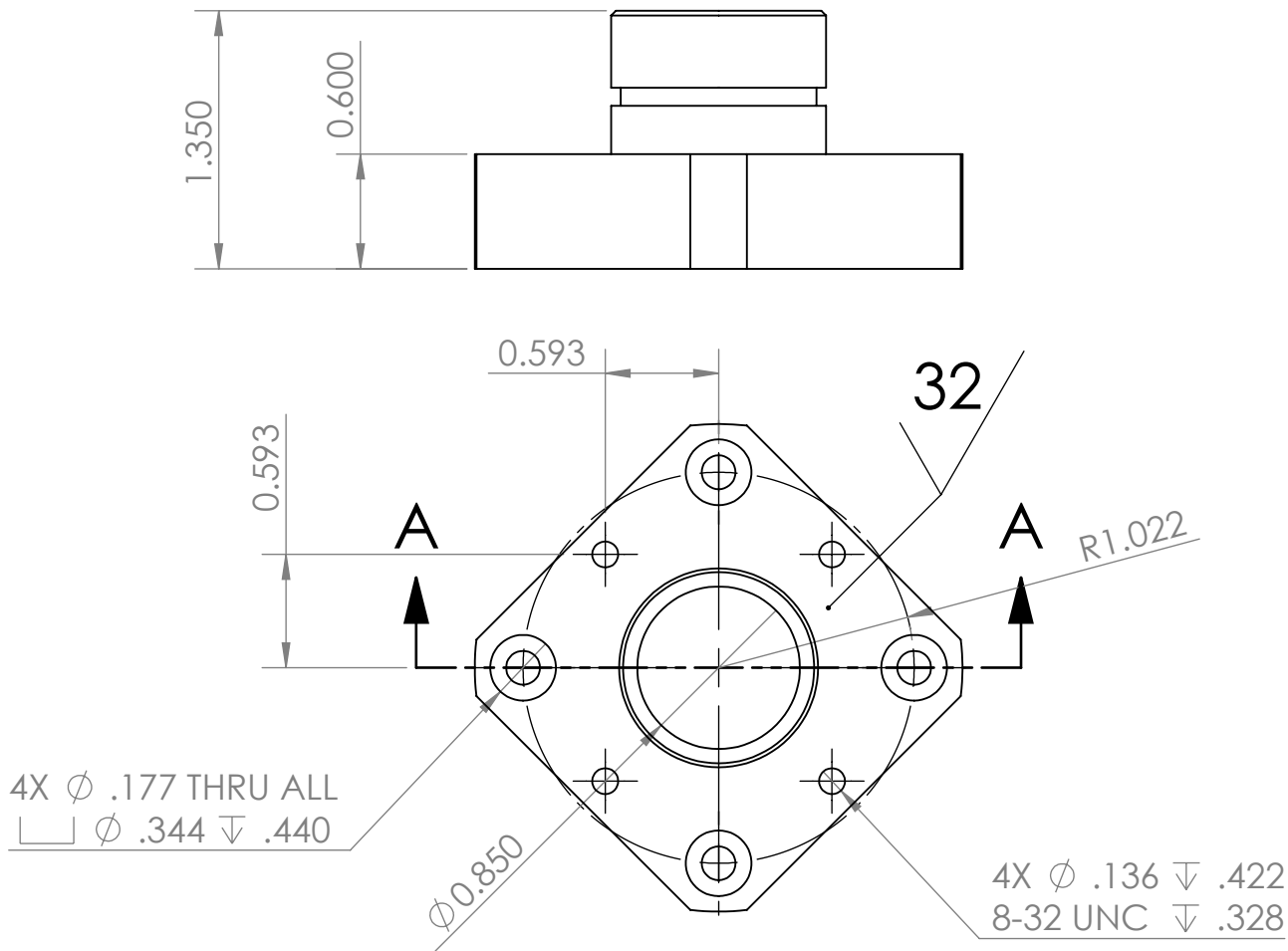
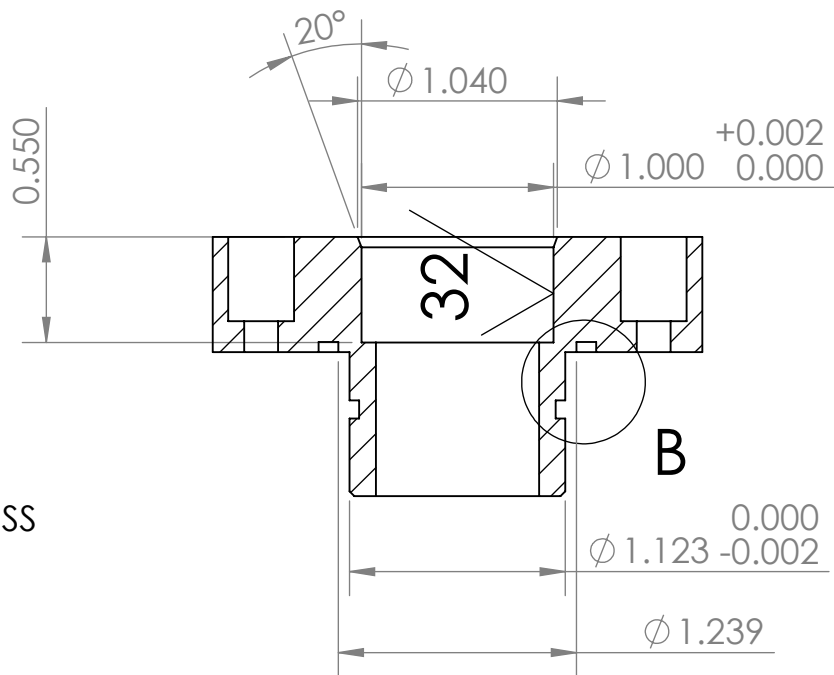


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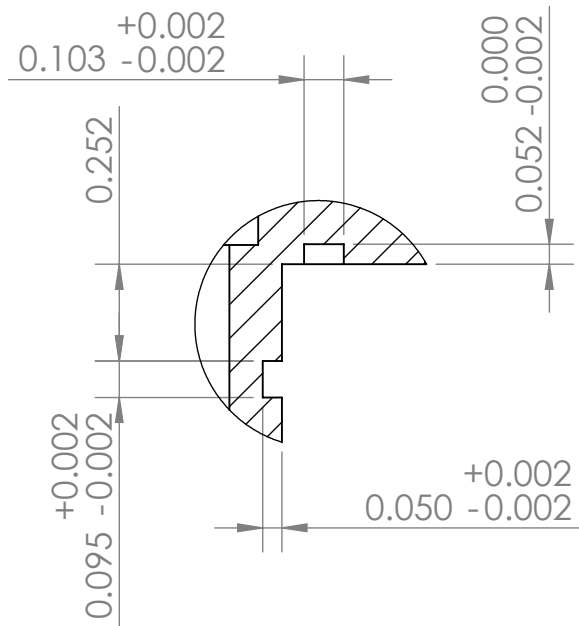
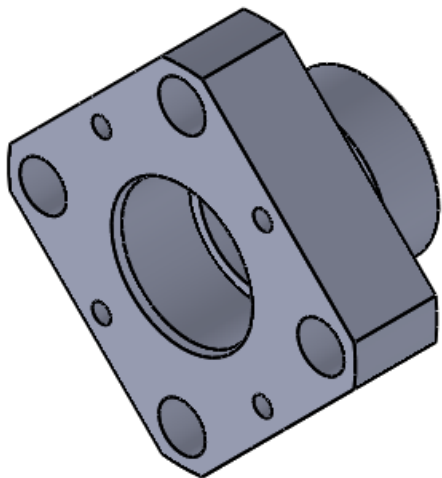
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



NOTES:
MATERIAL = 316 SS
QTY. =1



SECTION A-A



DETAIL B
ORING GROOVES
BREAK CORNERS APPROX. .005 RAD
32 FINISH ON GROOVE SURFACES
SCALE 2 : 1

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	D.GRAVES	9/27/14	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	D.GRAVES	9/27/14		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901506	PIV MIN ADAPTER		
						PROJECT	PIV			
Application		DO NOT SCALE DRAWING				WEIGHT	SIZE B		DWG. NO.	REV.
		3					SCALE 1:1		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1
		2							100XXXDWG	
									1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



PIV MIN ADAPTER