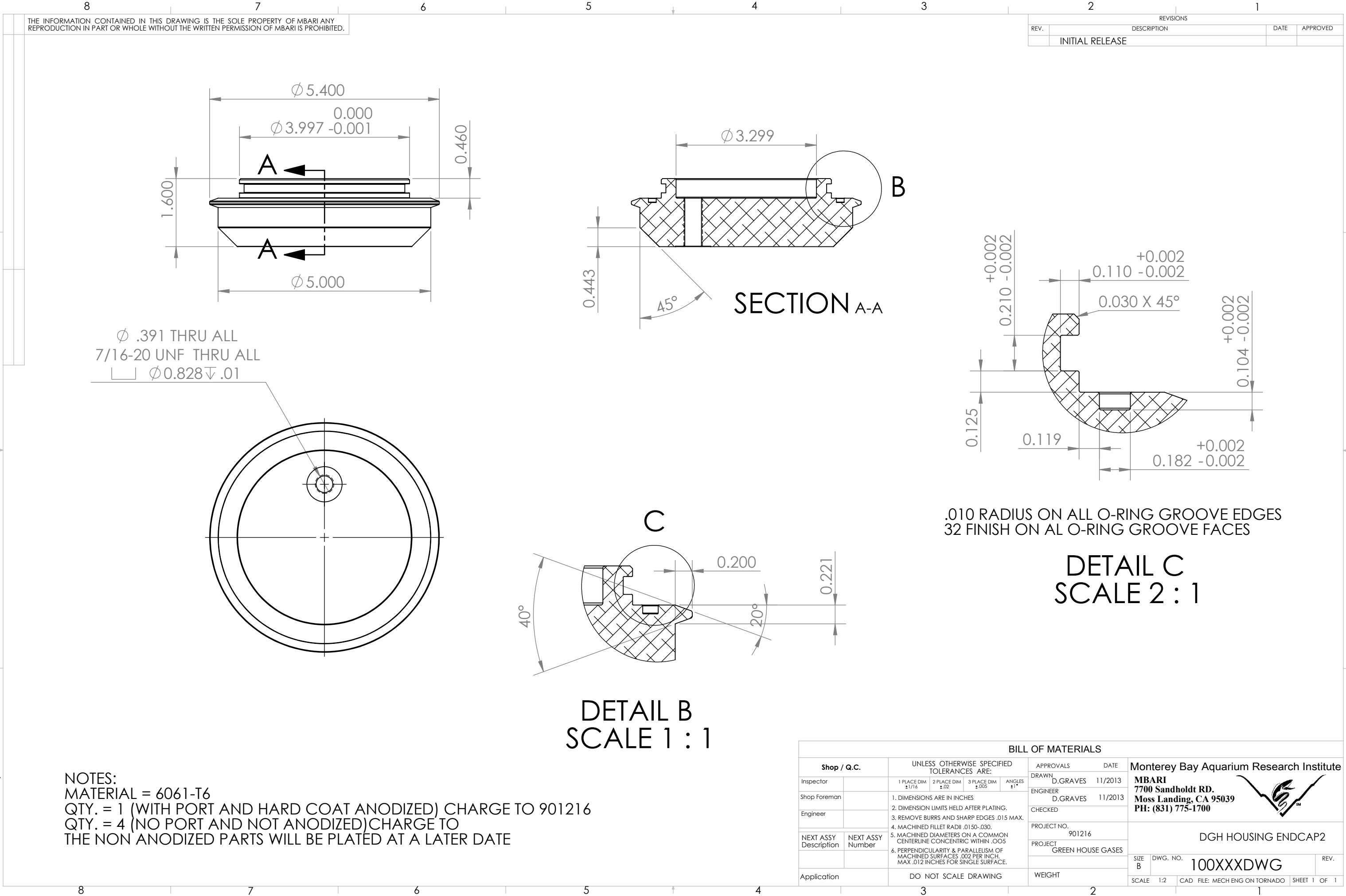
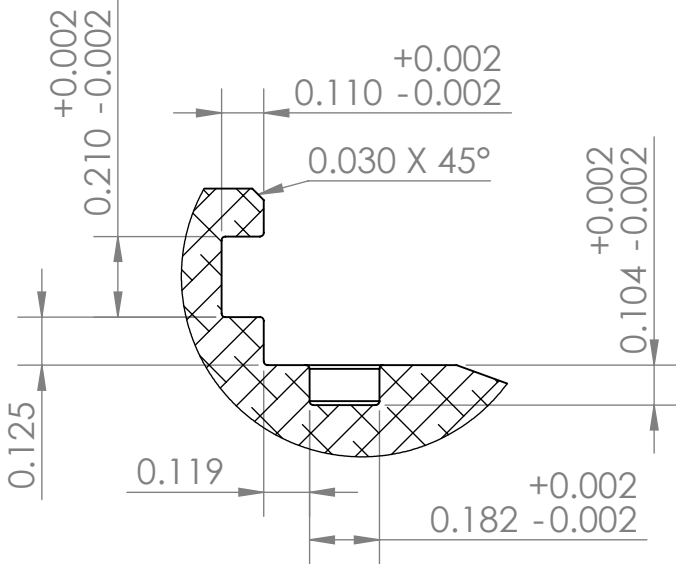
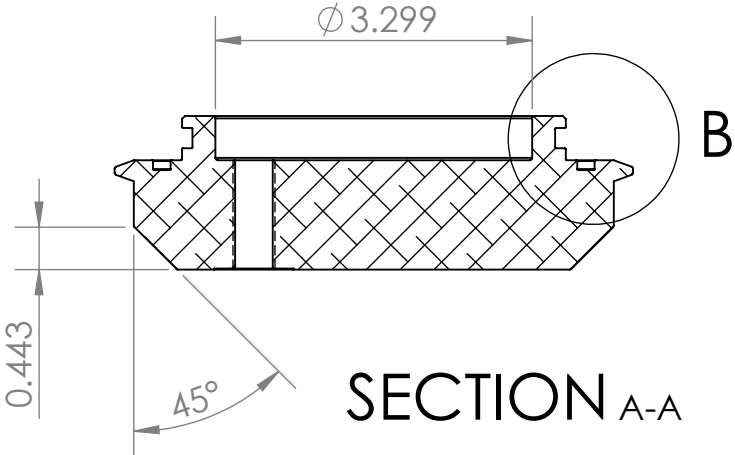
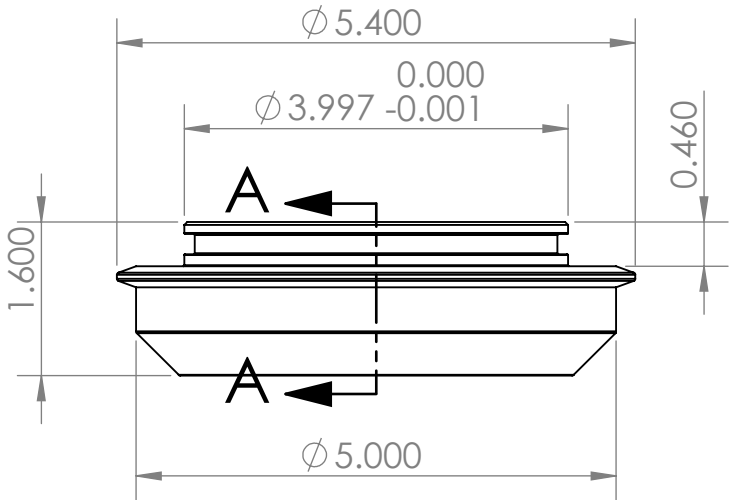




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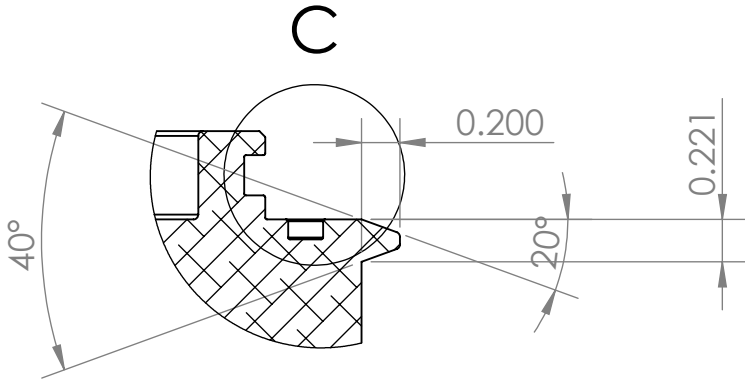
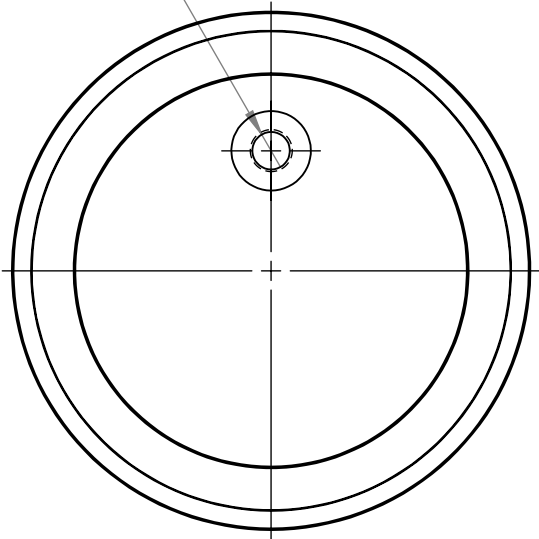
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



.010 RADIUS ON ALL O-RING GROOVE EDGES
32 FINISH ON AL O-RING GROOVE FACES

DETAIL C
SCALE 2 : 1

Ø .391 THRU ALL
7/16-20 UNF THRU ALL
Ø 0.828 ± .01



DETAIL B
SCALE 1 : 1

NOTES:
MATERIAL = 6061-T6
QTY. = 1 (WITH PORT AND HARD COAT ANODIZED) CHARGE TO 901216
QTY. = 4 (NO PORT AND NOT ANODIZED) CHARGE TO
THE NON ANODIZED PARTS WILL BE PLATED AT A LATER DATE

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	D.GRAVES	11/2013	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	D.GRAVES	11/2013	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901216		
						PROJECT	GREEN HOUSE GASES		
Application		DO NOT SCALE DRAWING				WEIGHT			SIZE B DWG. NO. 100XXXDWG REV.
						SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
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DGH HOUSING ENDCAP2