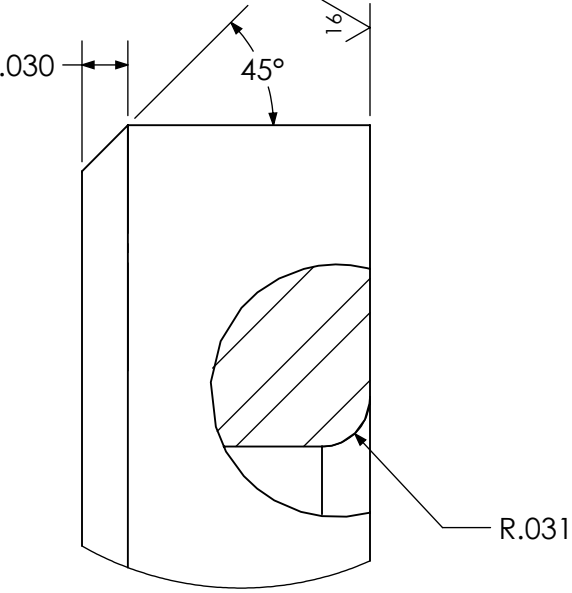
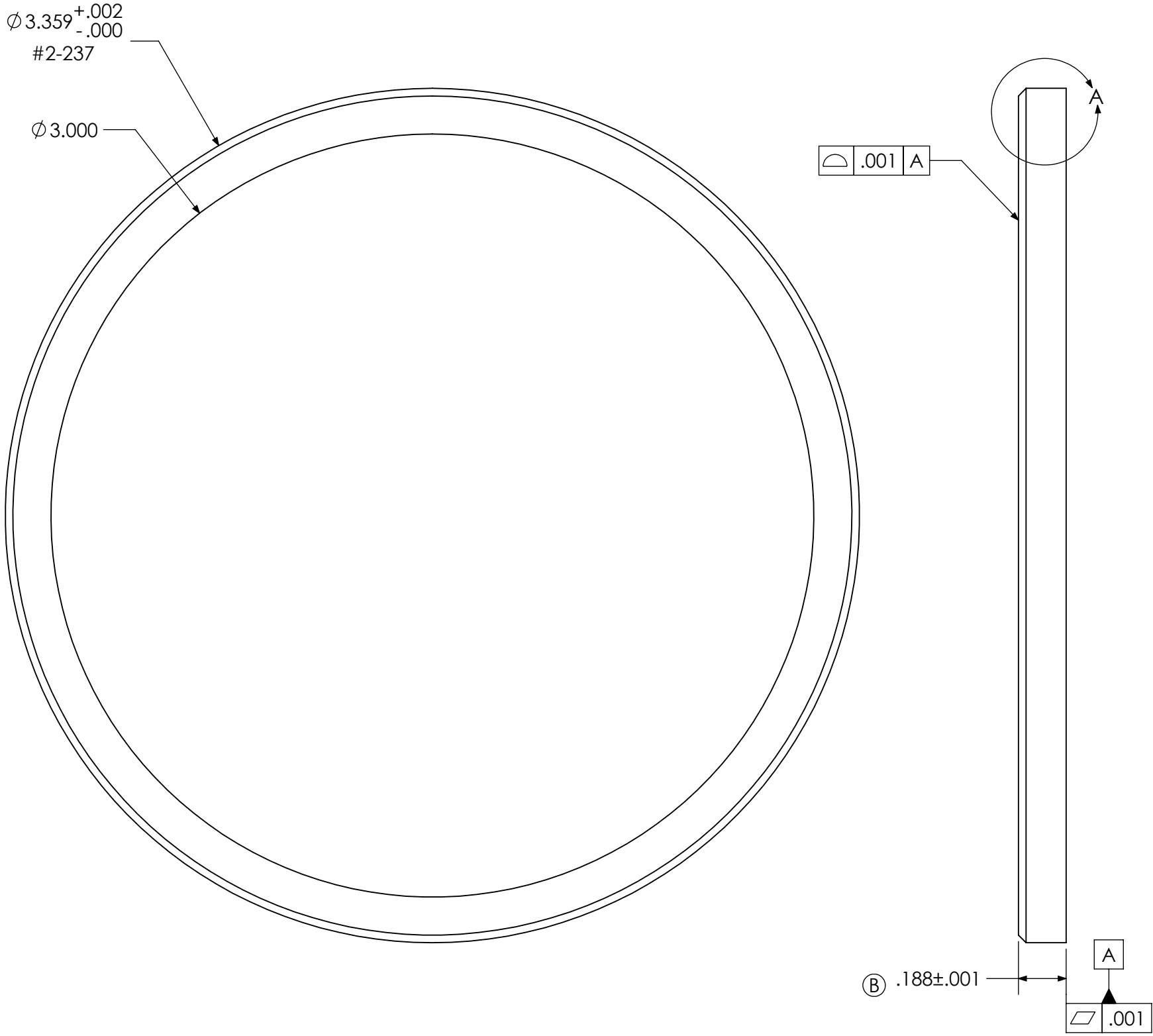


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	9/5/2023	E.NICHOLSON
A3	B	ADJUST RING THICKNESS TOLERANCE.	9/6/2023	E.NICHOLSON



DETAIL A
SCALE 8 : 1



UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE 				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON		2023-08-21		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700				
DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. ☒ .005 FOR MACHINED DIAMETERS SHARING A C. ☒ 1 & // OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. ☒ ON MACHINED SURFACES ☒ ON DRILLED HOLES				ENGINEER: ENOCH NICHOLSON		2023-08-21		HOUSING A VIEWPORT SUPPORT RING				
				CHECKED:								
				PROJECT: 902306 SINKER								
				MATERIAL: 17-4PH S.S. H1150								
				NHA: 100221995				SIZE B		DWG. NO. 100221991		REV. B
DO NOT SCALE DRAWING				WEIGHT: 0.09 LB.		SCALE 2:1		SHEET 1 OF 1				