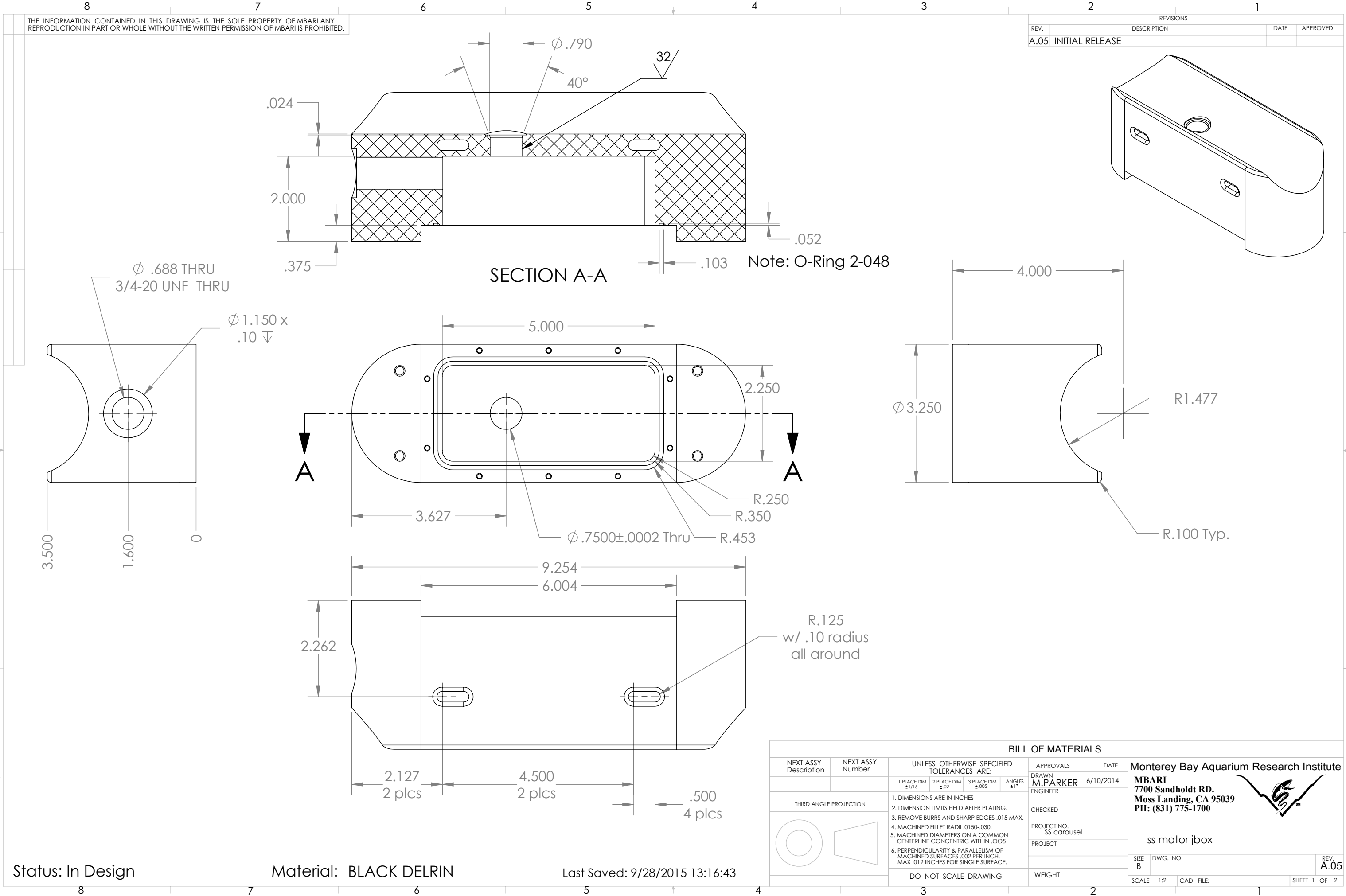
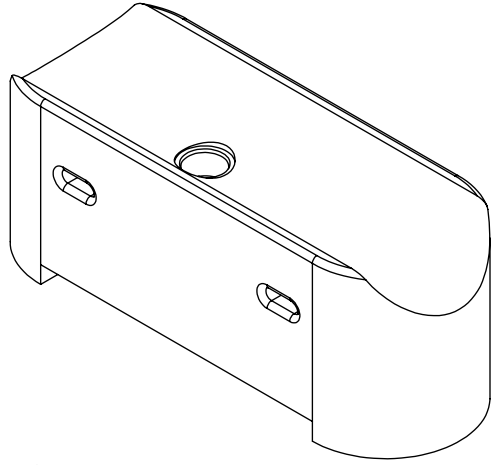




