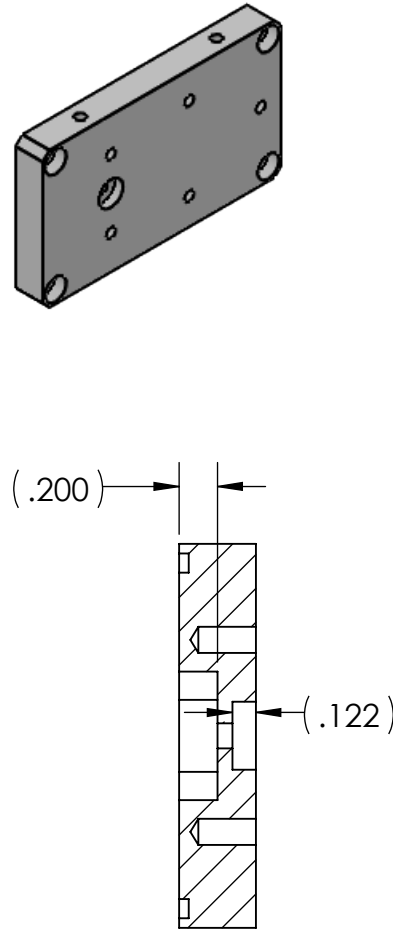
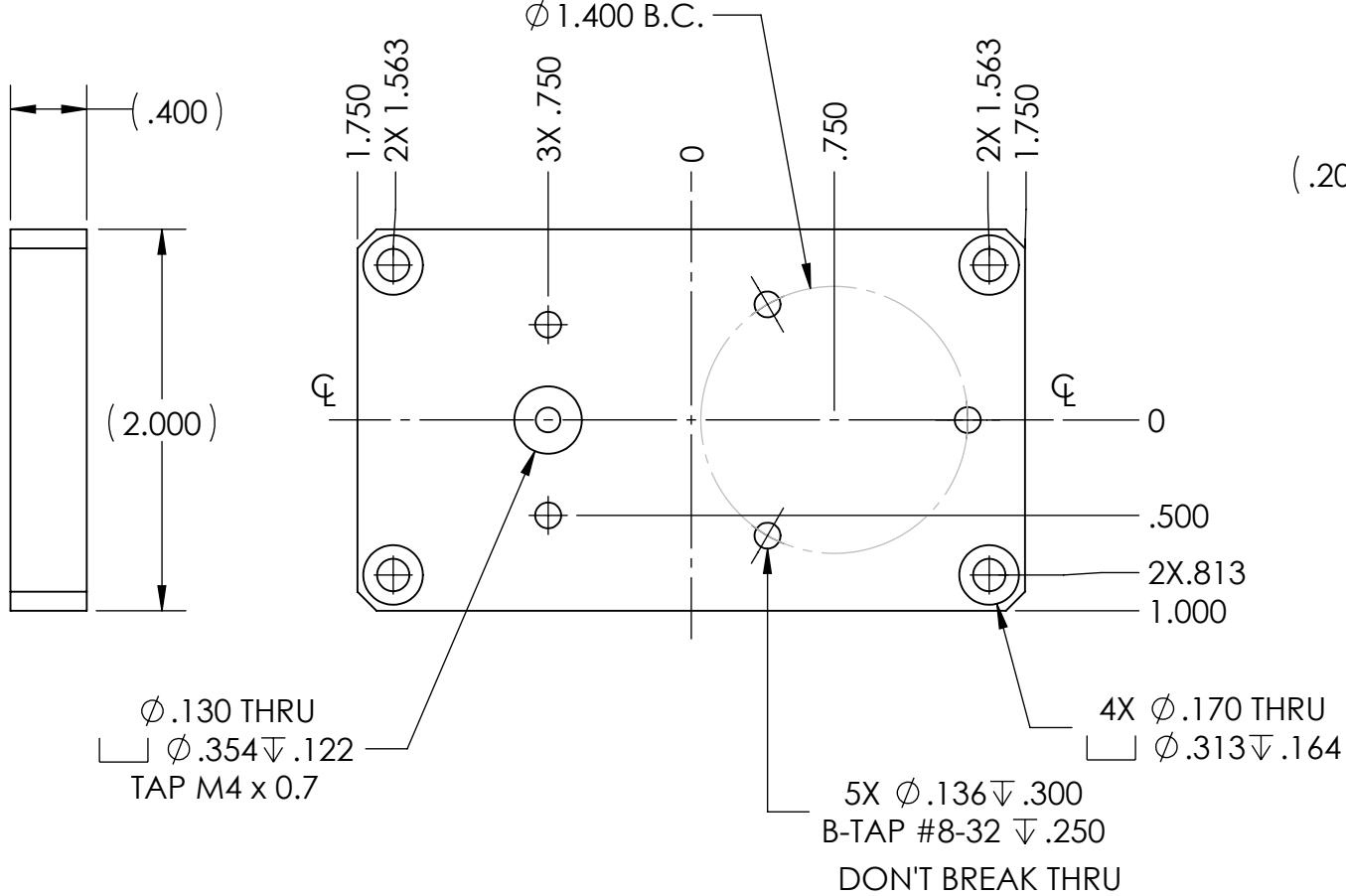
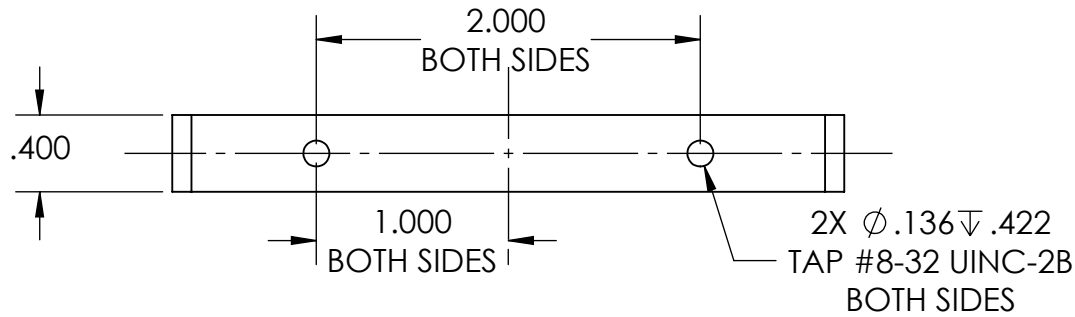
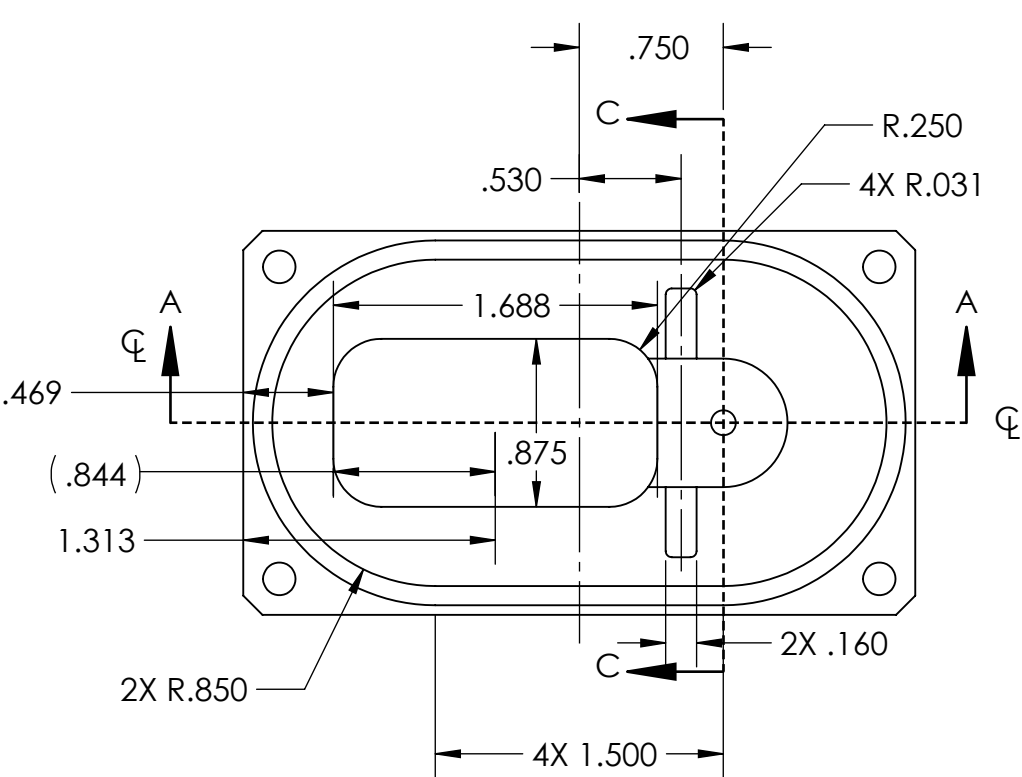
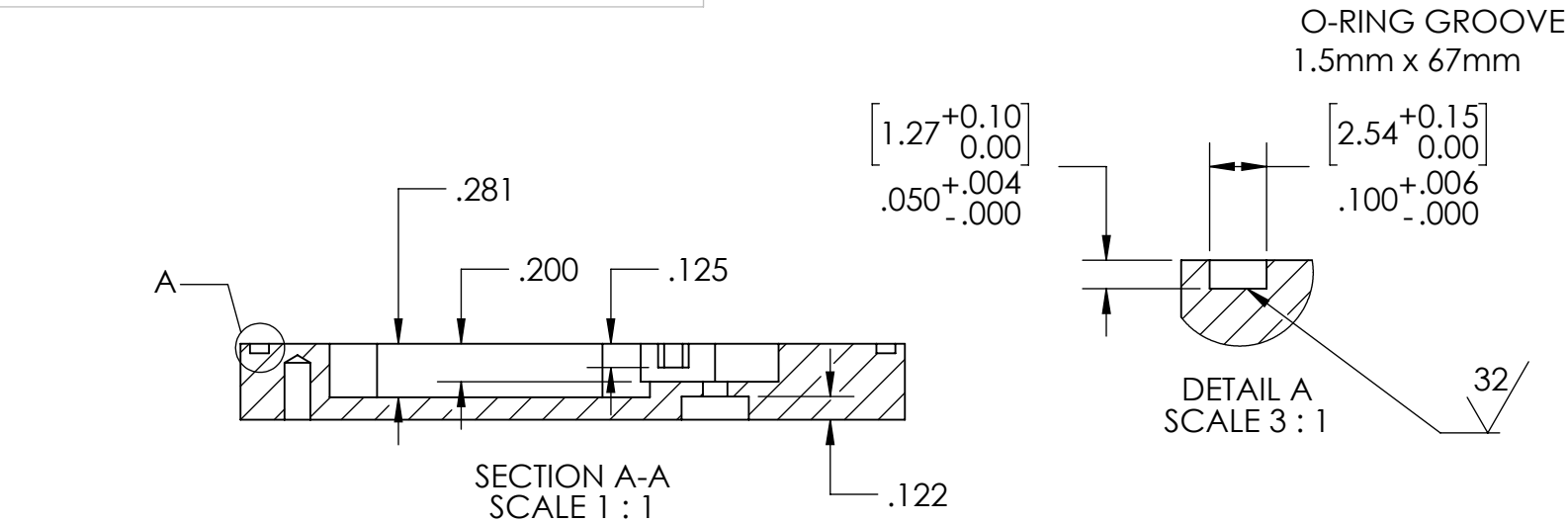


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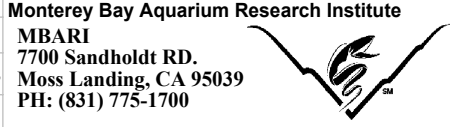


7. All dimensions are symetric about common center lines unless specified otherwise.

NOTES:

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	3/10/2021	J.ERICKSON
	B	CHANGE MATERIAL TO TI-6AL-4V	9/4/2024	E.NICHOLSON

1	1	P-221555-21	Square Motor EndCap Back	mbari	Ti-6Al-4V
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. Erickson 3/10/21	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER D.GRAVES 11/22/16	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 902306	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT SINKER	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-221555-21	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	



SQUARE MOTOR ENDCAP 2