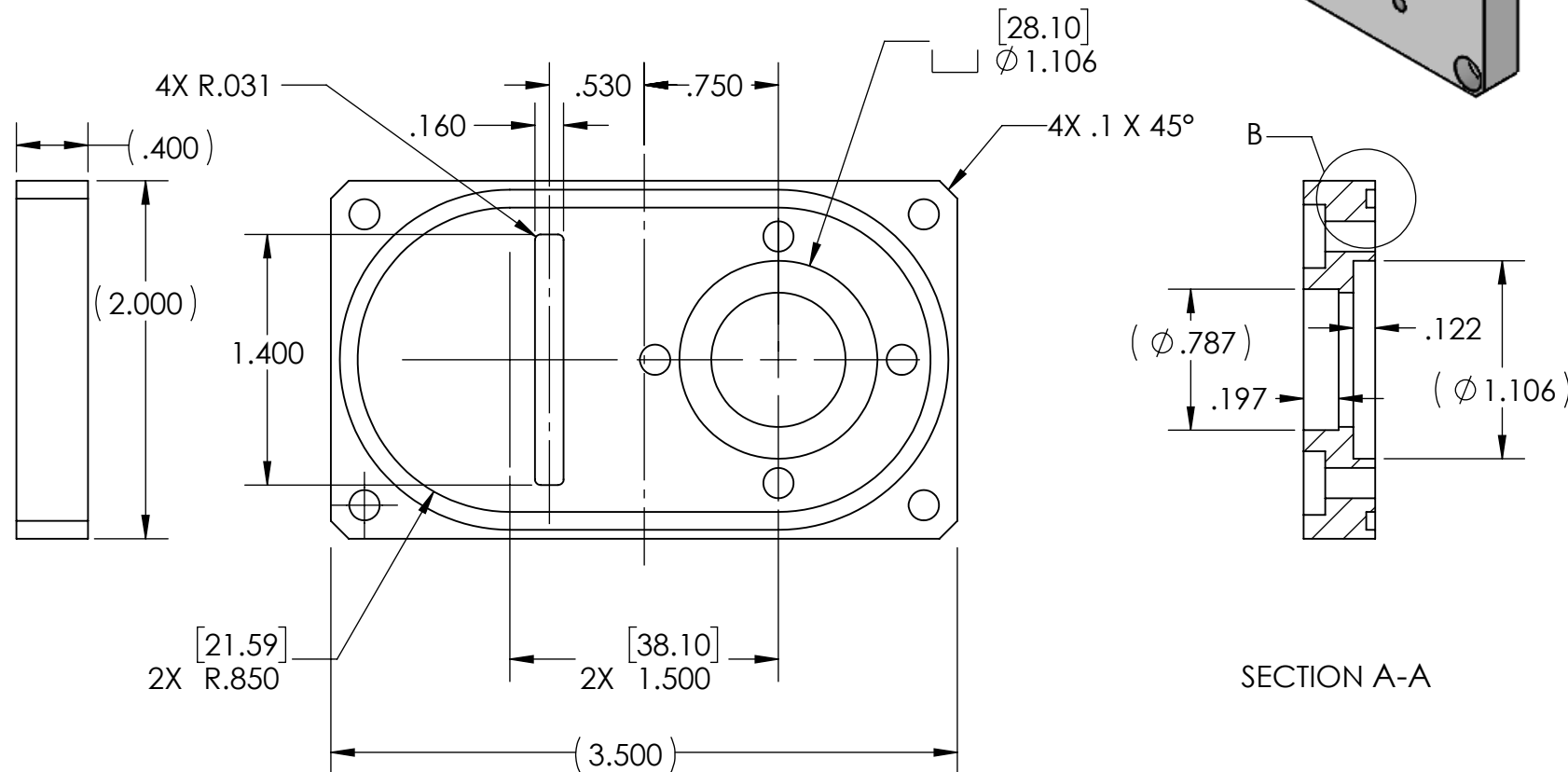
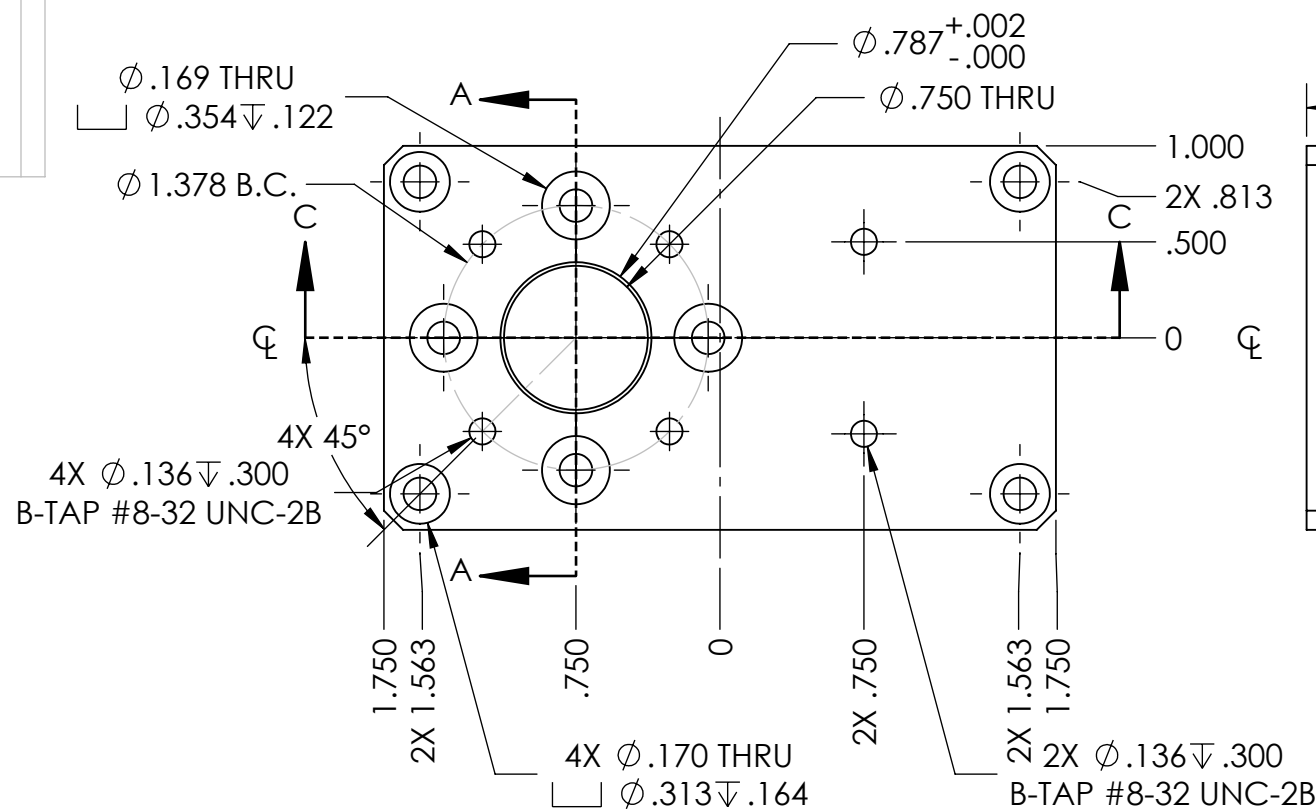
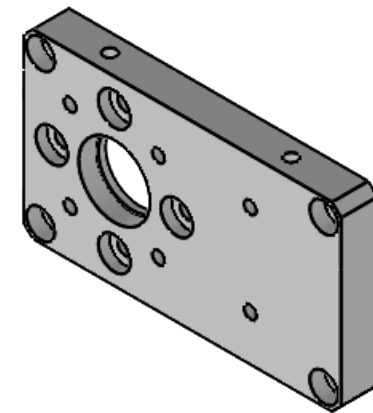
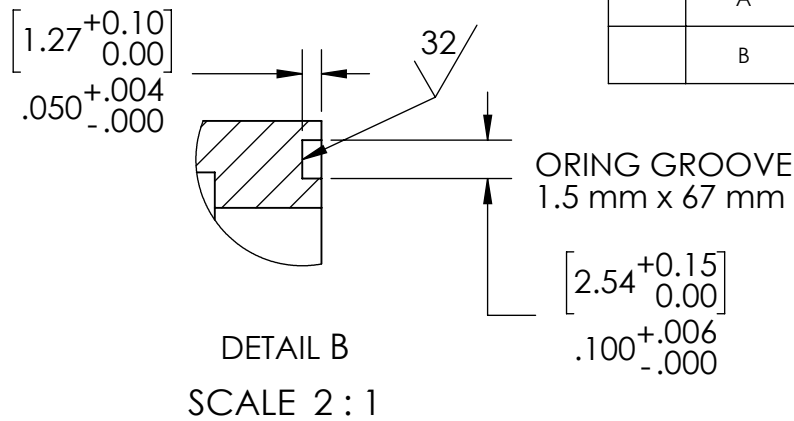
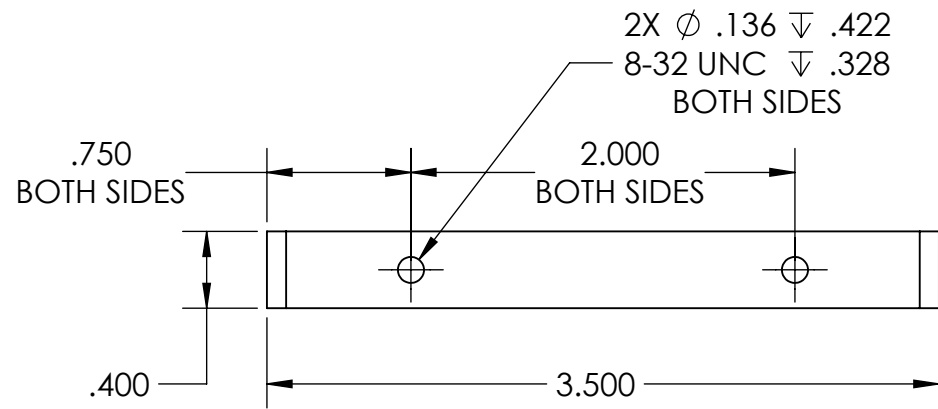
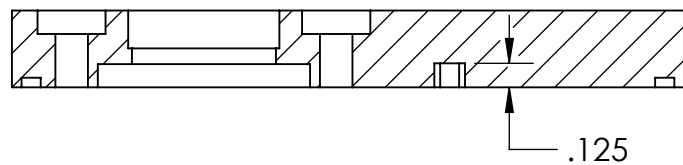


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	3/10/2021	D.GRAVES
	B	CHANGED MATERIAL TO TI-6AL-4V	9/4/2024	E.NICHOLSON



SECTION C-C



7. All dimensions are symmetric about common center lines unless specified otherwise.

NOTES:

1	1	P-221554-21	Square EndCap - Shaft	MBARI	Ti-6Al-4V
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.003	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DRAWN D.Graves 3/10/21 ENGINEER J.Erickson 3/10/21 CHECKED PROJECT NO. 902306 PROJECT SINKER		Square EndCap - Shaft SIZE B DWG. NO. P-221554-21 SCALE 1:1 CAD FILE: VAULT SHEET 1 OF 1	
Application		DO NOT SCALE DRAWING		WEIGHT	