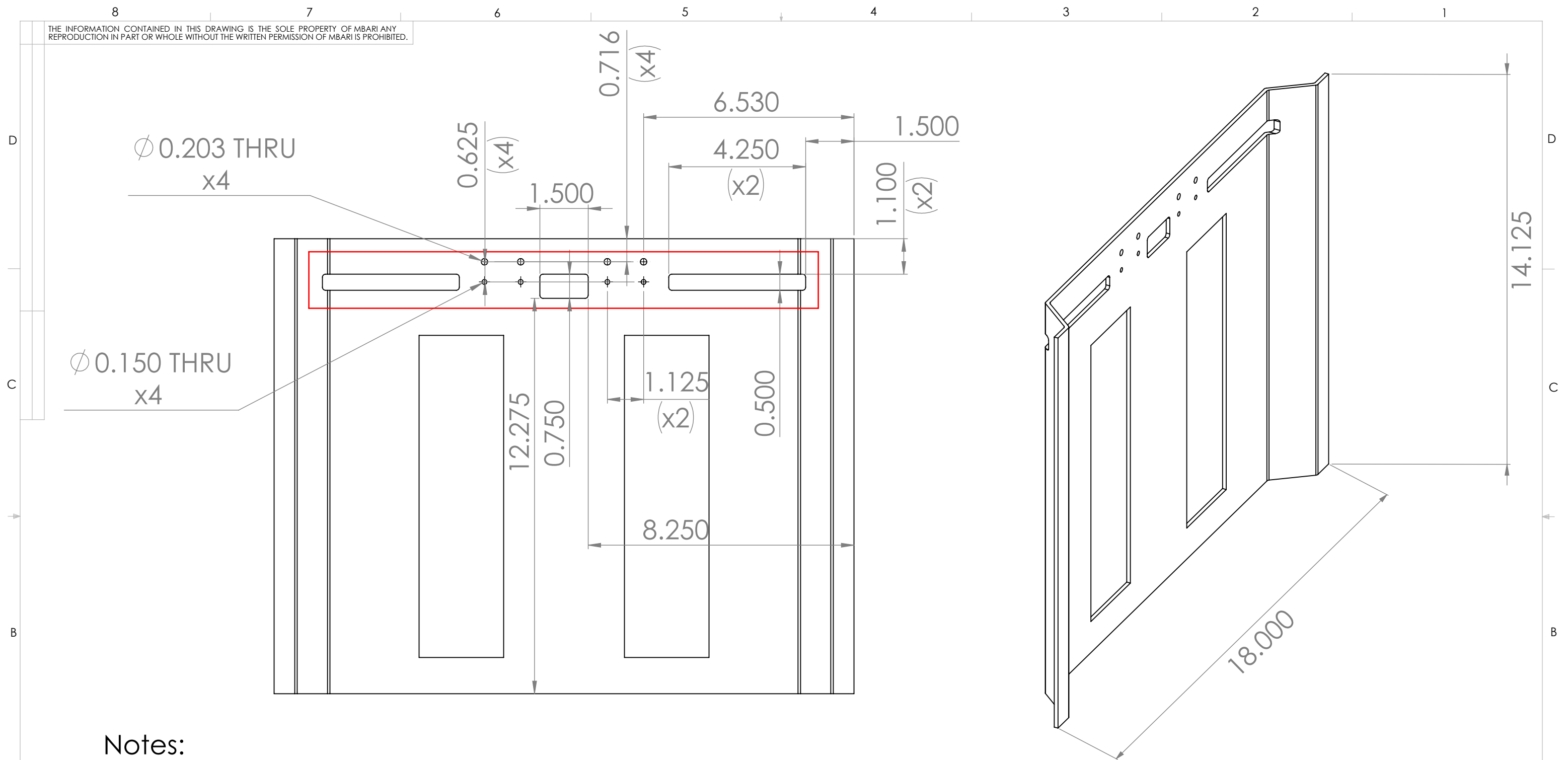


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Notes:

- 1) Mat'l: Acrylic
- 2) Pre cut, and non planar piece of acrylic. Only laser cut the portions outlined by the red box above.
- 3) Hole dimensions and their relative relations are most important
- 4) Thanks!

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Ben D.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Ben D.		
						CHECKED			
						PROJECT NO. 901217			
						PROJECT Chem Sensors			
						MAT'L			
DO NOT SCALE DRAWING				SCALE 1:3		CAD FILE:		SHEET 1 OF 1	