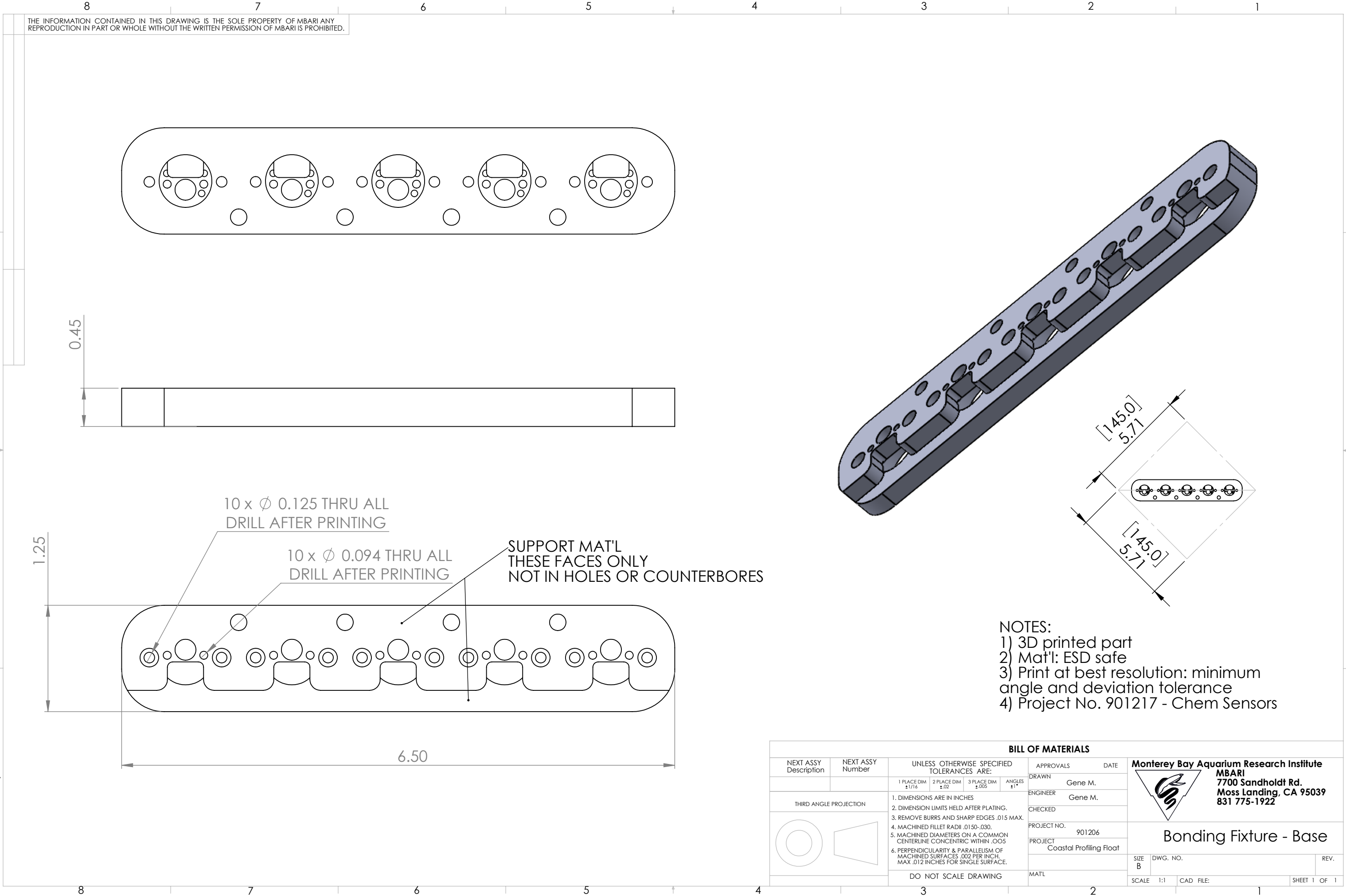




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10 x ϕ 0.125 THRU ALL
DRILL AFTER PRINTING

10 x ϕ 0.094 THRU ALL
DRILL AFTER PRINTING

SUPPORT MAT'L
THESE FACES ONLY
NOT IN HOLES OR COUNTERBORES

- NOTES:
- 1) 3D printed part
 - 2) Mat'l: ESD safe
 - 3) Print at best resolution: minimum angle and deviation tolerance
 - 4) Project No. 901217 - Chem Sensors

BILL OF MATERIALS							
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
					DRAWN	Gene M.	
THIRD ANGLE PROJECTION		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	Gene M.
		1. DIMENSIONS ARE IN INCHES				CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	901206
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT	Coastal Profiling Float
		4. MACHINED FILLET RADII .0150-.030.					
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
		DO NOT SCALE DRAWING				MATL	
 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 Bonding Fixture - Base							
		SIZE B		DWG. NO.		REV.	
		SCALE 1:1		CAD FILE:		SHEET 1 OF 1	