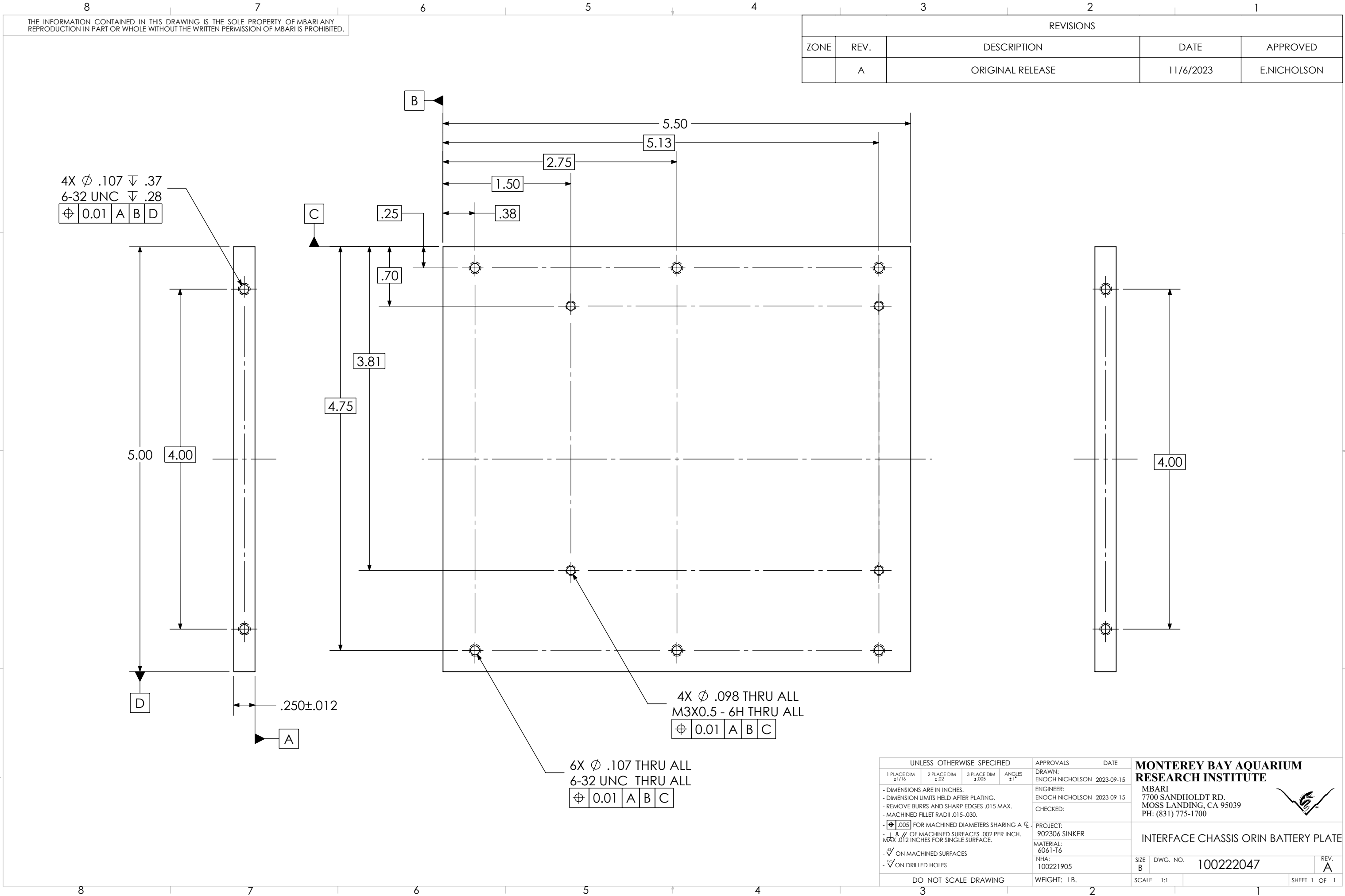




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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	11/6/2023	E.NICHOLSON

4X Ø .107 ∇ .37
6-32 UNC ∇ .28
⊕ 0.01 A B D

4X Ø .098 THRU ALL
M3X0.5 - 6H THRU ALL
⊕ 0.01 A B C

6X Ø .107 THRU ALL
6-32 UNC THRU ALL
⊕ 0.01 A B C

UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 INTERFAS CHASSIS ORIN BATTERY PLATE					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON		2023-09-15							
- DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\oplus$.005 FOR MACHINED DIAMETERS SHARING A Q. - $\perp$ & $\parallel$ OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. - $\surd$ ON MACHINED SURFACES - $\surd$ ON DRILLED HOLES				ENGINEER: ENOCH NICHOLSON		2023-09-15							
				CHECKED:									
				PROJECT: 902306 SINKER				SIZE B		DWG. NO. 100222047		REV. A	
				MATERIAL: 6061-T6				NHA: 100221905		SCALE 1:1		SHEET 1 OF 1	
DO NOT SCALE DRAWING				WEIGHT: LB.									