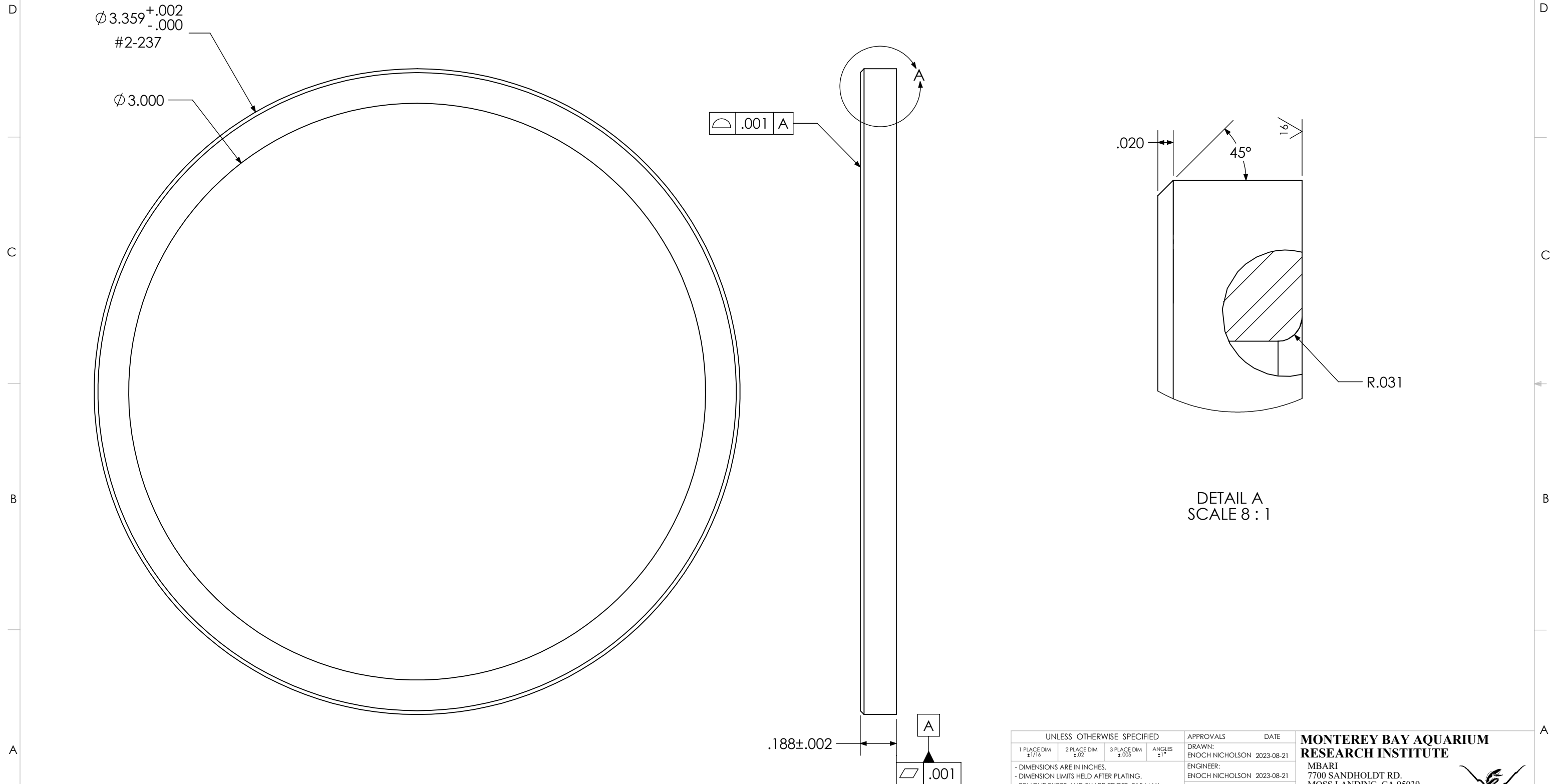


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	9/5/2023	E.NICHOLSON



UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE			
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN: ENOCH NICHOLSON 2023-08-21		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 	
- DIMENSIONS ARE IN INCHES. - DIMENSION LINES HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\text{Ø} .005$ FOR MACHINED DIAMETERS SHARING A C. - 1 & // OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE. - $\sqrt{R}$ ON MACHINED SURFACES - $\sqrt{D}$ ON DRILLED HOLES								ENGINEER: ENOCH NICHOLSON 2023-08-21			
								CHECKED:			
PROJECT: 902306 SINKER								HOUSING A VIEWPORT SUPPORT RING			
MATERIAL: 17-4PH S.S. H1150											
NHA: 100221995								SIZE B	DWG. NO.	100221991	REV. A
DO NOT SCALE DRAWING				WEIGHT: 0.09 LB.				SCALE 2:1		SHEET 1 OF 1	