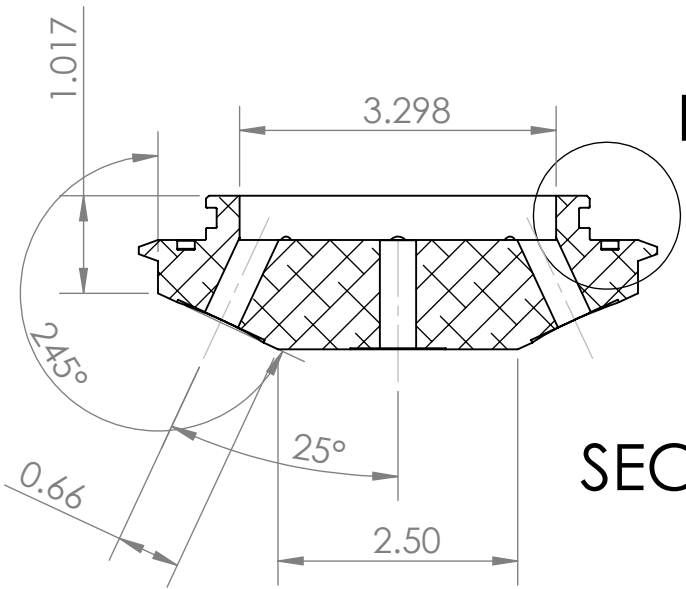
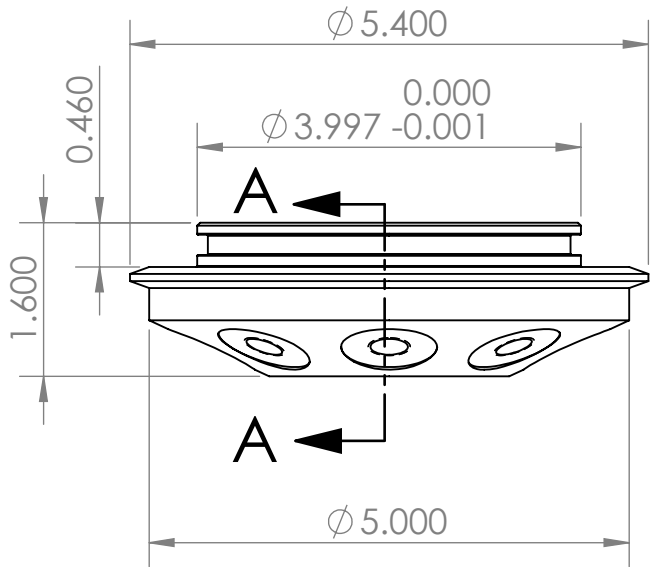
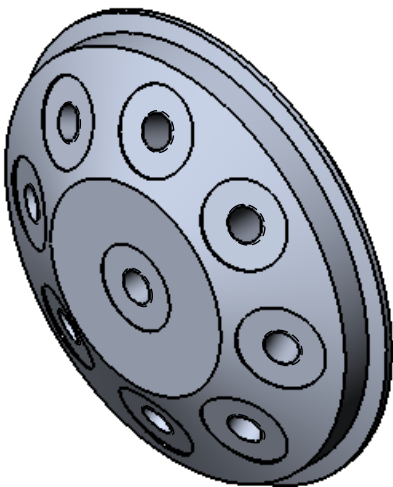


