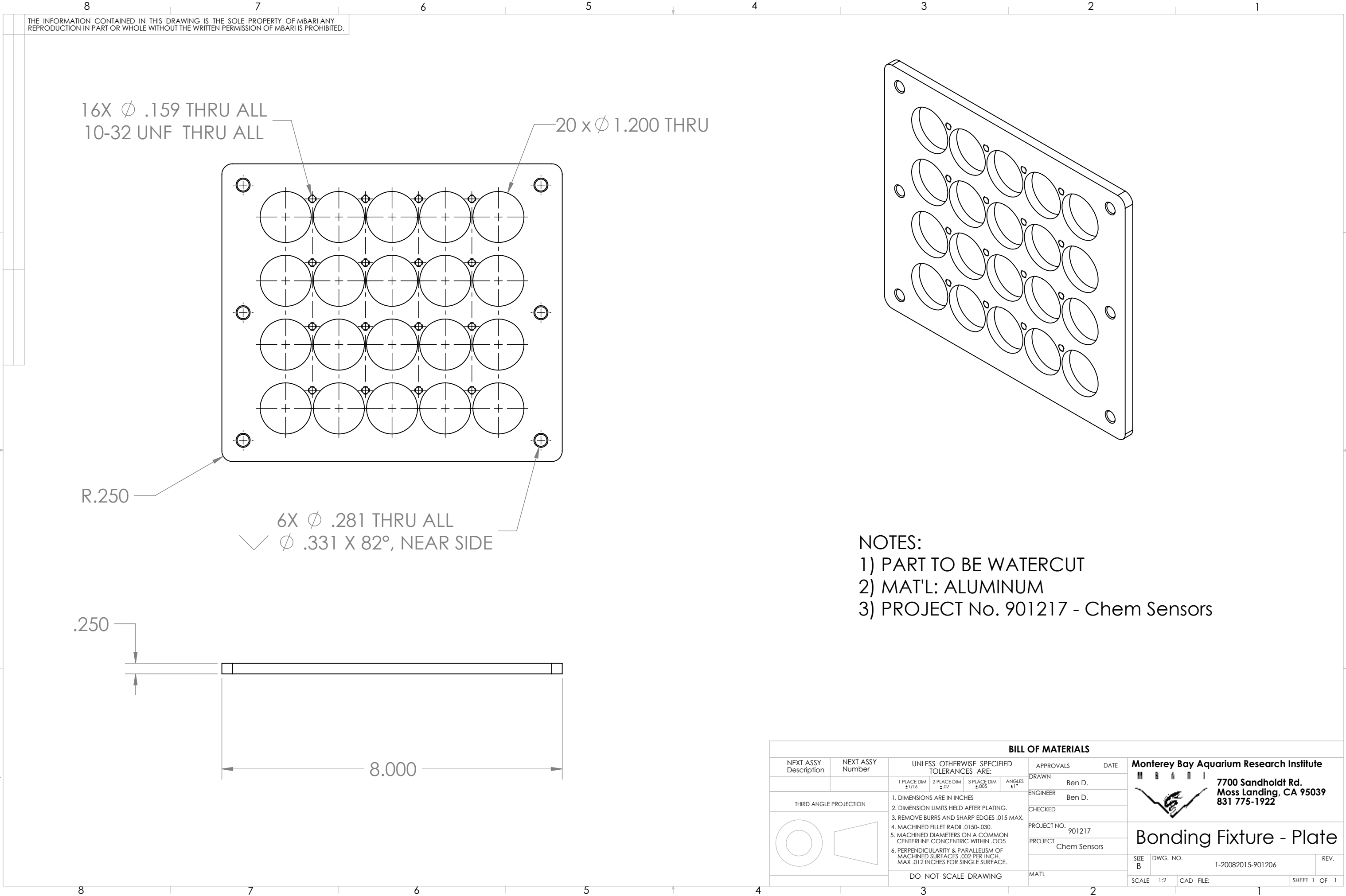




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16X Ø .159 THRU ALL
10-32 UNF THRU ALL

20 x Ø 1.200 THRU

R.250

6X Ø .281 THRU ALL
✓ Ø .331 X 82°, NEAR SIDE

.250

8.000

- NOTES:
- 1) PART TO BE WATERCUT
 - 2) MAT'L: ALUMINUM
 - 3) PROJECT No. 901217 - Chem Sensors

BILL OF MATERIALS							
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Ben D.
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Ben D.
						CHECKED	
						PROJECT NO.	901217
						PROJECT	Chem Sensors
		DO NOT SCALE DRAWING			MAT'L	SIZE B	DWG. NO. 1-20082015-901206
						SCALE 1:2	CAD FILE: SHEET 1 OF 1

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Bonding Fixture - Plate