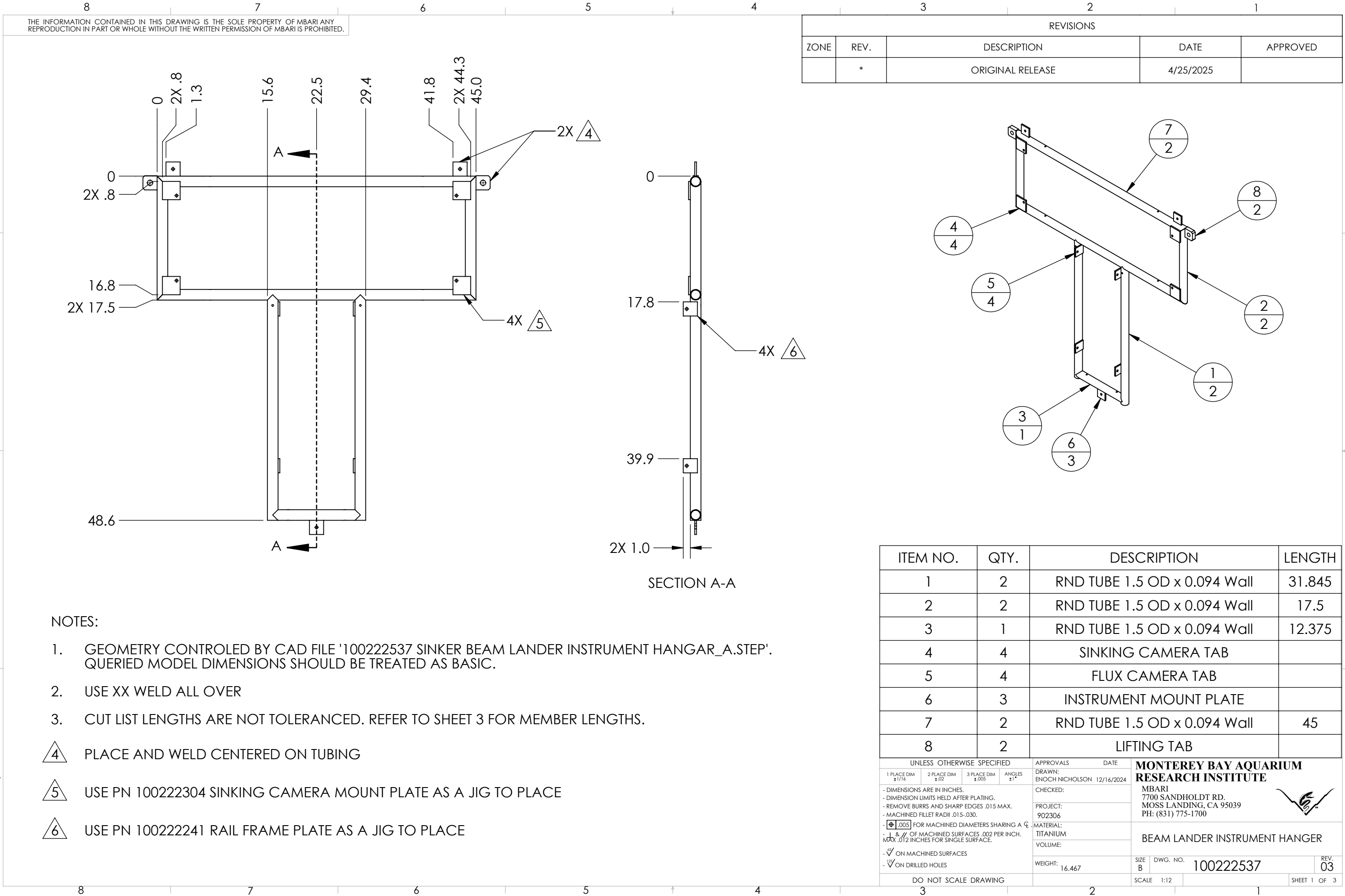
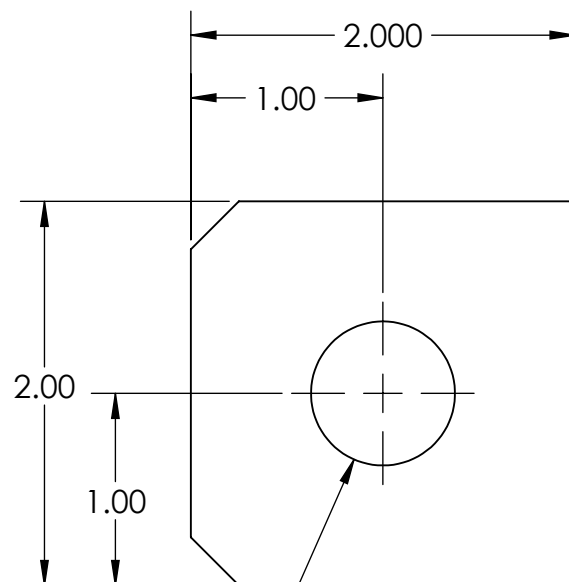
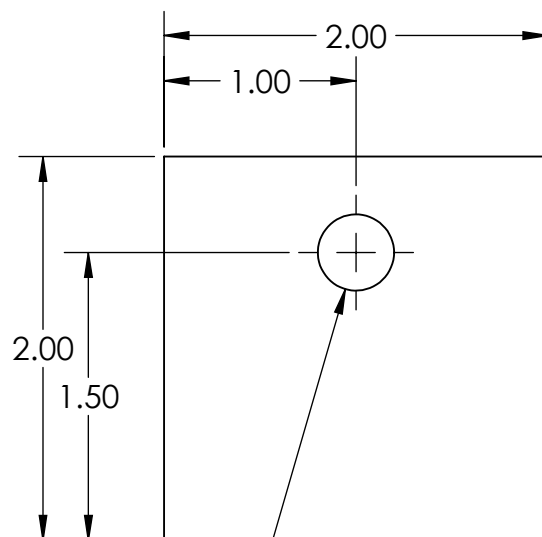
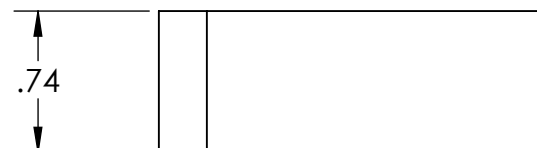




