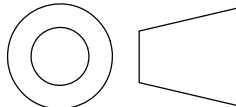


Mat'l: Alum, 6061-T6
Anodize per Mil-A-8625F Type III Class I
5 minute Nickel Acetate seal
0.001 Max Buildup per surface

Status: Released to Manufacturing

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901602			
						PROJECT	Coastal Profiling Float			
						SIZE B	DWG. NO.	REV. A		
		DO NOT SCALE DRAWING				MATL	6061-T6 (SS)	SCALE 1:2	CAD FILE:	SHEET 1 OF 1