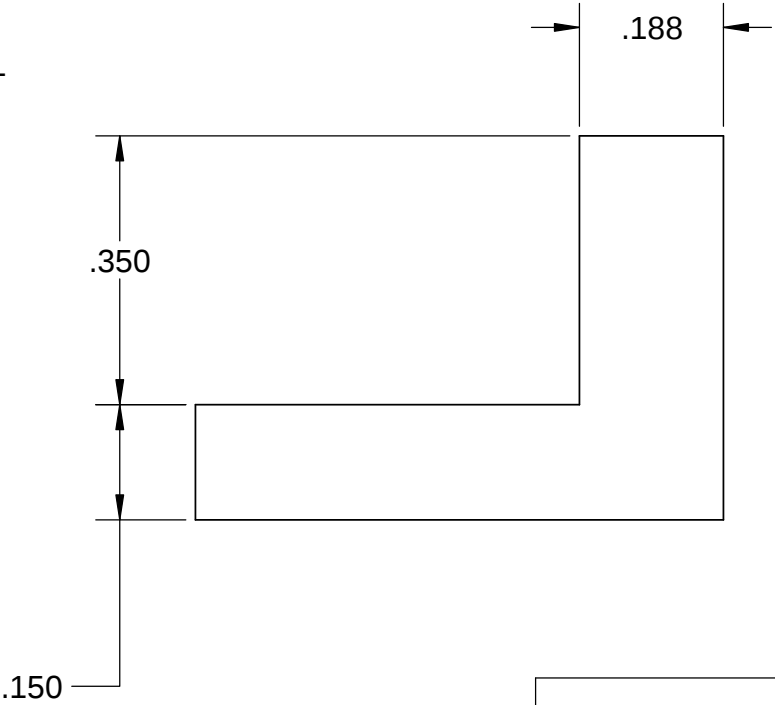
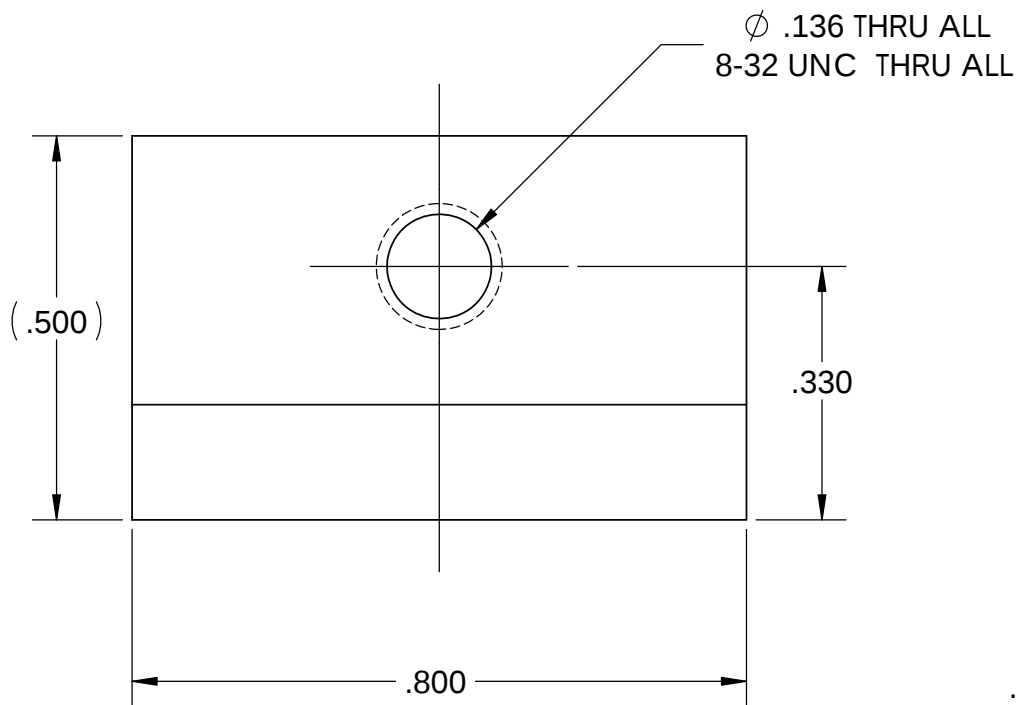
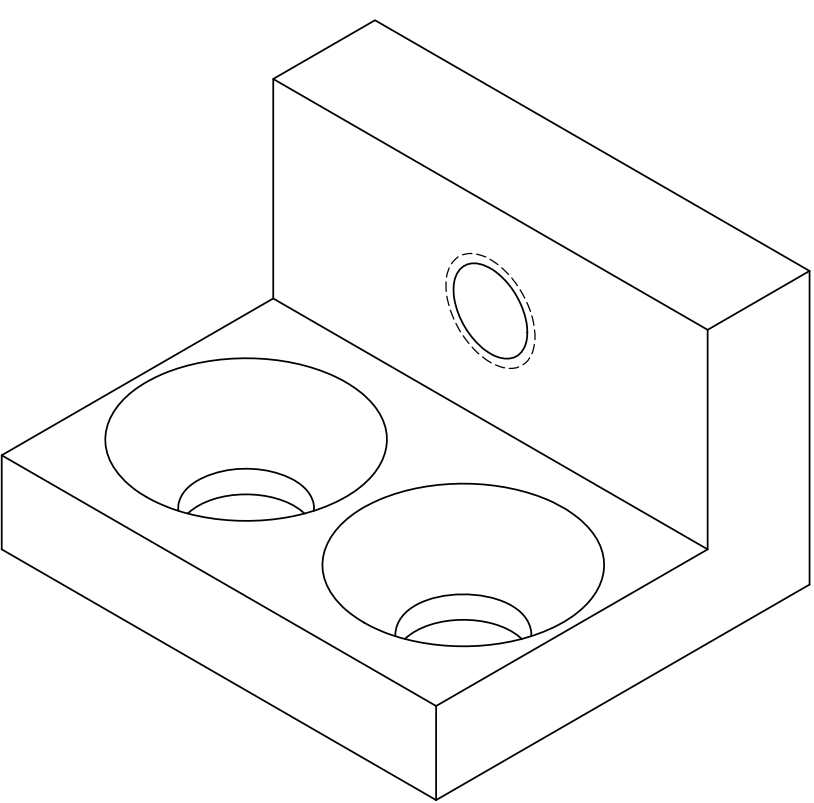
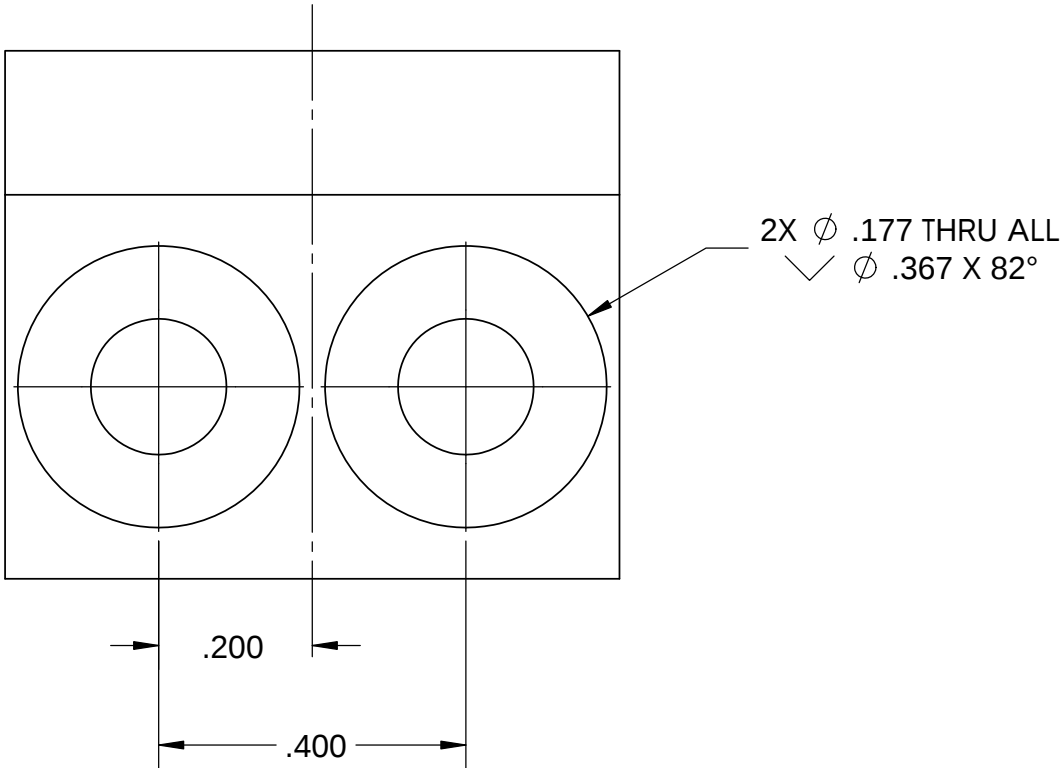


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

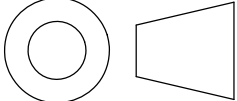


Mat'l: Alum, 6061-T6
Qty: 1

Debur in vibrator

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
				DRAWN	Gene M.
				ENGINEER	Gene M.
				CHECKED	
				PROJECT NO.	901602
				PROJECT	Coastal Profiling Float
				MATL	6061-T6 (SS)
				SCALE	4:1
				CAD FILE:	
				SHEET 1	OF 1

THIRD ANGLE PROJECTION



- 1. DIMENSIONS ARE IN INCHES
- 2. DIMENSION LIMITS HELD AFTER PLATING.
- 3. REMOVE BURRS AND SHARP EDGES .015 MAX.
- 4. MACHINED FILLET RADII .0150-.030.
- 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
- 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

Monterey Bay Aquarium Research Institute

**7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922**

Oildyne Base Angle

Status: