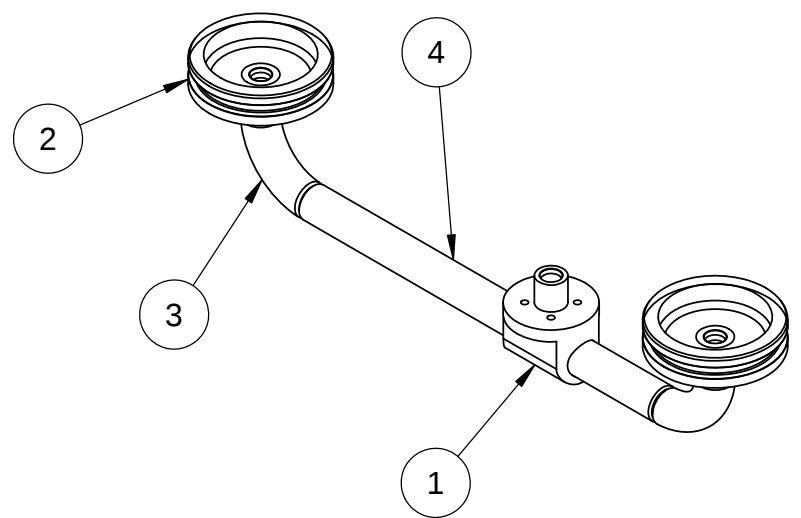
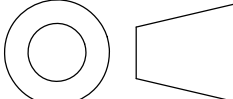


