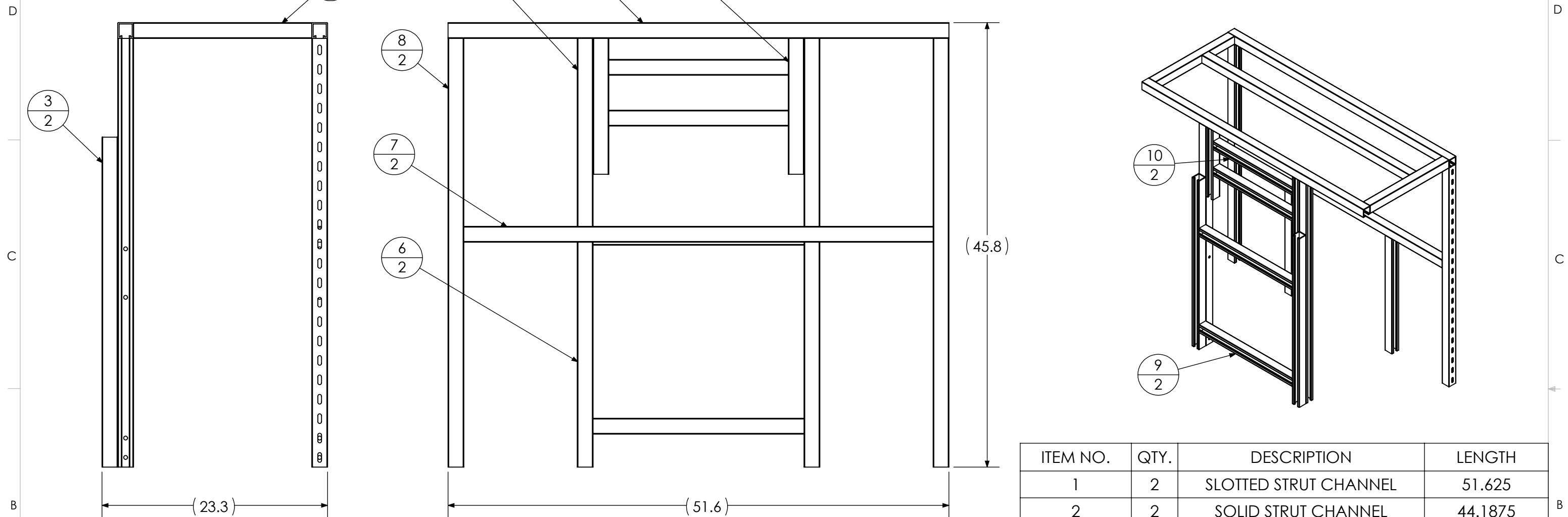


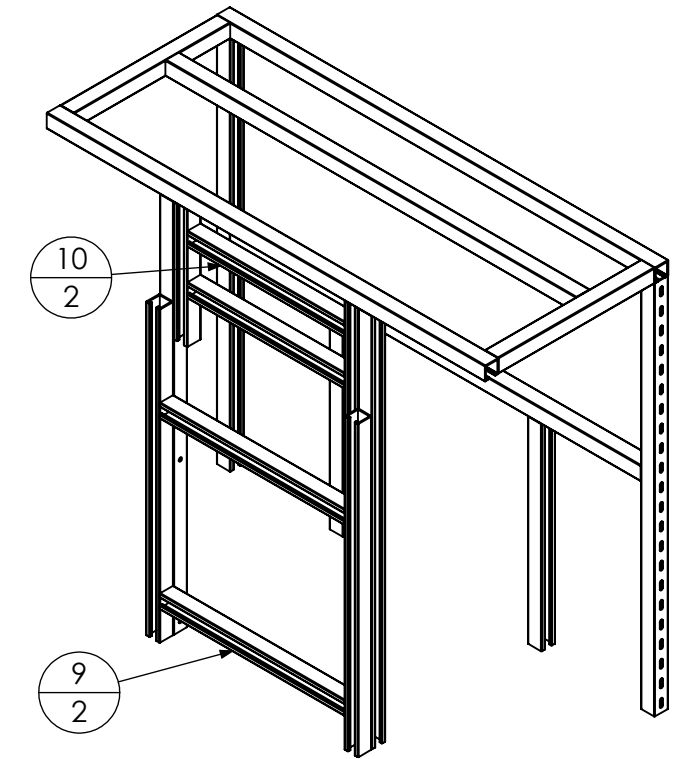
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	9/9/2024	E.NICHOLSON
	B	ADDED CROSS MEMBERS TO CUT LIST & SHEET 2 DETAILS	9/12/2024	E.NICHOLSON



NOTES:

1. ADHEAR ITEMS 2, 3, AND 5 TOGETHER USING TOTALBOAT THIXO EPOXY AS INDICATED IN BOND DETAIL. NOTE THAT BOTH FINISHED BONDMENTS ARE MIRRORED ABOUT INDICATED CENTERLINE.
2. SPECIFIED CUT LENGTHS ARE +/- 1/16"
3. USE MCM PN 3261T27 FOR SLOTTED STRUT CHANNEL AND MCM PN 3261T28 FOR SOLID STRUT CHANNEL.



ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	2	SLOTTED STRUT CHANNEL	51.625
2	2	SOLID STRUT CHANNEL	44.1875
3	2	SOLID STRUT CHANNEL	34
4	2	SLOTTED STRUT CHANNEL	18.375
5	2	SOLID STRUT CHANNEL	14
6	2	SOLID STRUT CHANNEL	23.1875
7	2	SLOTTED STRUT CHANNEL	48.375
8	2	SLOTTED STRUT CHANNEL	44.1875
9	2	SLOTTED STRUT CHANNEL	21.75
10	2	SLOTTED STRUT CHANNEL	18.5

UNLESS OTHERWISE SPECIFIED				APPROVALS	DATE	MONTEREY BAY AQUARIUM RESEARCH INSTITUTE			
1 PLACE DIM ±1/16"	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON	2024-08-07	MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 			
- DIMENSIONS ARE IN INCHES. - DIMENSION LINES HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. -  0.005 FOR MACHINED DIAMETERS SHARING A C. -  1.6 & // OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. -  ON MACHINED SURFACES -  ON DRILLED HOLES				ENGINEER: ENOCH NICHOLSON	2024-08-07				
				CHECKED: X	XX/XX/XXXX				
PROJECT: 902306 SINKER						UPPER FRAME			
MATERIAL: GREY FIBER GLASS									
NHA: X						SIZE B	DWG. NO. 100222328	REV. B	
DO NOT SCALE DRAWING				WEIGHT: 31.40 LB.		SCALE 1:10		SHEET 1 OF 2	