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.05	INITIAL RELEASE		

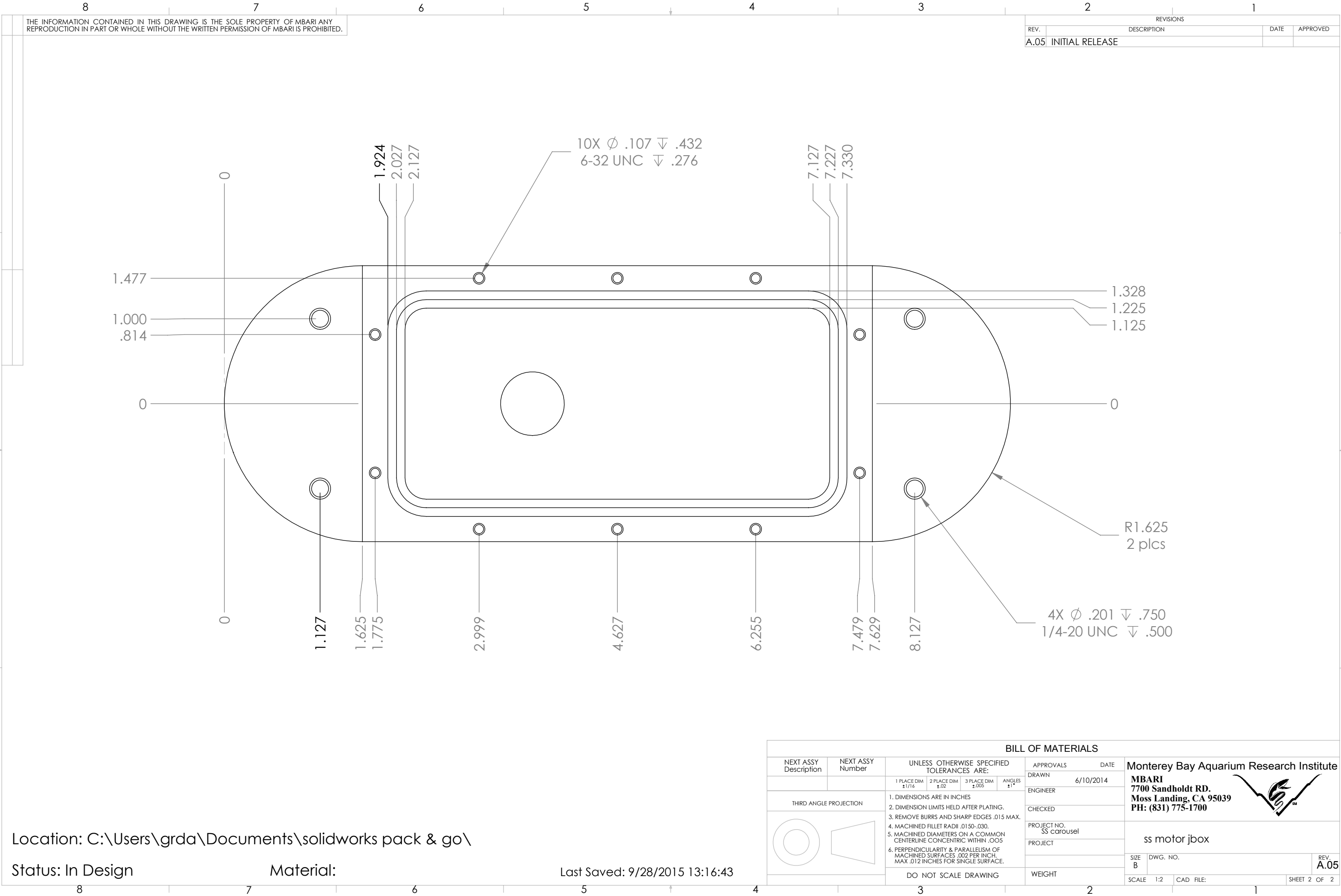


BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	APPROVALS DATE
		2. DIMENSION LIMITS HELD AFTER PLATING.	DRAWN M.PARKER 6/10/2014
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	ENGINEER
		4. MACHINED FILLET RADII .0150-.030.	CHECKED
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	PROJECT NO. SS carousel
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT
		DO NOT SCALE DRAWING	WEIGHT
		SCALE 1:2	CAD FILE:
		SHEET 1 OF 2	REV. A.05

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.05	INITIAL RELEASE		

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/10/2014	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER			
						CHECKED			
						PROJECT NO. SS carousel			
		DO NOT SCALE DRAWING				PROJECT			
		WEIGHT				SIZE B	DWG. NO.	REV. A.05	
						SCALE 1:2	CAD FILE:	SHEET 2 OF 2	

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