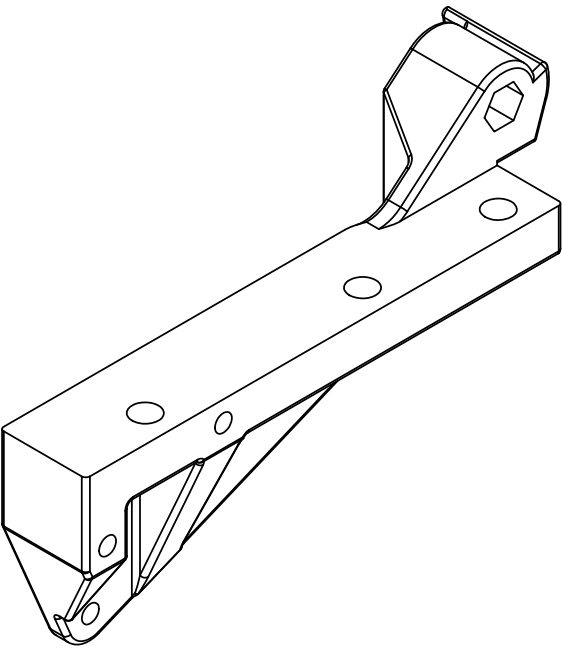
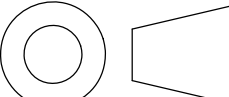


3d Printed Part
Mat'l: ABS, white (or ABS-PC, or black)
Qty: 1

Print at best resolution

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
		1 PLACE DIM ±1/32	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER Gene M.				
					CHECKED				
PROJECT NO. 901602									
PROJECT Coastal Profiling Float									
		DO NOT SCALE DRAWING			SIZE B DWG. NO.		REV.		
					MAT'L Proto3000 ABS-M30 Fused Deposition Modeling Polymer		SCALE 1:1 CAD FILE:		SHEET 1 OF 1

Status: