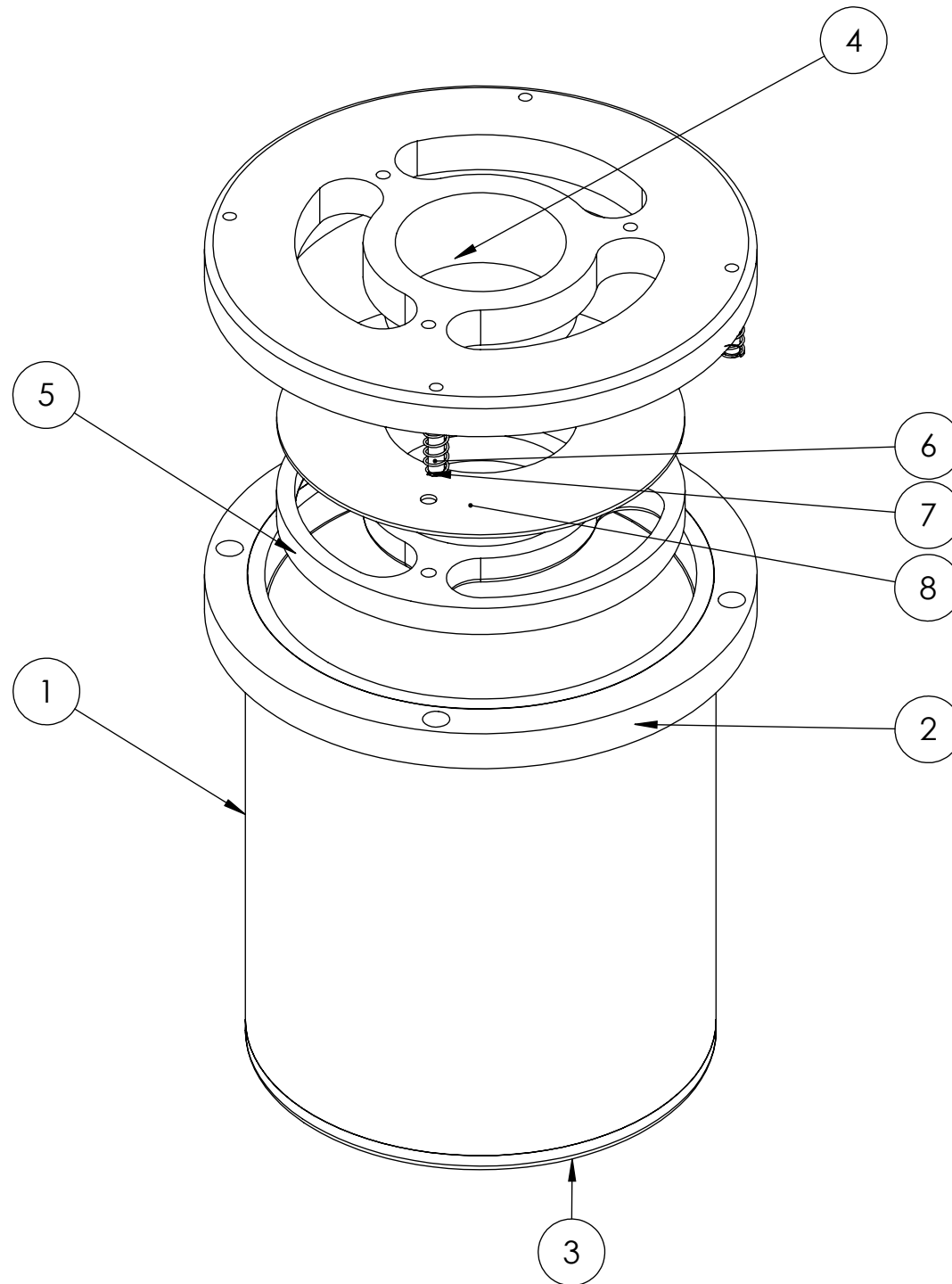


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	INITIAL RELEASE		



ITEM NO.	PART NUMBER	Material	Default/ QTY.
1	ss bucket shell	Acrylic	1
2	ss bucket top ring	Acrylic	1
3	ss bucket bottom	Acrylic	1
4	ss bucket lid	Acrylic	1
5	ss bucket screen keeper	Acrylic	1
6	bucket spring pin	ss-316	4
7	9435K58	ss-316	4
8	ss bucket screen		1

BILL OF MATERIALS

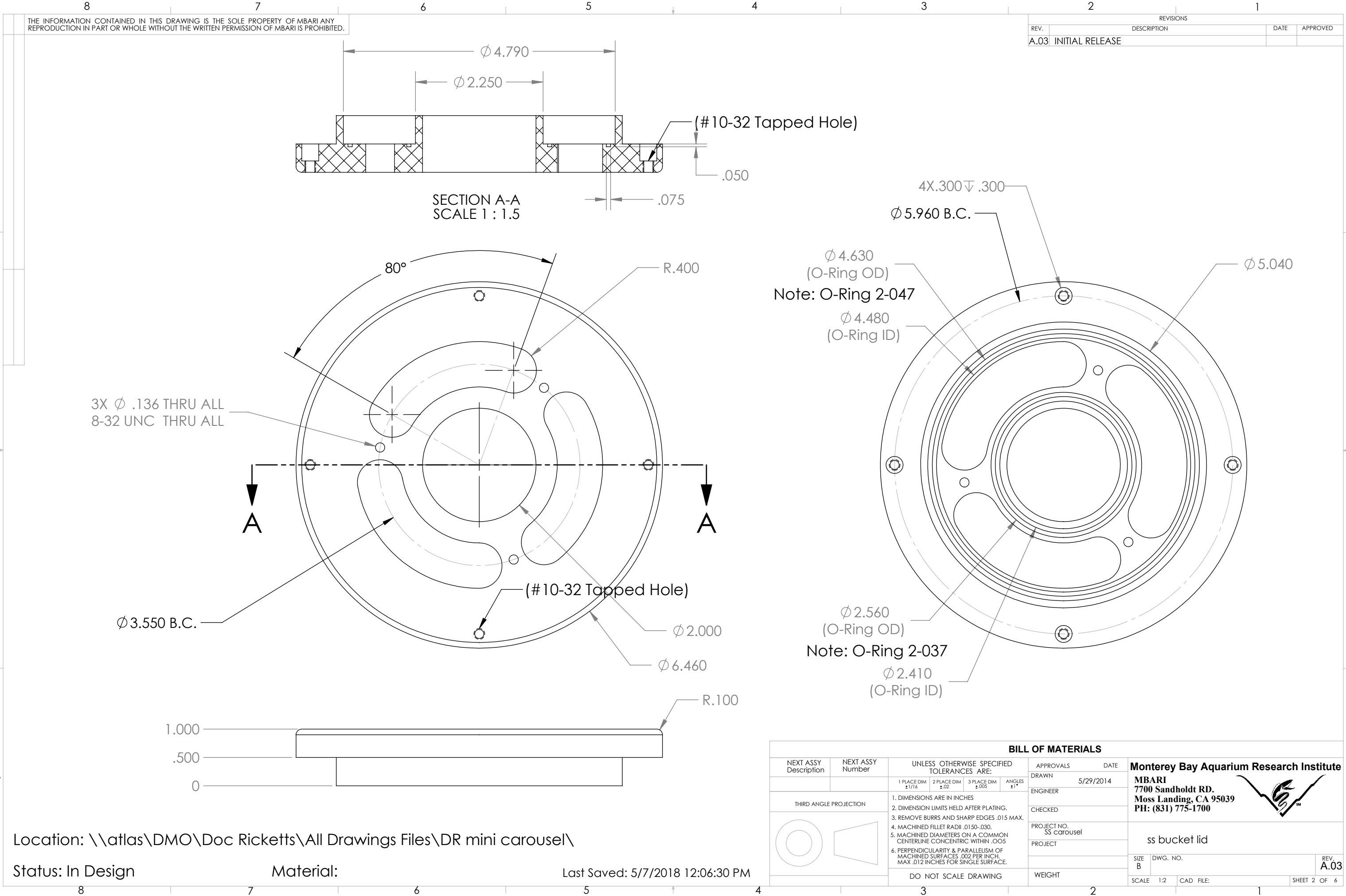
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/2/2013				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING				ENGINEER					
						CHECKED					
						PROJECT NO. SS carousel					
						PROJECT					
						ss bucket assembly					
						SIZE B	DWG. NO.		REV. B		
						WEIGHT	SCALE 1:2		CAD FILE:		
								SHEET 1 OF 6			

Location: \\atlas\DMO\Doc Ricketts\All Drawings Files\DR mini carousel\

Status: Released to Manufacturing

Material:

