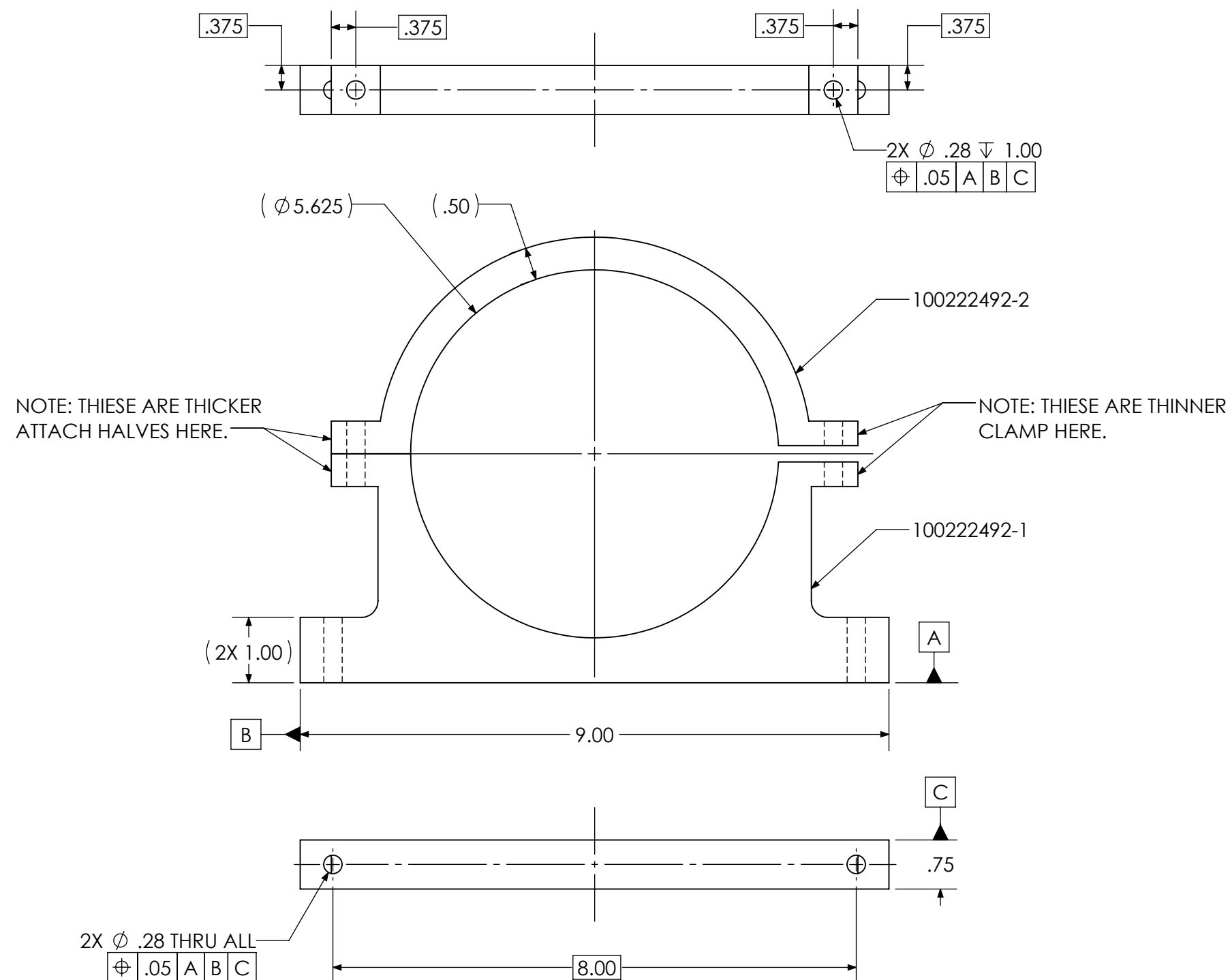


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ORIGINAL RELEASE	2/25/2025	E.NICHOLSON



NOTES:

1. THE CLAMP IS SPLIT INTO A TOP AND BOTTOM TO ALLOW FOR BETTER NESTING. ATTACH BOTH HALVES WITH 1/4-20 HARDWARE ON THE INDICATED SIDE. THE OTHER SIDE IS FOR CLAMPING.
2. UNLESS OTHERWISE SPECIFIED,  0.05 | A | B | C | ALL OVER. GEOMETRY CONTROLLED BY CAD FILE '100222492-1 BATTERY HOUSING CLAMP_A.DXF' AND 100222492-2 BATTERY HOUSING CLAMP_A.DXF'. QUERIED MODEL DIMENSIONS SHOULD BE TREATED AS BASIC.

UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE											
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN: ENOCH NICHOLSON		2023-10-05		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700							
DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-0.30. - ϕ.005 FOR MACHINED DIAMETERS SHARING A C - 1 & // OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. - ✓ ON MACHINED SURFACES - ✓ ON DRILLED HOLES								ENGINEER: ENOCH NICHOLSON		2023-10-05		BATTERY HOUSING CLAMP SIZE B DWG. NO. 100222492 REV. A							
								CHECKED: X		XX/XX/XXXX									
								PROJECT: 902306 SINKER											
								MATERIAL: UHMW											
								NHA: X											
DO NOT SCALE DRAWING								WEIGHT: 0.48 LB.				SCALE 1:2				SHEET 1 OF 1			