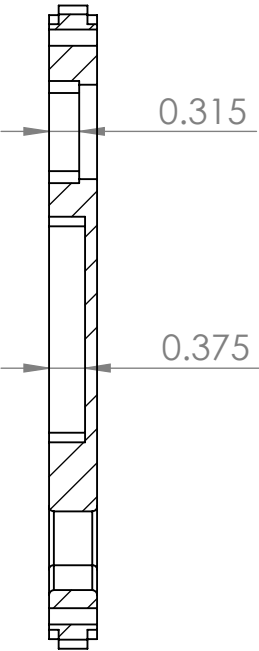
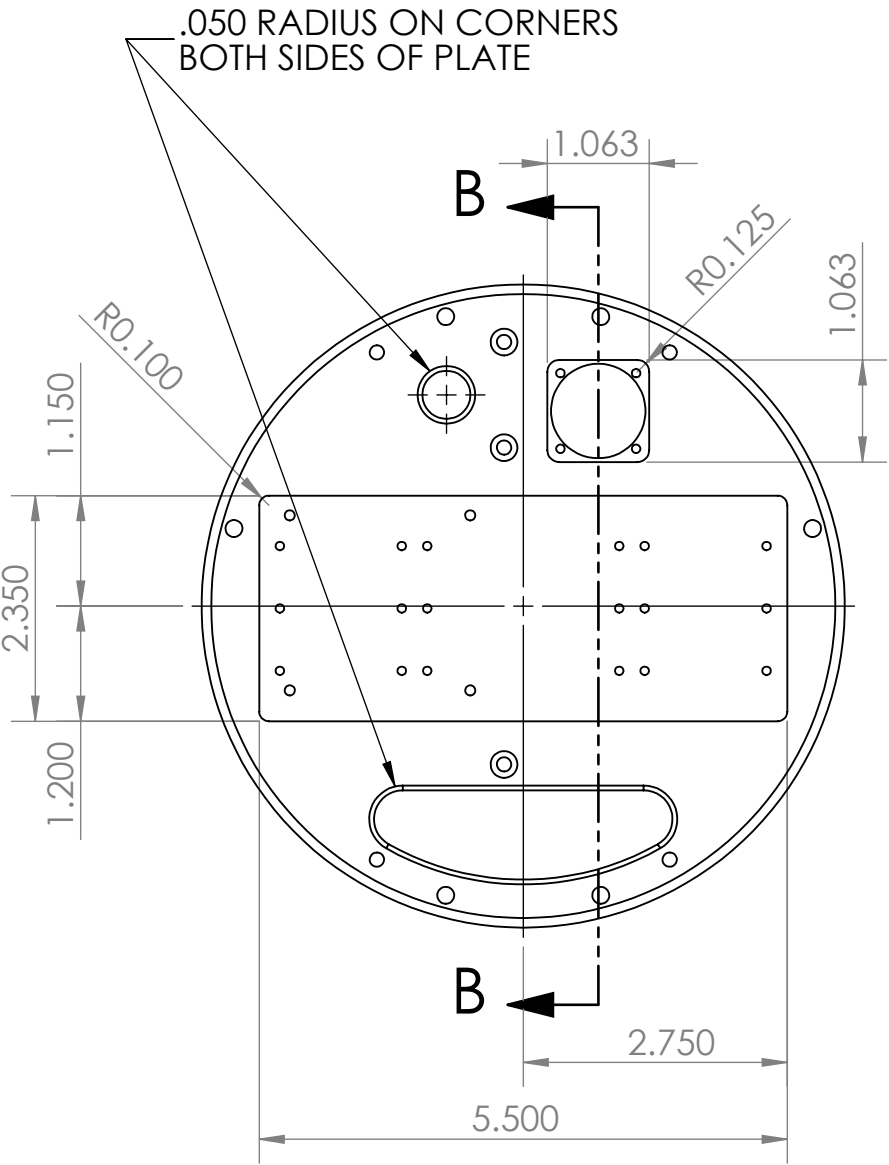
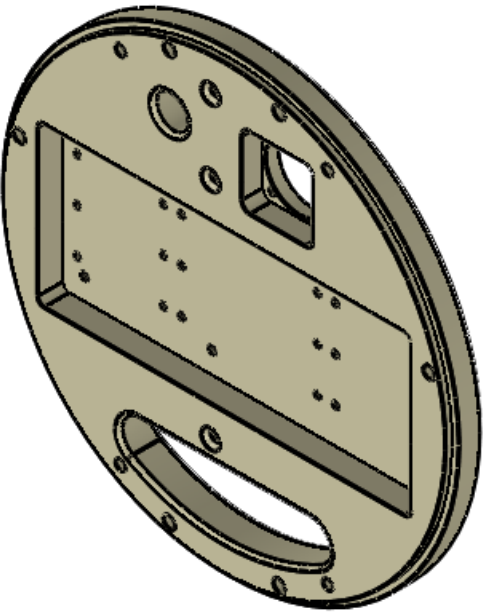


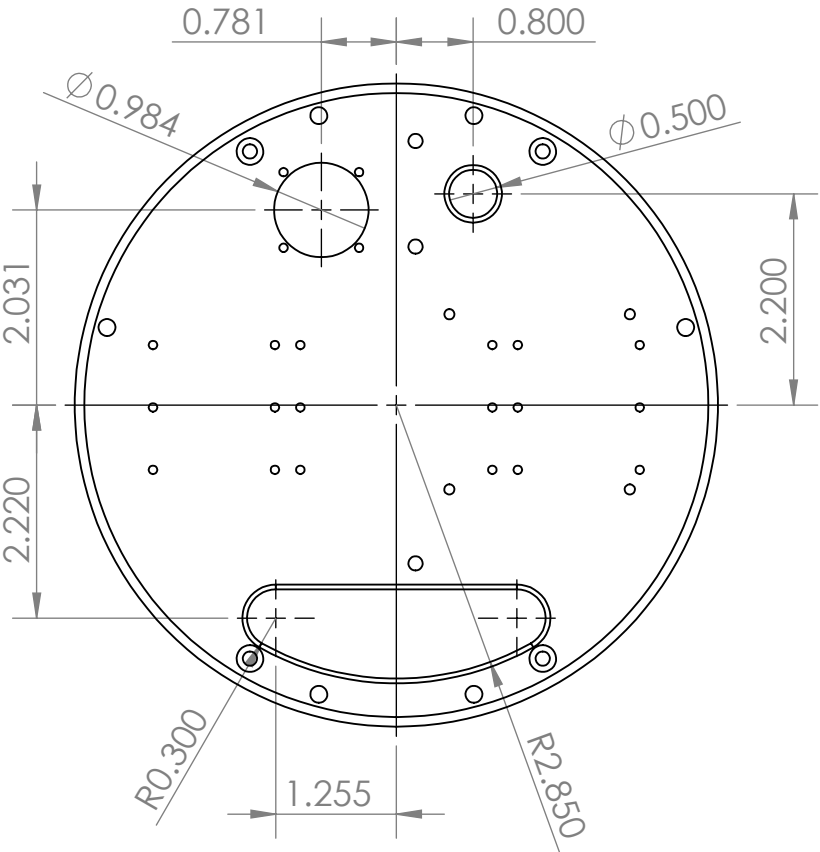
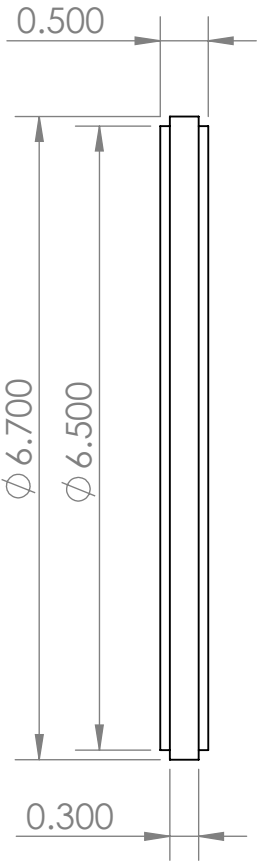
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NOTES:
MATERIAL = 6061 T6 ALUMINUM
FINISH = BARE



SECTION B-B



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	D.GRAVES	9/2015	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	D.GRAVES	9/2015			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	300080				
						PROJECT	MINIROV				
Application		DO NOT SCALE DRAWING				WEIGHT					
						SIZE B		DWG. NO.		11021193	REV.
						SCALE 1:2		CAD FILE: MECH ENG ON TORNADO		SHEET 1	OF 3