Last Saved: 11/29/2018 7:08:39 AM



Location: \\atlas\DMO\Doc Ricketts\All Drawings Files\DR mini carousel\

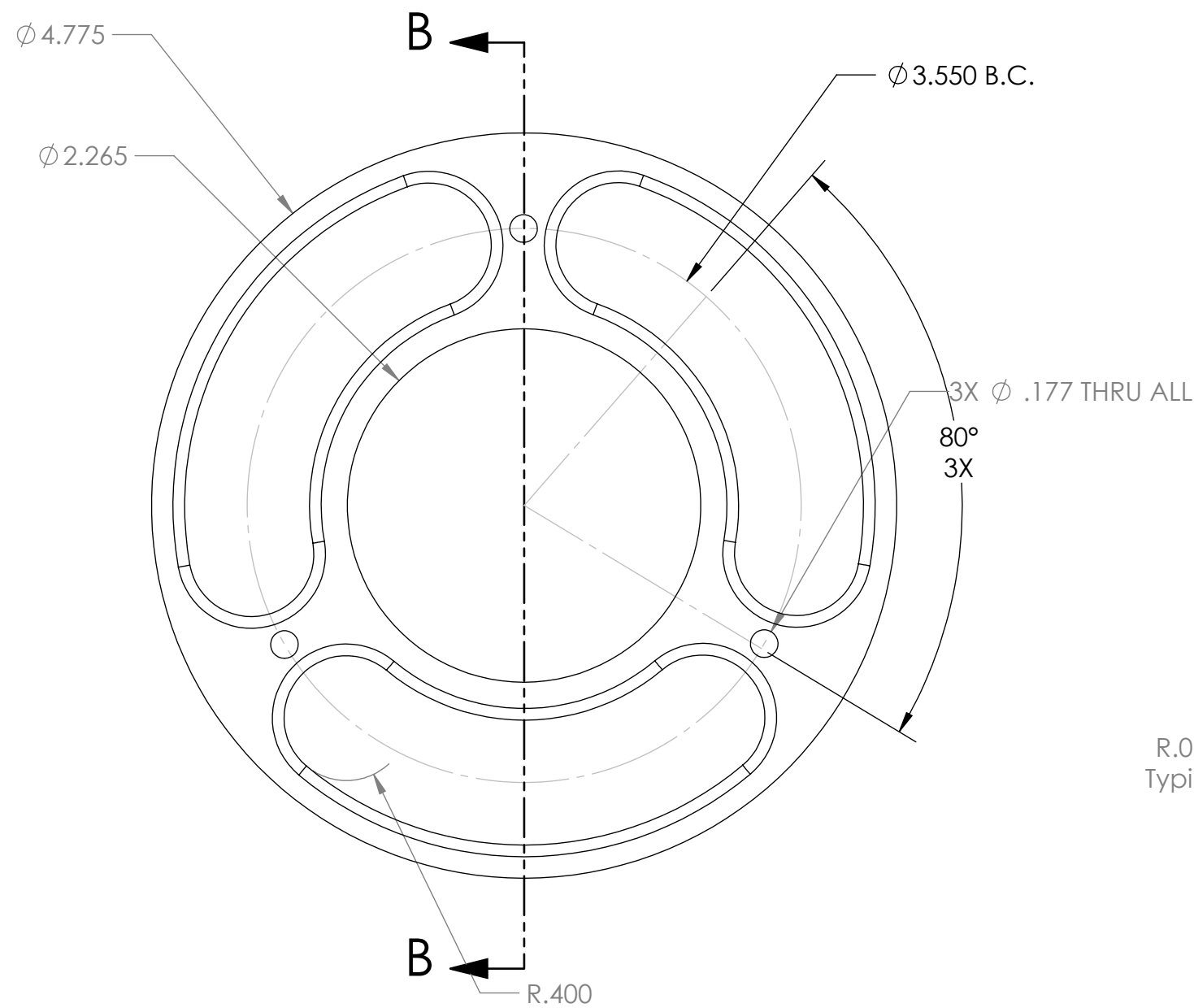
Status: In Design

Material:

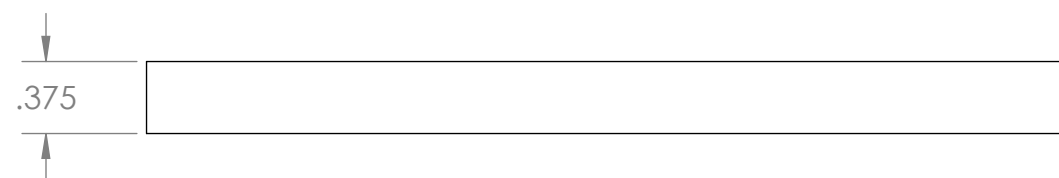
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.01	INITIAL RELEASE		
B	DECREASED O.D. AND INCREASED I.D. TO REDUCE INTERFERENCE IN ASSEMBLY	NOV 2018	TALKOVIC



SECTION B-B
SCALE 1 : 1



BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN 6/9/2014	ENGINEER		
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
						PROJECT NO. SS carousel			
THIRD ANGLE PROJECTION						PROJECT		ss bucket screen keeper	
									
DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.		REV. A.01
SCALE 1:2 CAD FILE:						SHEET 3 OF 6			

Location: \\atlas\DMO\Doc Ricketts\All Drawings Files\DR mini carousel\

Status: In Design

Material:

Last Saved: 11/29/2018 7:08:04 AM

