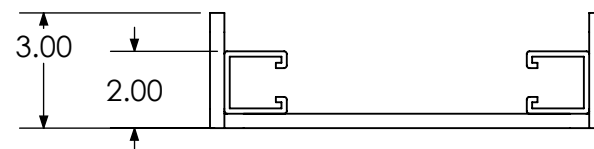
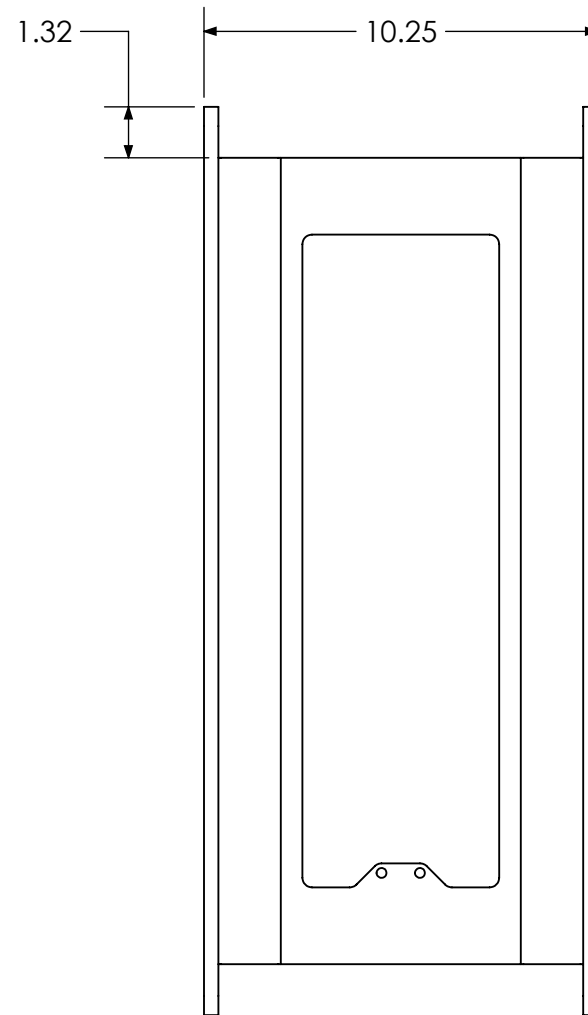
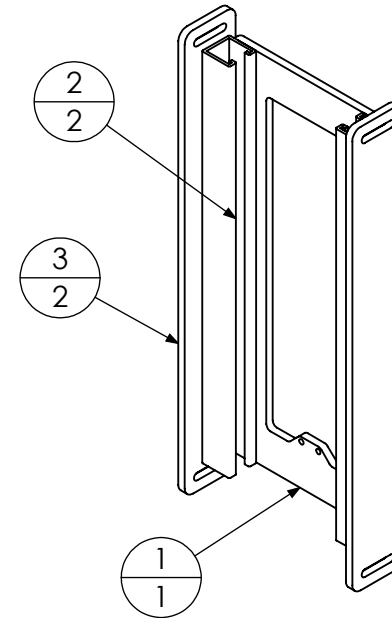


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	C	REVISE SIZING FOR FULL INSTRUMENT FRAME	8/15/2024	E.NICHOLSON
	D		05/01/2025	EN



NOTES:

1. UNLESS OTHERWISE SPECIFIED,

	0.05	A	B	C
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 ALL OVER.
GEOMETRY CONTROLLED BY CAD FILE '100222241 RAIL
FRAME PLATE_D.DXF'. QUERIED MODEL DIMENSIONS SHOULD
BE TREATED AS BASIC.
2. USE STOCK ON HAND IF POSSIBLE. IF NONE AVAILABLE, USE
MCMASTER PN 8549K57 OR EQUIVALENT FOR ITEMS 1 AND 3.
USE MCMASTER PN
3. ADHEAR ITEMS TOGETHER USING TOTALBOAT THIXO EPOXY
AS INDICATED.

ITEM NO.	QTY.	DESCRIPTION	LENGTH
1	1		
2	2		21
3	2		

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE		MONTEREY BAY AQUARIUM RESEARCH INSTITUTE 	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN: ENOCH NICHOLSON	2024-05-30	MBARI 7700 SANDHOLDT RD. MOSS LANDING, CA 95039 PH: (831) 775-1700	
- DIMENSIONS ARE IN INCHES. - DIMENSION LIMITS HELD AFTER PLATING. - REMOVE BURRS AND SHARP EDGES .015 MAX. - MACHINED FILLET RADII .015-.030. - $\text{⌀} .005$ FOR MACHINED DIAMETERS SHARING A ⌀ . - $\text{1} \times \text{//}$ OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE. - ✓ ON MACHINED SURFACES - ✓ ON DRILLED HOLES				ENGINEER: ENOCH NICHOLSON	2024-05-30	RAIL FRAME PLATE	
				CHECKED: X	XX/XX/XXXX		
				PROJECT: 902306 SINKER			
MATERIAL: RED FIBER GLASS				SIZE B		DWG. NO. 100222241	REV. D
DO NOT SCALE DRAWING				WEIGHT: 7.97 LB.		SCALE 1:5	SHEET 1 OF 1