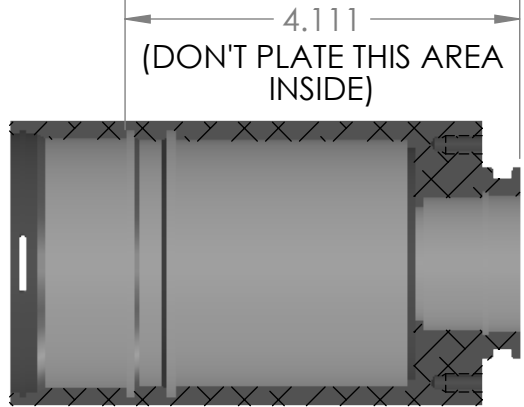
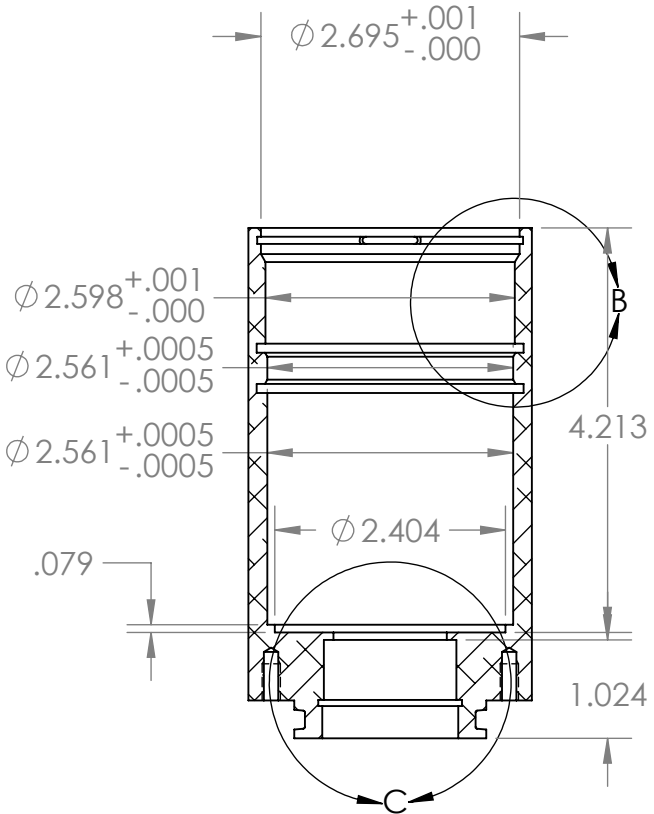
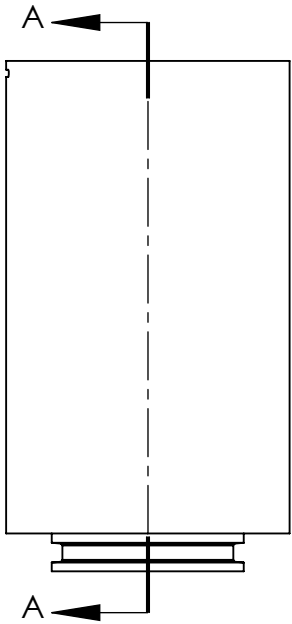
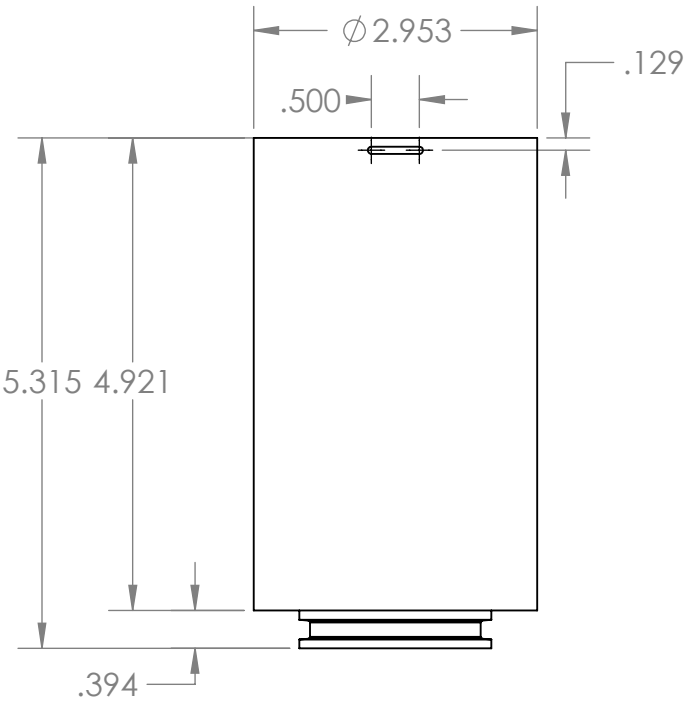
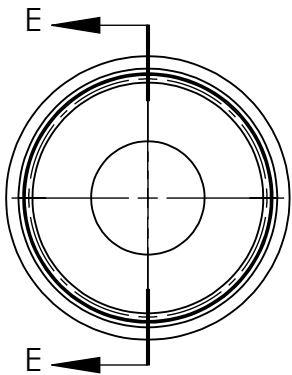


