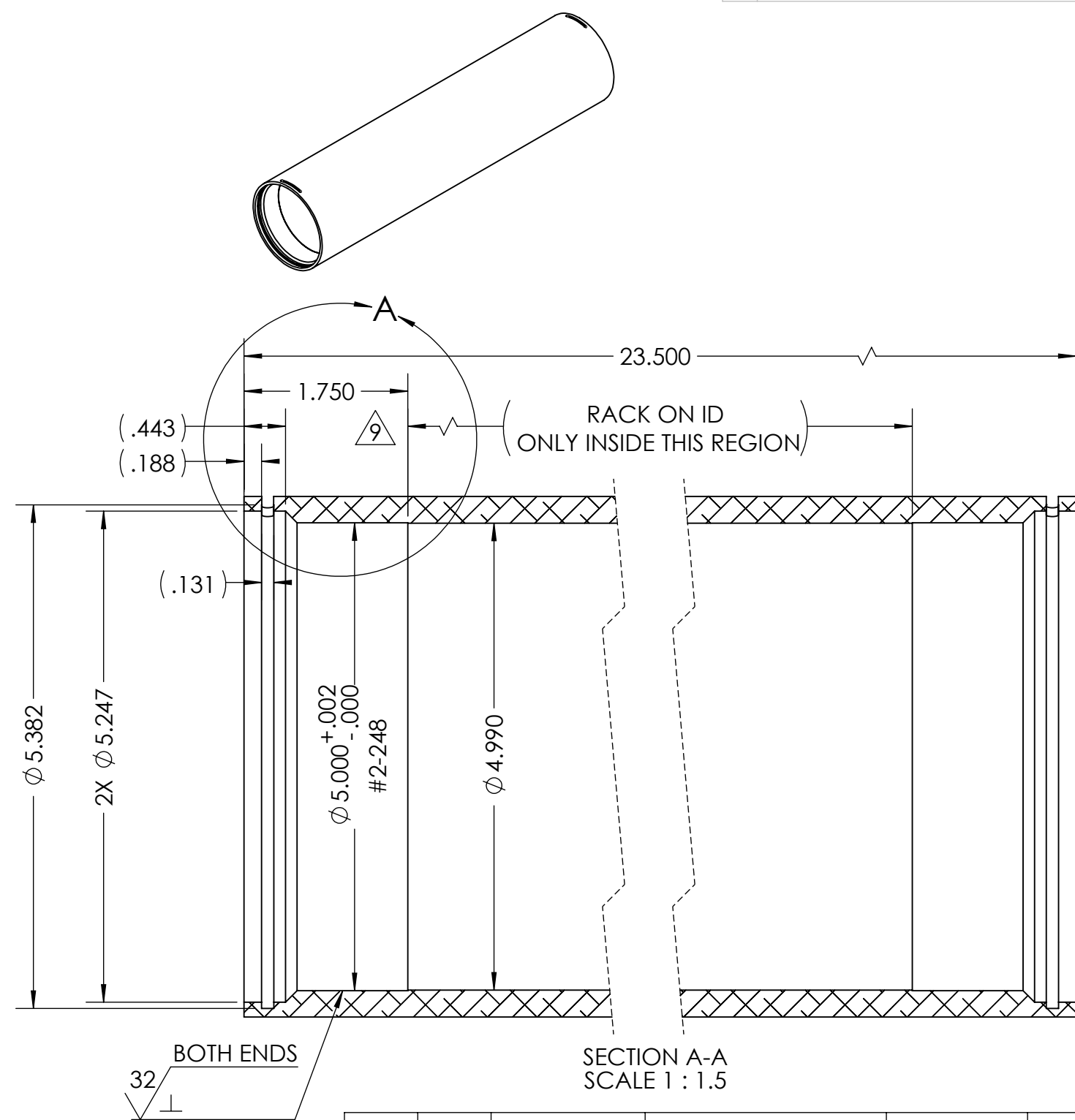
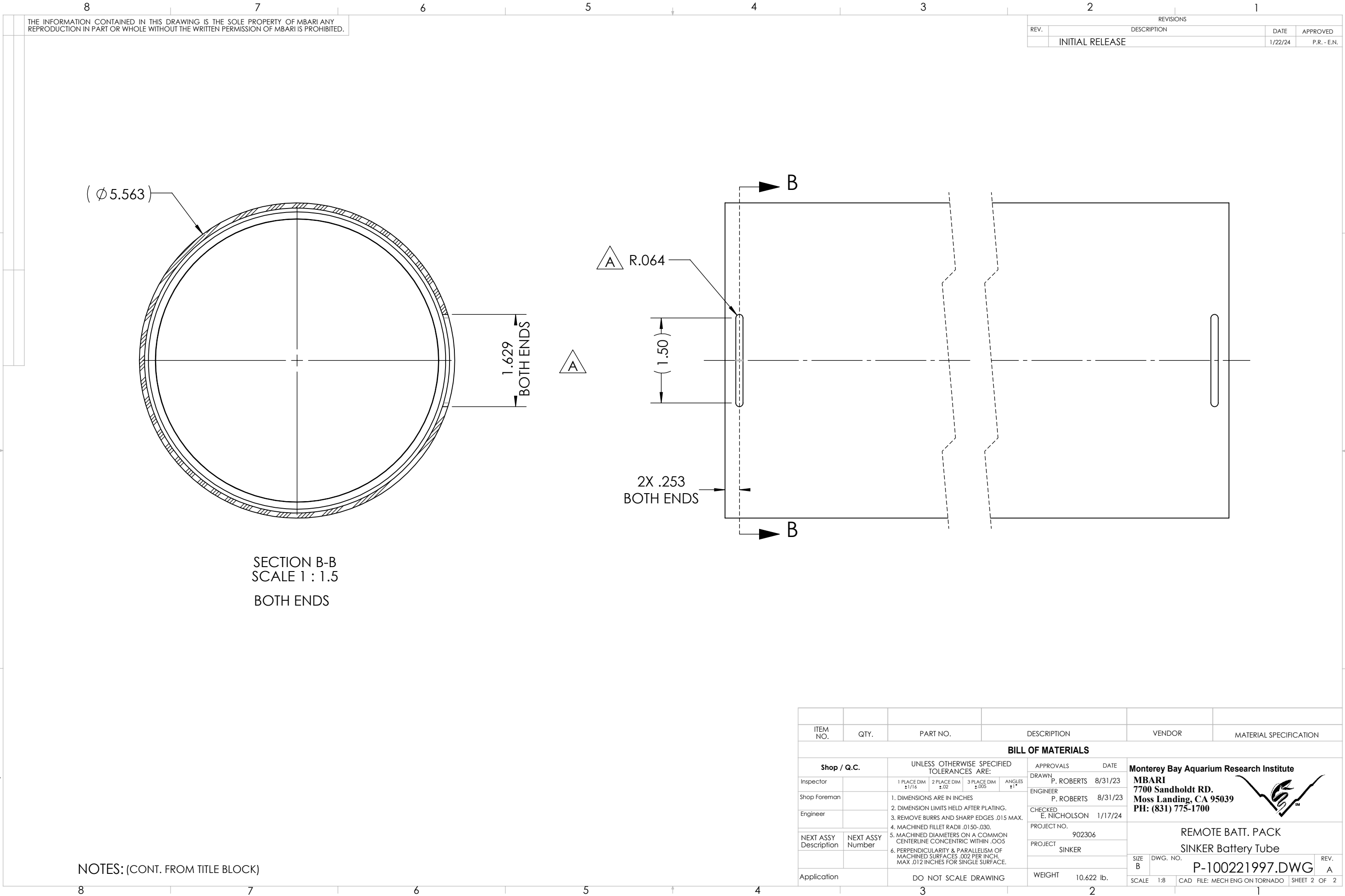




NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-100221997	SINKER BATTERY TUBE		MBARI	6061-T6511	
ITEM NO.	QTY.	PART_NUMBER	DESCRIPTION		VENDOR	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005			ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES					
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
NEXT ASSY Description		NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.			
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING			REMOTE BATT. PACK SINKER BATTERY TUBE		
					SIZE B DWG. NO. P-100221997.DWG REV. A		
					SCALE 1:8 CAD FILE: VAULT SHEET 1 OF 2		



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/22/24	P.R. - E.N.

SECTION B-B
SCALE 1 : 1.5
BOTH ENDS

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	DRAWN P. ROBERTS	8/31/23
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER P. ROBERTS	8/31/23
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED E. NICHOLSON	1/17/24
NEXT ASSY Description	NEXT ASSY Number	2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	902306
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	SINKER
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	10.622 lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:8
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE: MECH ENG ON TORNADO	SHEET 2 OF 2
Application		DO NOT SCALE DRAWING		SIZE B	DWG. NO. P-100221997.DWG

Monterey Bay Aquarium Research Institute
MBARI
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Moss Landing, CA 95039
PH: (831) 775-1700



REMOTE BATT. PACK
SINKER Battery Tube

A