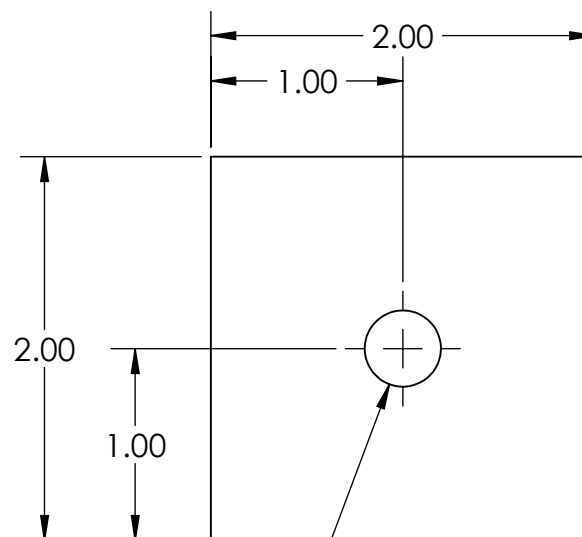
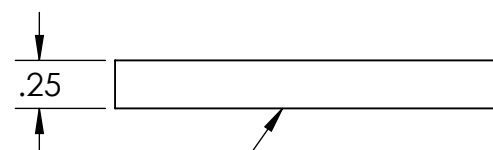
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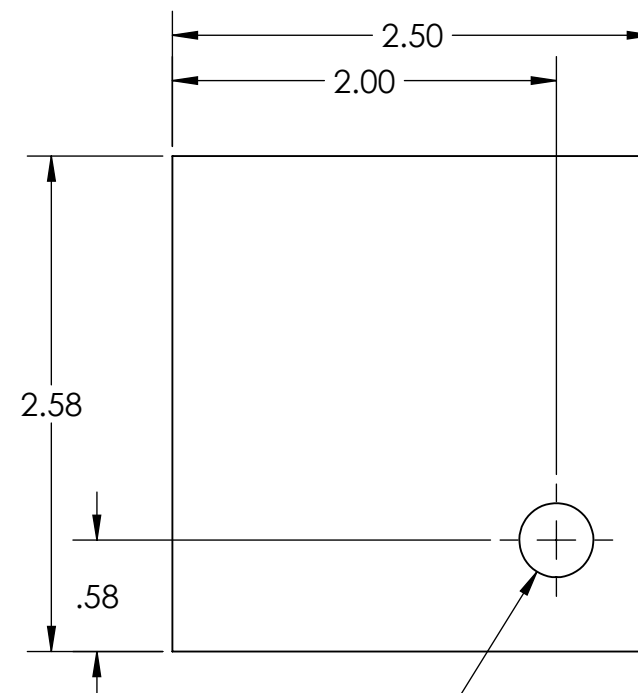
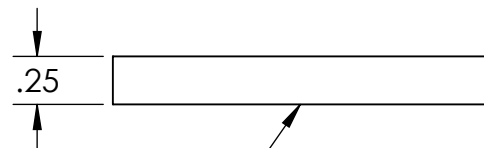
Ø .75 THRU



