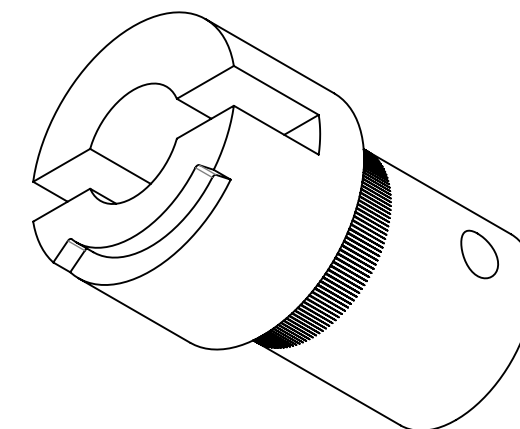
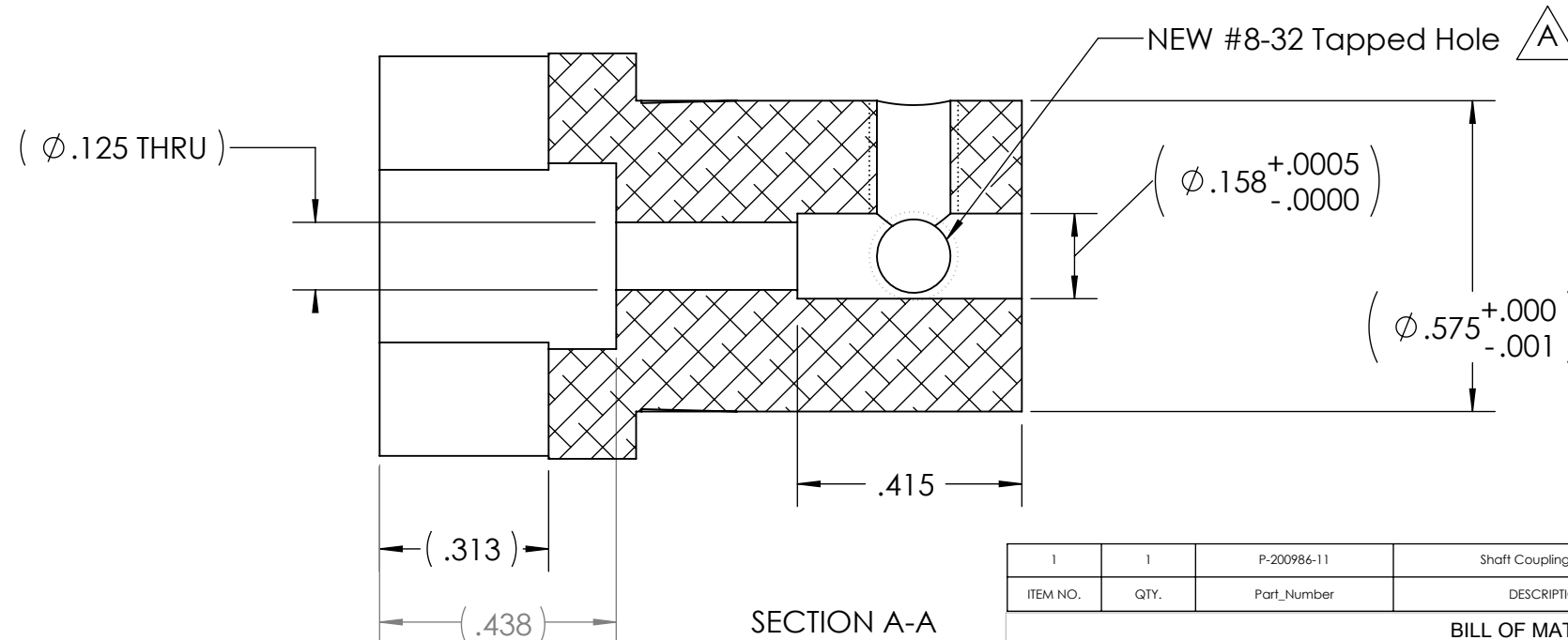
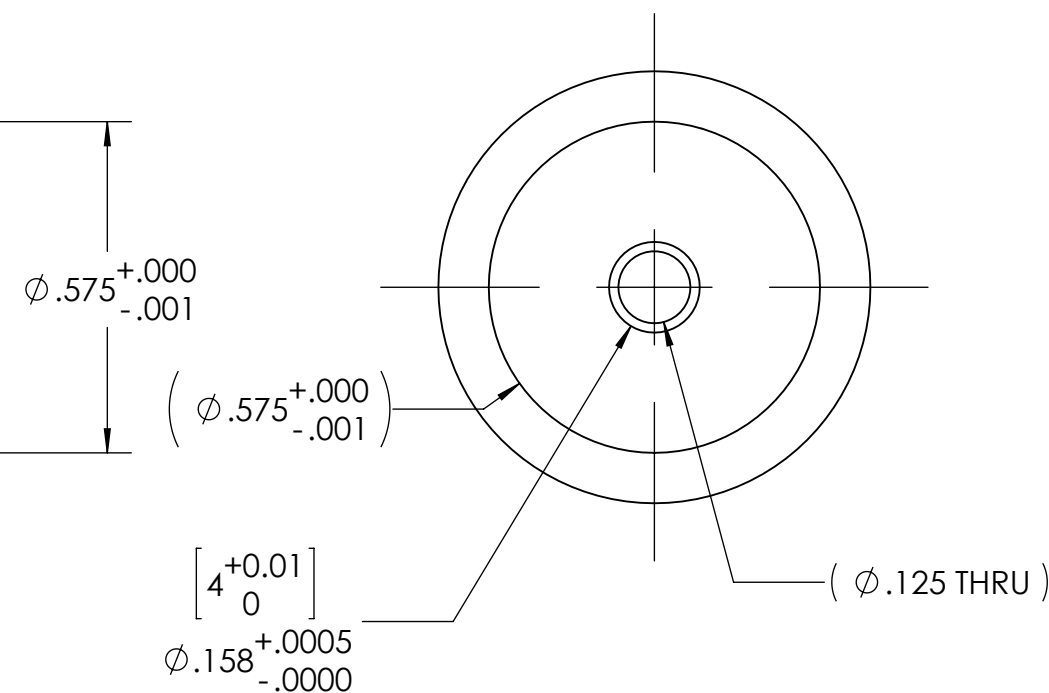
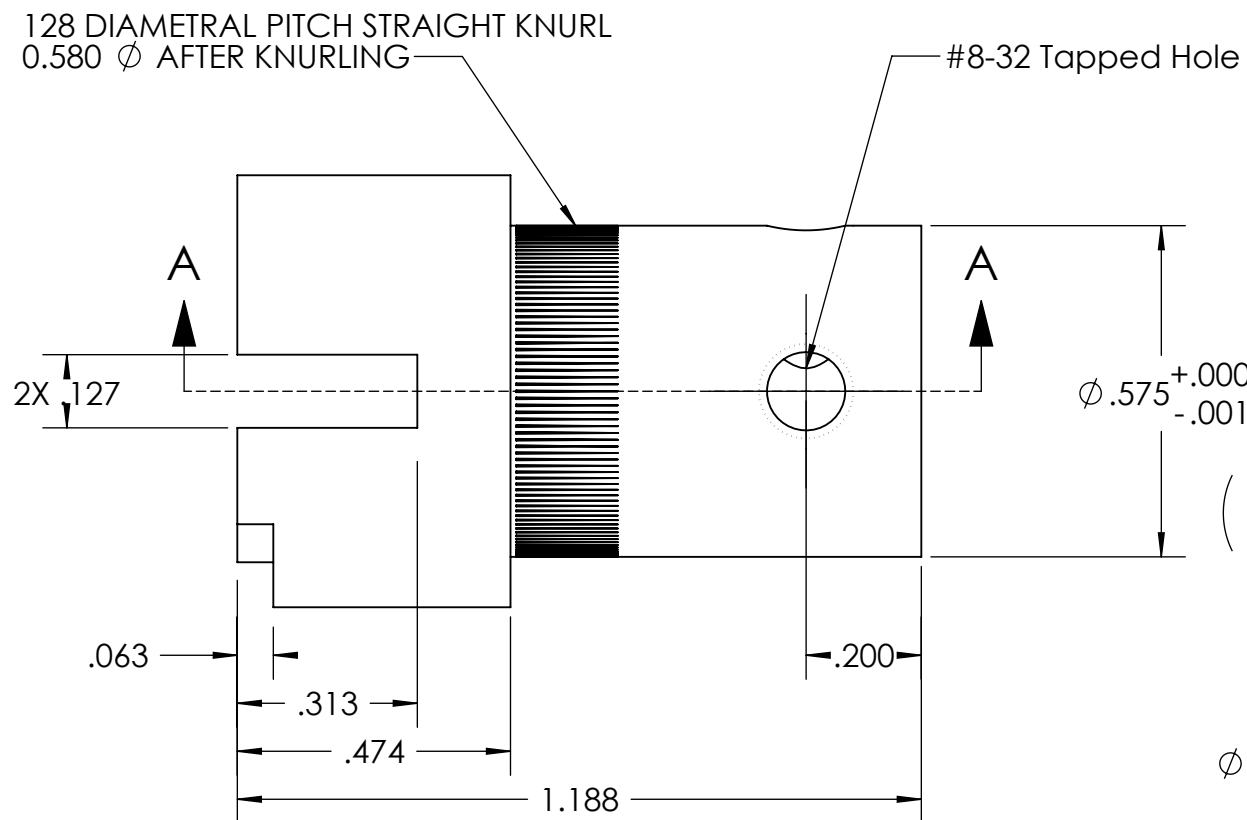
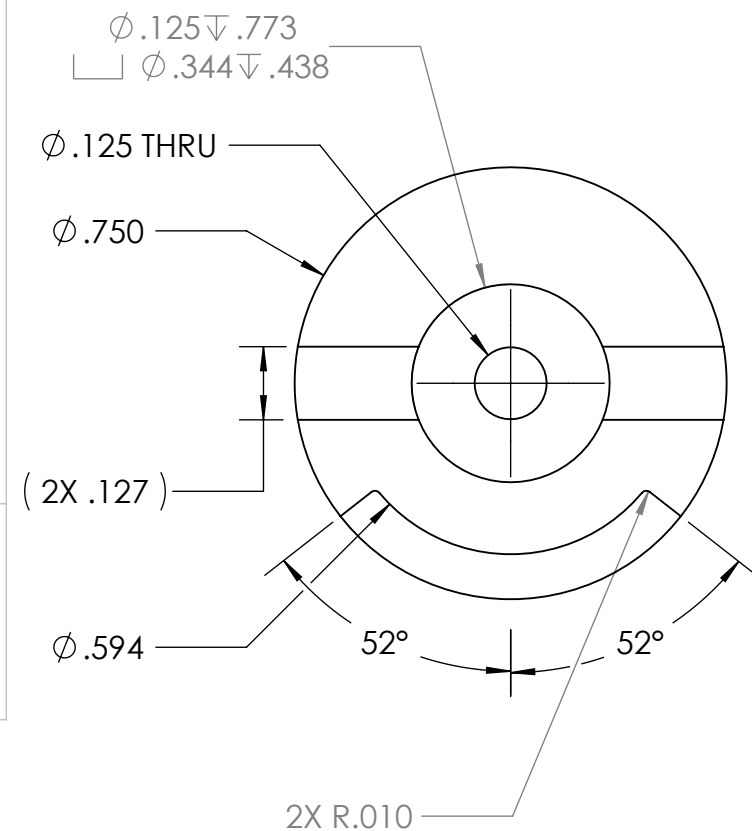


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REVISIONS					
	INITIAL RELEASE		REVISIONS	X/XX/01	J.E.
ZONE	REV.	DESCRIPTION		DATE	APPROVED
B4	A	ADDED 8-32 TAPPED HOLE NEW		12/11/2012	J.E.



4 EA.

8. Finish: Blue Anodize per MIL-A-8625F Type IIB Class 2

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\Buoyancy Engine\valve actuator

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-200986-11	Shaft Coupling_LRAUV	MBARI	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
	A-200991-11	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.031
				SIZE B	DWG. NO.
				SCALE 4:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1
				Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
				TETHYS - LRAUV _ VB SYS. Shaft Coupling_LRAUV P-200986-11.DWG	
				REV. A	