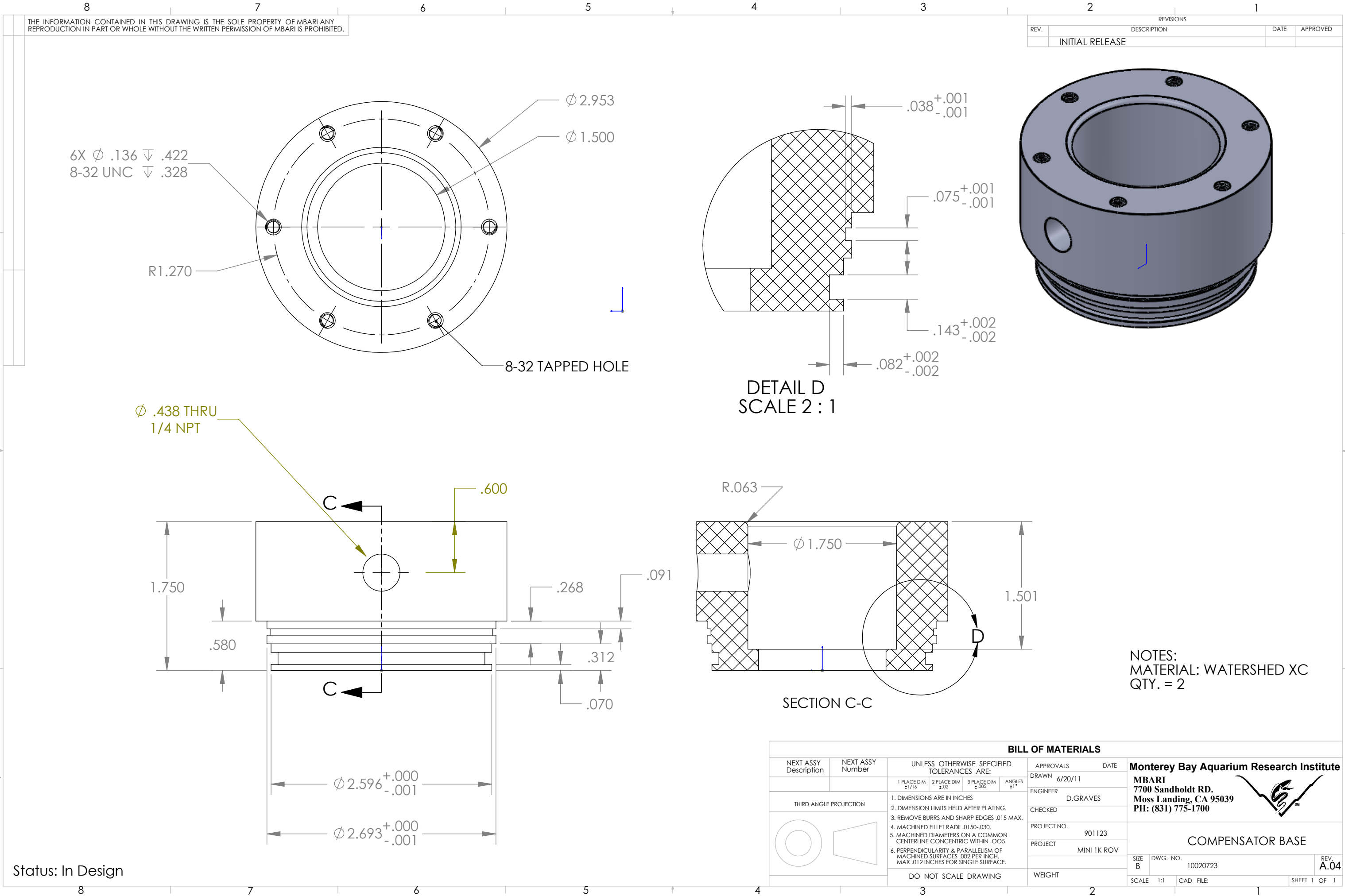




BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	6/20/11			
						ENGINEER	D.GRAVES			
						CHECKED				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				PROJECT NO.	901123			
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT	MINI 1K ROV			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.								
		4. MACHINED FILLET RADII .0150-.030.								
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
		DO NOT SCALE DRAWING				WEIGHT				