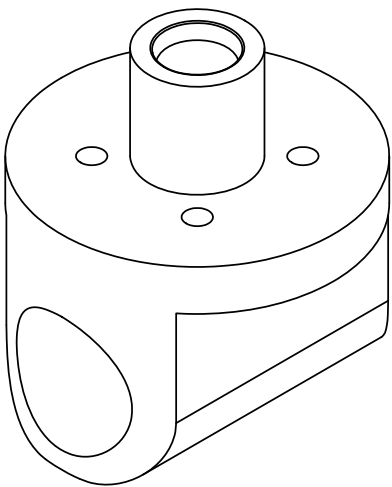
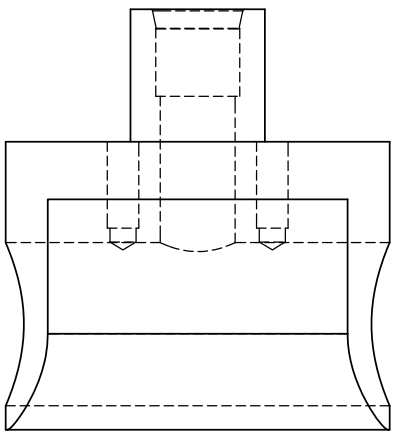
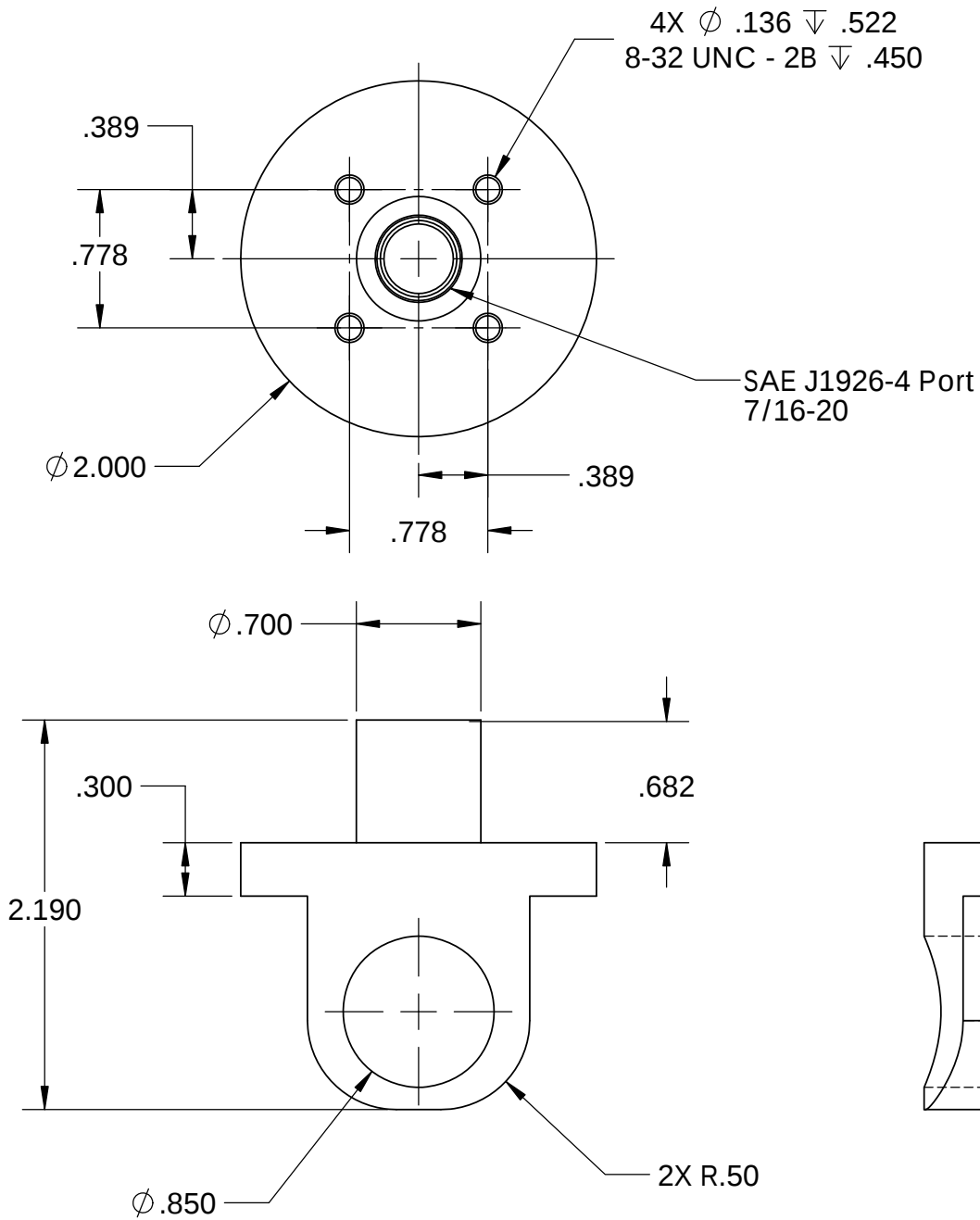


BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
							DRAWN		Gene M.		
							ENGINEER		Gene M.		
							CHECKED				
							PROJECT NO.		901206		
							PROJECT		Coastal Profiling Float		
							SIZE		DWG. NO.		
							B		A		
							SCALE		1:4		
							CAD FILE:				
							SHEET 1		OF 4		
THIRD ANGLE PROJECTION				1. DIMENSIONS ARE IN INCHES				Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 U-Tube Extension BLadder			
				2. DIMENSION LIMITS HELD AFTER PLATING.							
				3. REMOVE BURRS AND SHARP EDGES .015 MAX.							
				4. MACHINED FILLET RADII .0150-.030.							
				5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
				DO NOT SCALE DRAWING				MAT'L none			

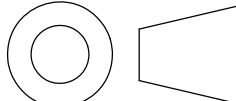
Status:

