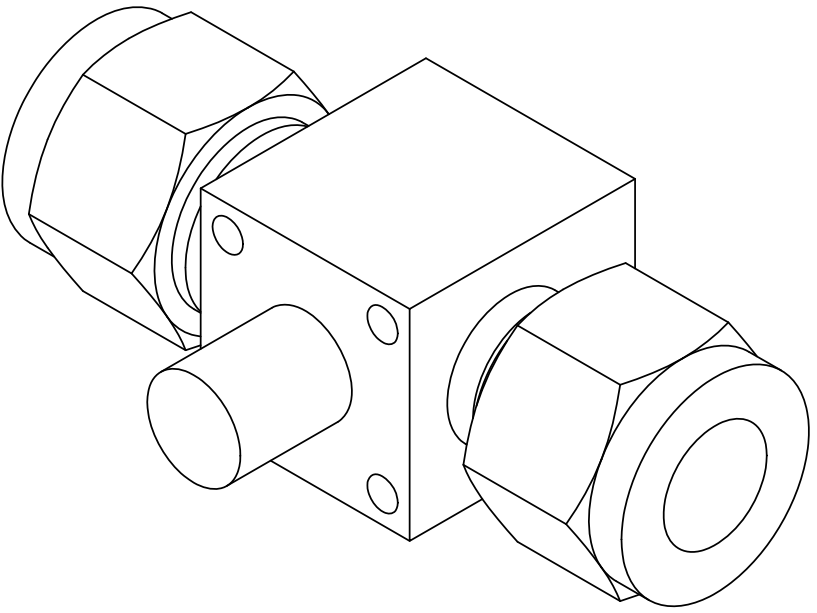
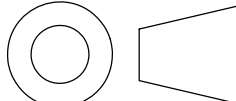


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.02	INITIAL RELEASE	MMM DD, YYYY	Gene M



Altered Item

- 1) Original Item: Swagelok SS-6P4T
- 2) Add 4X tapped holes as shown
- 3) Completely cover tubing ports to prevent any material entering valve during machining

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.					
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.					
						CHECKED					
						PROJECT NO. 901602					
						PROJECT Coastal Profiling Float					
		SIZE B		DWG. NO.		REV. A.02					
		DO NOT SCALE DRAWING				MAT'L		SCALE 2:1 CAD FILE:		SHEET 1 OF 1	

Status: