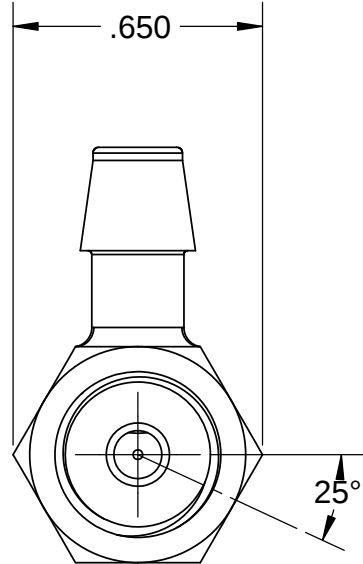
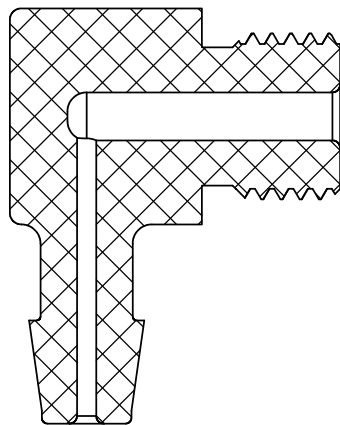




90 ° THREAD

180° THREAD

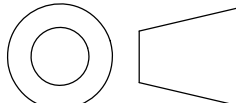
270° THREAD



SECTION A-A
SCALE 2 : 1

4X 3D Printed Parts
Mat'l: Acrylic
Qty: 1

Print at best resolution

BILL OF MATERIALS								
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±.16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER Gene M.			
					CHECKED			
					PROJECT NO. 901602			
					PROJECT Coastal Profiling Float			
		DO NOT SCALE DRAWING			MAT'L		SIZE B DWG. NO.	REV. A
					SCALE 1:1	CAD FILE:	SHEET 1 OF 1	