

4

3

2

1

B

B

Drill and Tap #8-32 x .300 Max.
4 PLCS

R0.850

45°
4 PLCS

Ø 3.500

Ø 0.201
4 PLCS

Ø 0.515

0.601
REF

1.20
REF

R0.01

0.10 X 45°

A

A

R0.010
4 PLCS

0.372

1.022

32

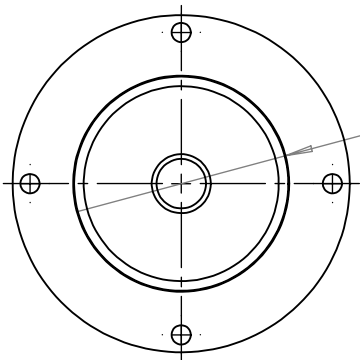
B

0.060 x 45°

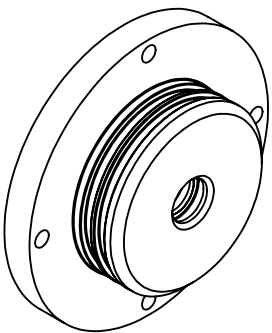
0.060 x 45°

C

SECTION A-A



Ø 2.240 ± .005
 ± .000



0.650
REF

2.5°
TYP 4 PLCS

0.076 ± .002
 ± .000

DETAIL B
SCALE 1 : 1

0.200
0.340 ± .005
 ± .000
0.400
0.540 ± .005
 ± .000

DETAIL C
SCALE 1 : 1

0.076 ± .002
 ± .000

32

2.5°
TYP 4 PLCS

0.100
0.240 ± .005
 ± .000
0.300
0.440 ± .005
 ± .000

A

A

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REPRODUCTION IN PART OR AS A WHOLE
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Probe End Cap	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	WJK			
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED				
		MATERIAL 6Al-4V Ti	ENG APPR.				
		FINISH	MFG APPR.				
NEXT ASSY	USED ON		Q.A.			SIZE B	DWG. NO.
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			REV NC	
						SCALE: 1:2	WEIGHT:
						SHEET 1 OF 1	

4

3

2

1