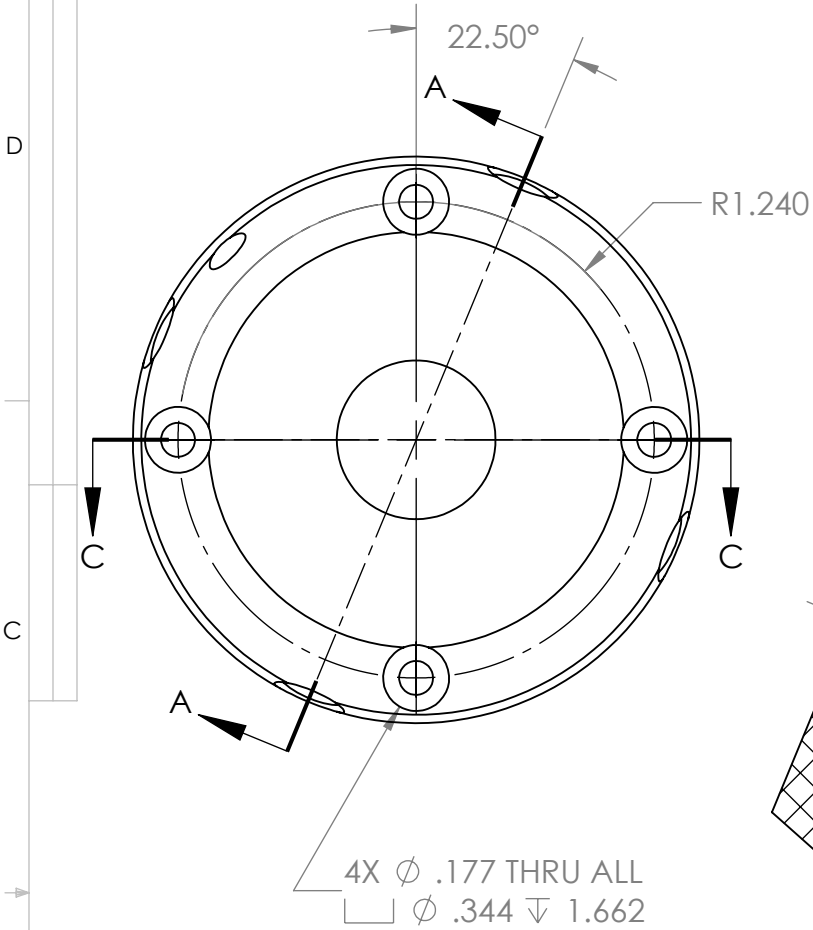


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTES:
MATERIAL: BLACK DELRIN
QTY. = 6

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN D.GRAVES	6/28/11
		ENGINEER D.GRAVES	6/28/11
		CHECKED	
		PROJECT NO.	901123
		PROJECT	MINI 1K ROV
		WEIGHT	
		DO NOT SCALE DRAWING	
		SCALE 1:1	CAD FILE: MECH ENG ON TORNADO
		SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



seal cap1

SIZE B DWG. NO. 10020727 REV.