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

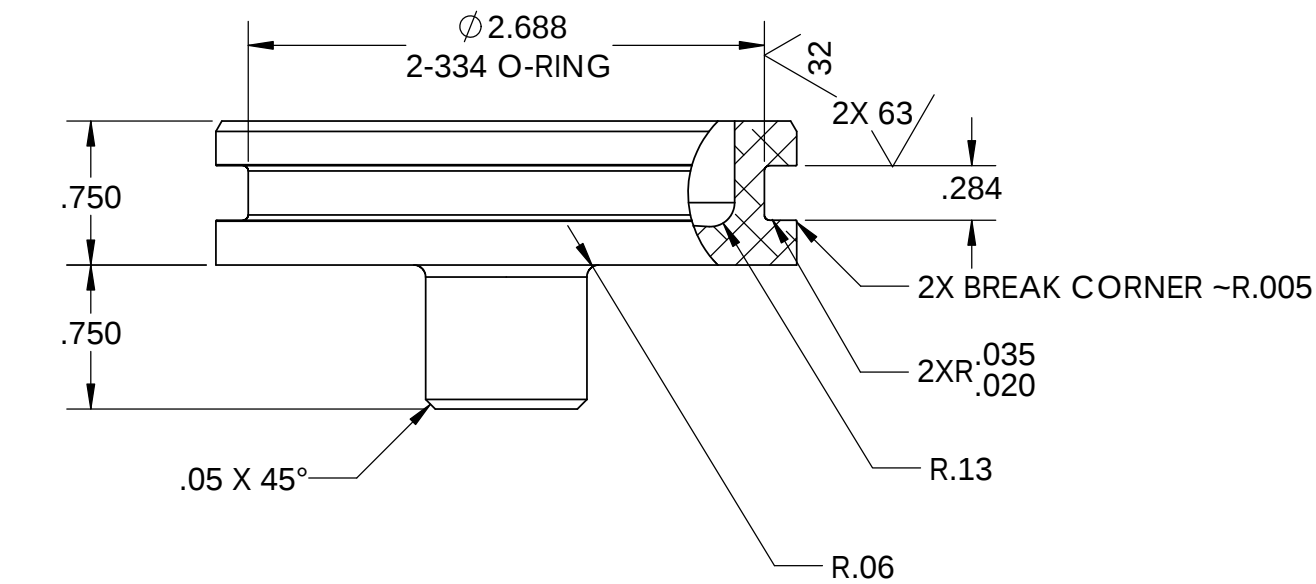
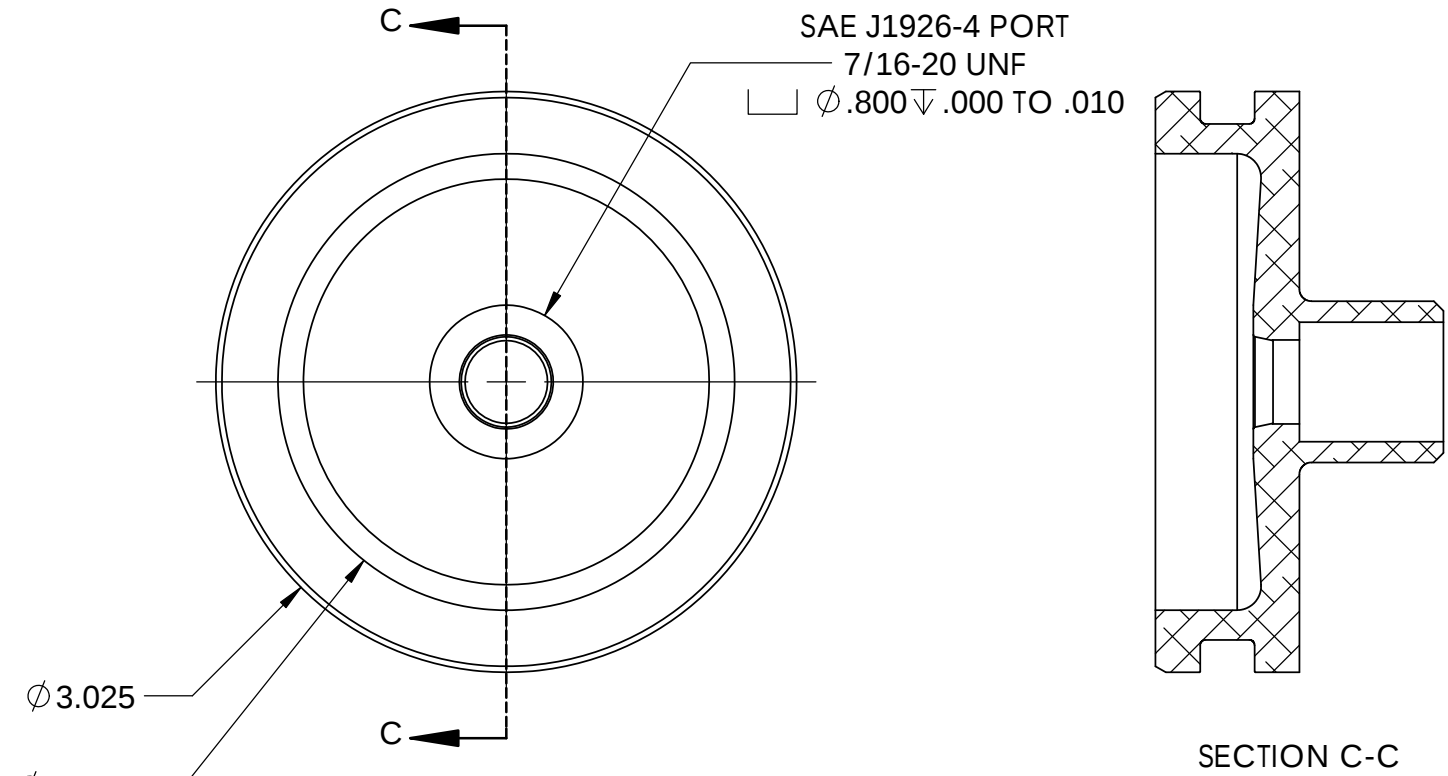


