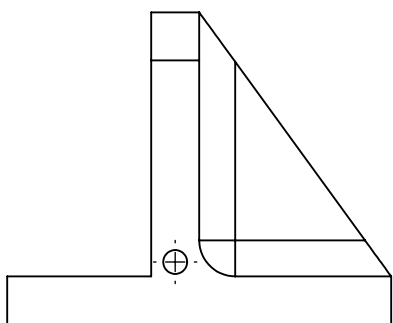
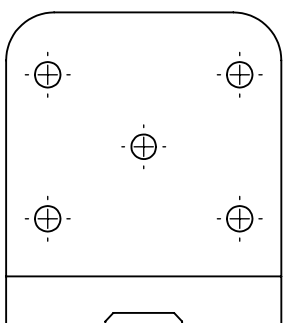
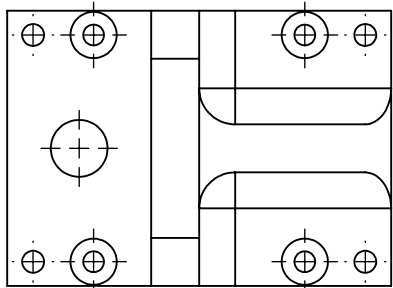
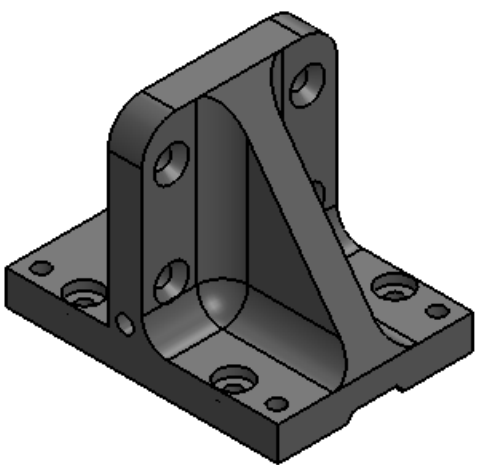


NOTES:
PROCESS: 3D PRINT
MATERIAL: = BLACK ABS
RESOLUTION = FINE
QTY. = 1

THIS PART HAS TWO CONFIGURATIONS. USE THE "PIV INJECTION" CONFIG.

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	D.GRAVES	4/2015				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	D.GRAVES	4/2015				
Engineer						CHECKED						
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		901506				
		PROJECT		DEEP PIV	drawer gusset							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 100XXXDWG		REV.
								SCALE 1:2		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		