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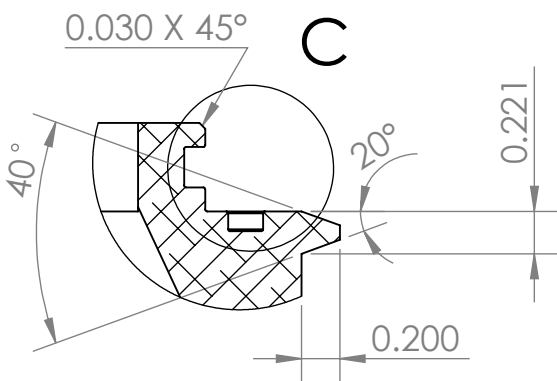
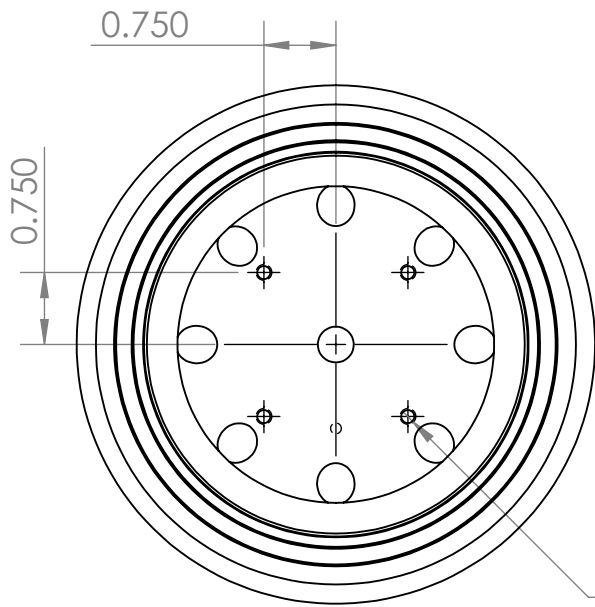
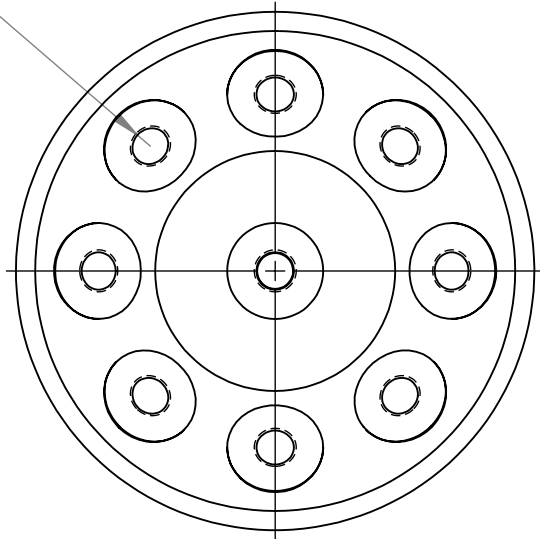
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



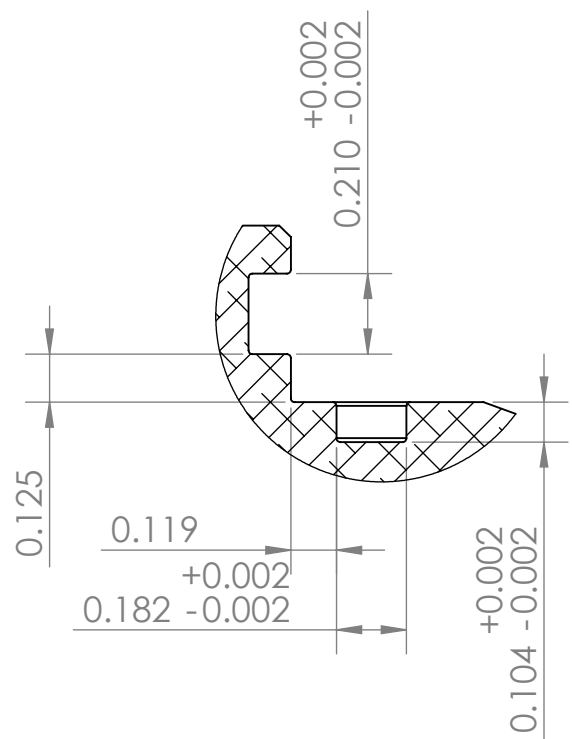
SECTION A-A



8X ϕ .391 ∇ 1.125
7/16-20 UNF ∇ .875
 $\sqcap$ ϕ 1.00 ∇ .030



DETAIL B
SCALE 1 : 1



DETAIL C
SCALE 2 : 1

.010 RADIUS ON ALL O-RING GROOVE EDGES
32 FINISH ON ALL O-RING GROOVE FACES

NOTES:
MATERIAL = 6061-T6 ALUMINUM
FINISH = HARDCOAT ANODIZE
QTY. = 1
ORINGS - RADIAL = 240, FACE = 244

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE	
		DRAWN D.GRAVES	11/07/13
		ENGINEER D.GRAVES	
		CHECKED	
		PROJECT NO. 901216	
		PROJECT GREENHOUSE GASES	
		WEIGHT	
		DO NOT SCALE DRAWING	
		SCALE 1:2	
		CAD FILE: MECH ENG ON TORNADO	
		SHEET 1 OF 1	

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DGH HOUSING ENDCAP1

SIZE B DWG. NO. 100XXXDWG REV.