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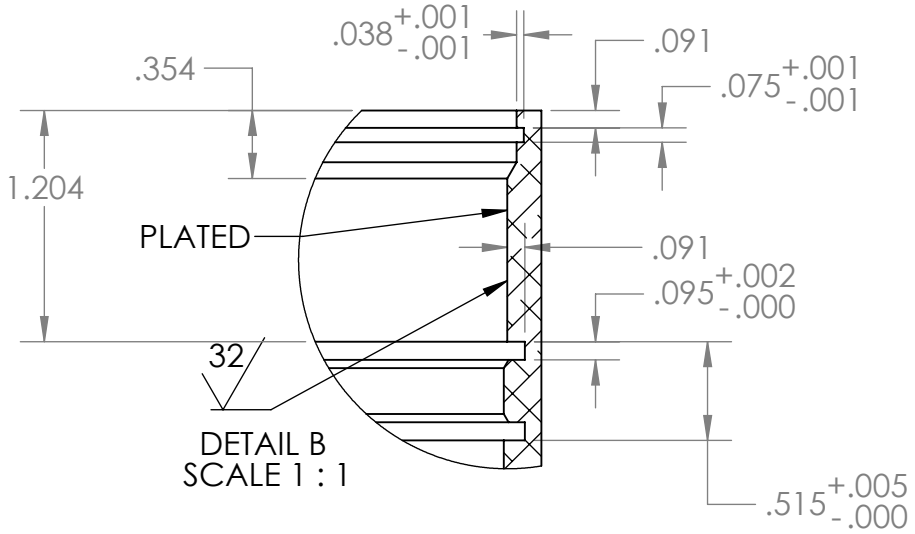
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			



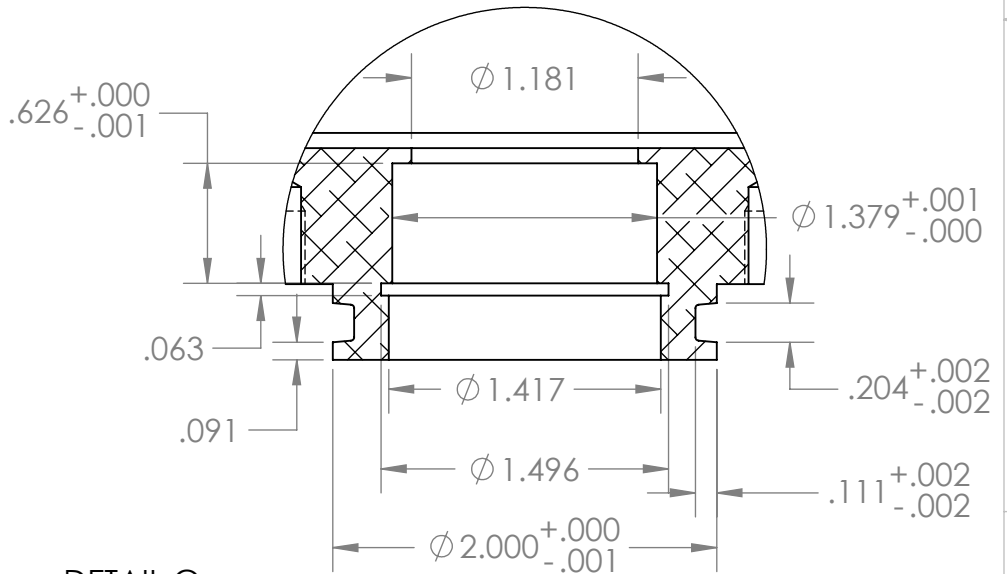
SECTION E-E



SECTION A-A



DETAIL B
SCALE 1 : 1



DETAIL C
SCALE 1 : 1

NOTES:
MATERIAL: 6061-T6
FINISH: HARD COAT BLACK ANODIZE
(SEE SECTION E-E)

4X $\phi .150 \nabla .505$
10-24 UNC $\nabla .380$

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN D.GRAVES	12/14/16		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER D.GRAVES	12/14/16		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. XXX		housing1	
						PROJECT MINIROV SUPPORT			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 100XXXDWG
								SCALE 1:2	REV.
								CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1