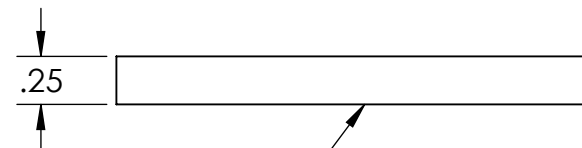
Ø .40 THRU-



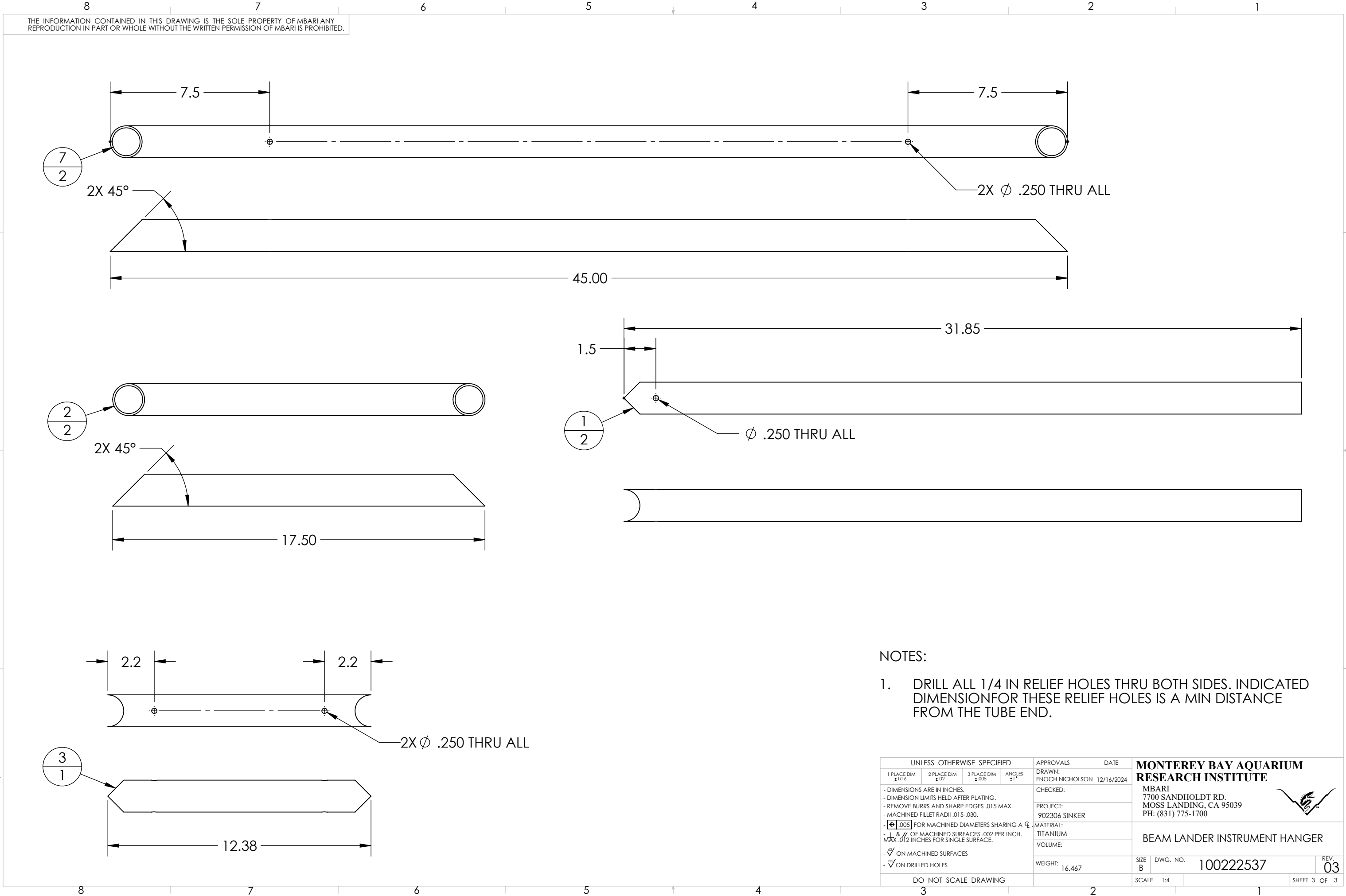
Ø .40 THRU



Ø .39 THRU



UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE							
1 PLACE DIM ±.1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN: ENOCH NICHOLSON 12/16/2024		MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700					
- DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\Phi .005$ FOR MACHINED DIAMETERS SHARING A C. - $\frac{1}{16}$ // OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE. - $\frac{63}{25}$ ON MACHINED SURFACES - $\frac{125}{25}$ ON DRILLED HOLES								CHECKED:		BEAM LANDER INSTRUMENT HANGER					
								PROJECT: 902306 SINKER		MATERIAL: TITANIUM					
								VOLUME:		SCALE					
DO NOT SCALE DRAWING								WEIGHT: 16.467		SIZE B		DWG. NO. 100222537		REV. 03	
								SCALE 1:12				SHEET 2 OF 3			



- NOTES:
1. DRILL ALL 1/4 IN RELIEF HOLES THRU BOTH SIDES. INDICATED DIMENSIONFOR THESE RELIEF HOLES IS A MIN DISTANCE FROM THE TUBE END.

UNLESS OTHERWISE SPECIFIED				APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700 			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN:		ENOCH NICHOLSON 12/16/2024					
DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\text{⌀} \pm .005$ FOR MACHINED DIAMETERS SHARING A ⌀. - $\text{⊥} \pm .005$ OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. - Ⓢ ON MACHINED SURFACES - Ⓢ ON DRILLED HOLES				CHECKED:							
				PROJECT:		902306 SINKER					
DO NOT SCALE DRAWING				MATERIAL:		TITANIUM		BEAM LANDER INSTRUMENT HANGER			
				VOLUME:							
				WEIGHT:		16.467					
				SIZE B	DWG. NO.		100222537		REV. 03		
				SCALE 1:4						SHEET 3 OF 3	