Mat'l: Alum, 6061-T6
Qty: 1

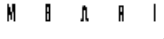
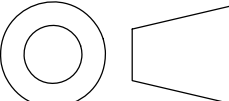
BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901602			
						PROJECT	Coastal Profiling Float			
						SIZE	DWG. NO.	REV.		
						B		A		
		DO NOT SCALE DRAWING				MATL	none	SCALE 1:1	CAD FILE:	SHEET 2 OF 4

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

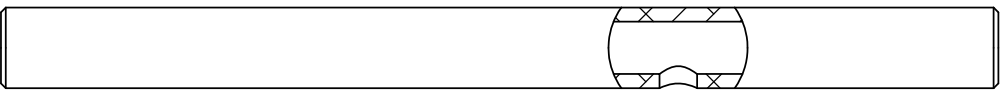
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M



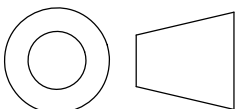
Mat'l: Alum 6061-T6
Qty: 2

BILL OF MATERIALS									
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.			
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER CH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.			
THIRD ANGLE PROJECTION						CHECKED			
						PROJECT NO. 901602		TUBE BASE	
						PROJECT Coastal Profiling Float			
		DO NOT SCALE DRAWING				MATERIAL none		SIZE B DWG. NO. SCALE 1:1 CAD FILE:	REV. A SHEET 3 OF 4

Status:



Altered Item
1/2" Sch 80 Aluminum Pipe
McMaster Carr 4559T111 (or similar)

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.				
						ENGINEER Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED		4559T111 - Altered Item		
						PROJECT NO. 901602				
						PROJECT Coastal Profiling Float				
								SIZE B		DWG. NO.
		DO NOT SCALE DRAWING				MATL none		SCALE 1:2 CAD FILE:		SHEET 4 OF 4

Status: