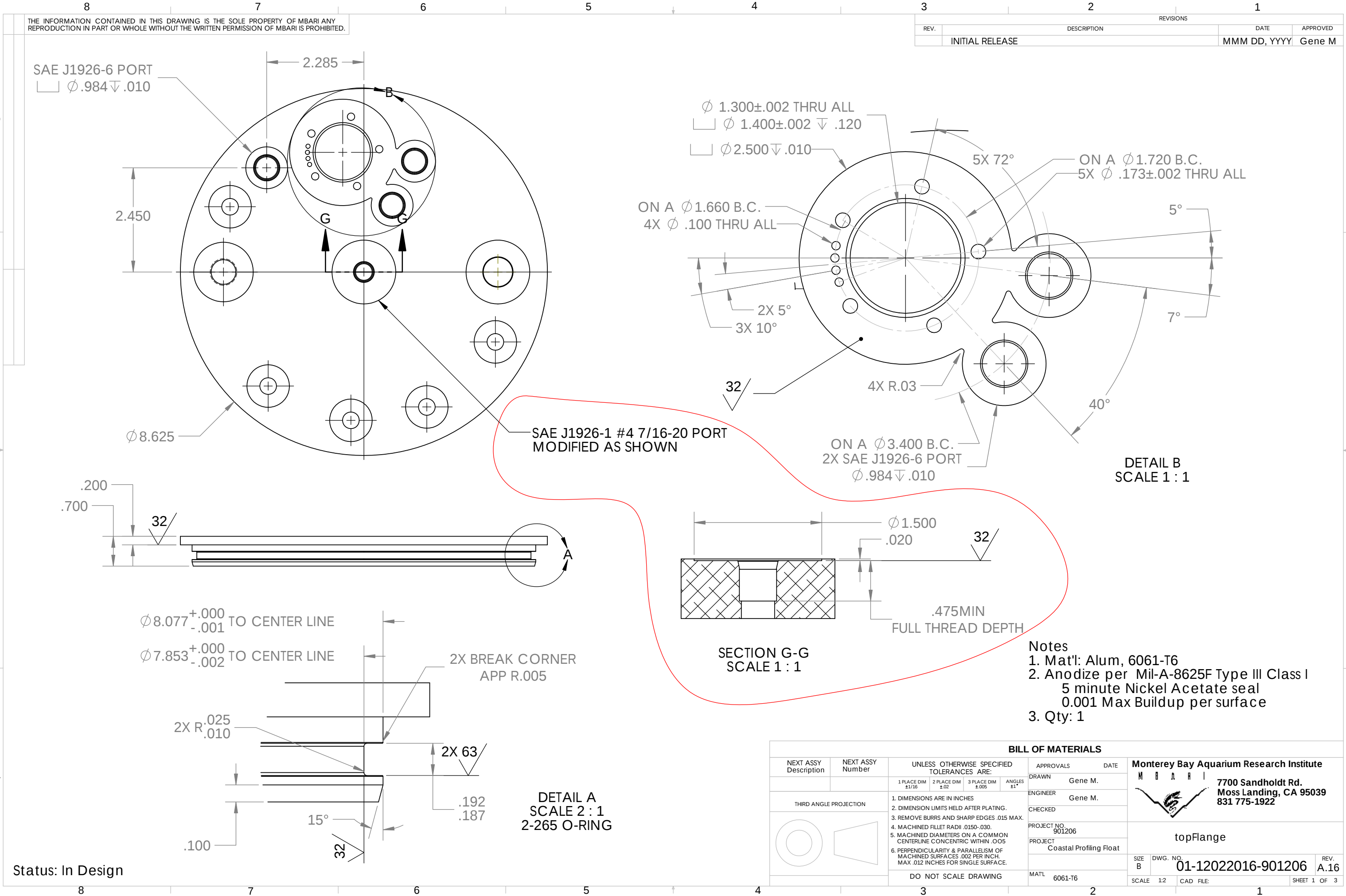
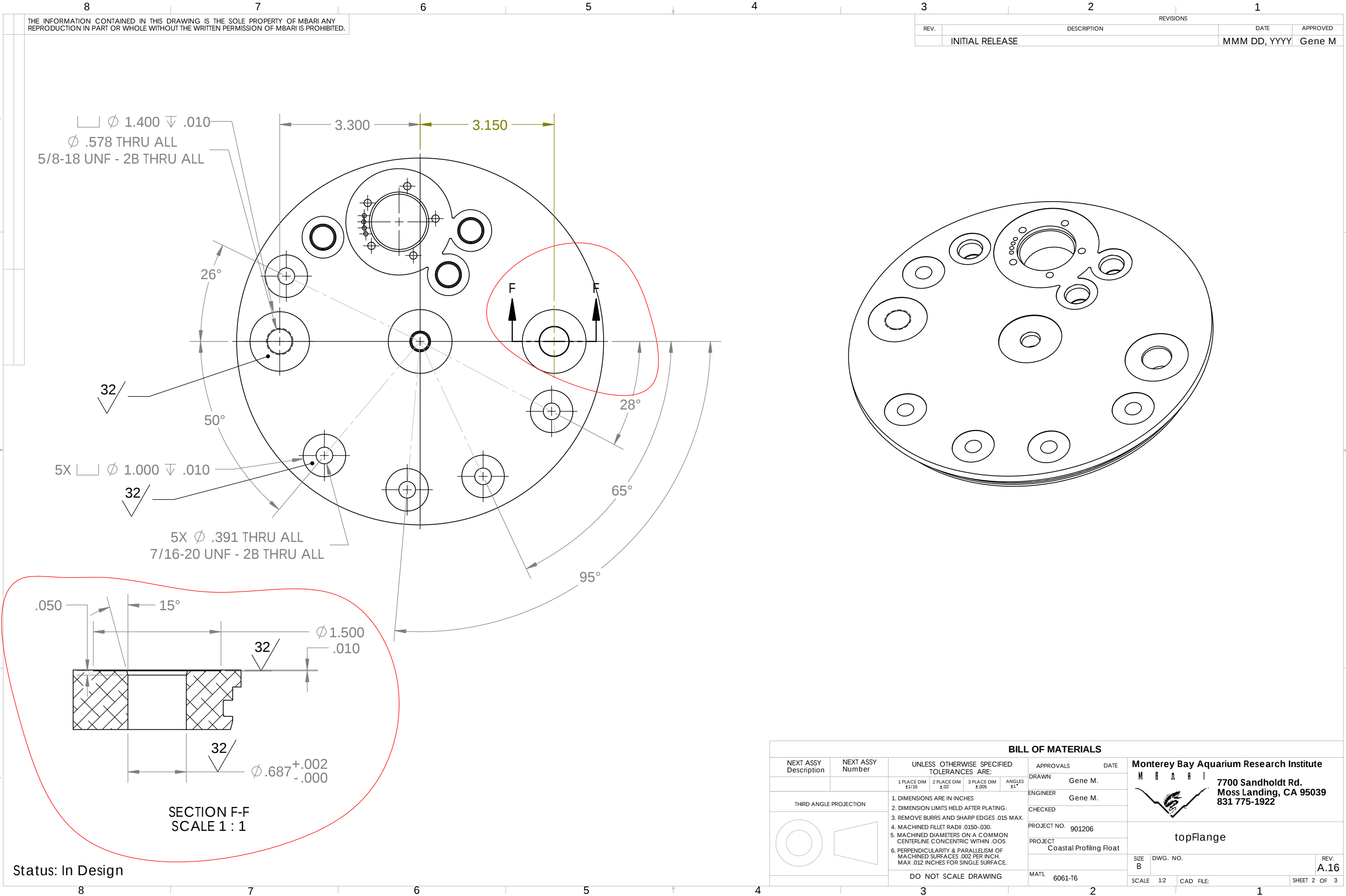


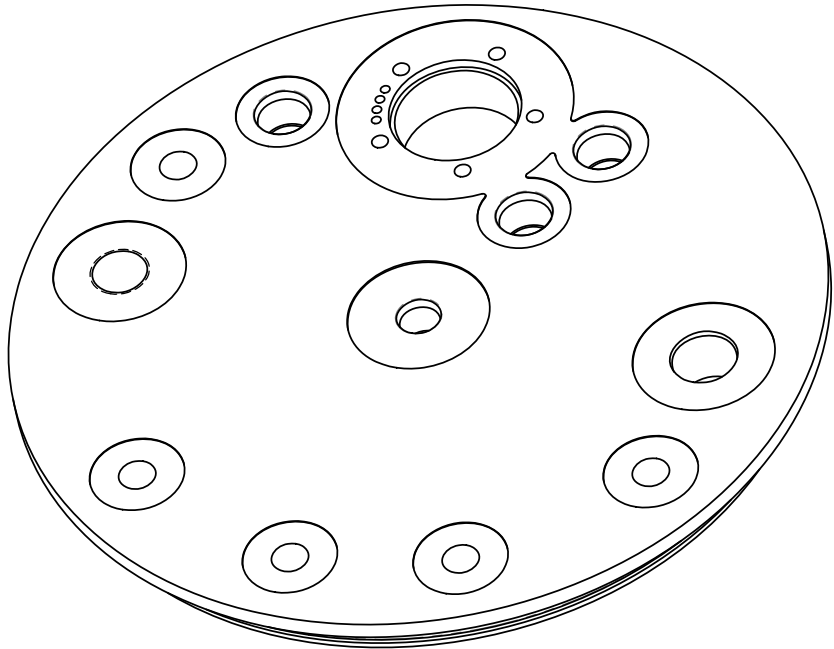


Status: In Design



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YYYY	Gene M



BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°	DRAWN Gene M. ENGINEER Gene M. CHECKED PROJECT NO. 901206 PROJECT Coastal Profiling Float
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	MAT'L 6061-T6

Monterey Bay Aquarium Research Institute



7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

SIZE B

DWG. NO.

REV. A.16

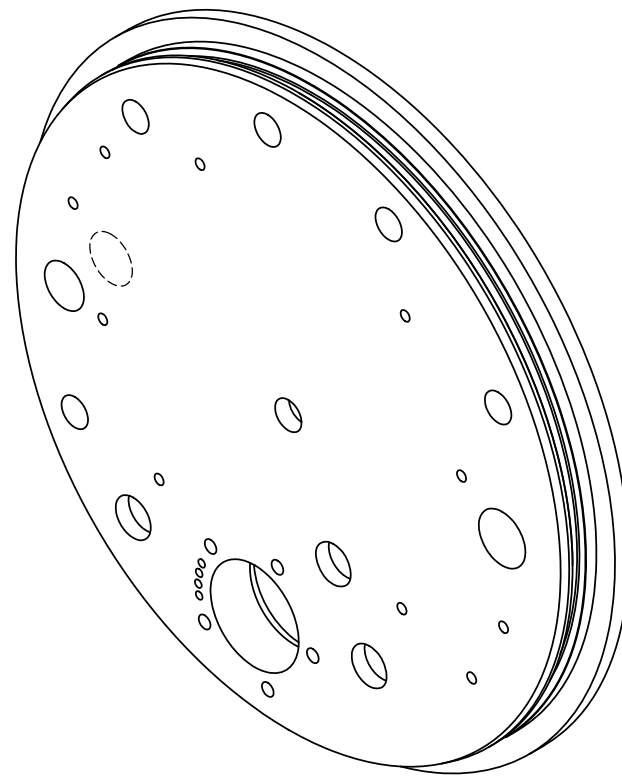
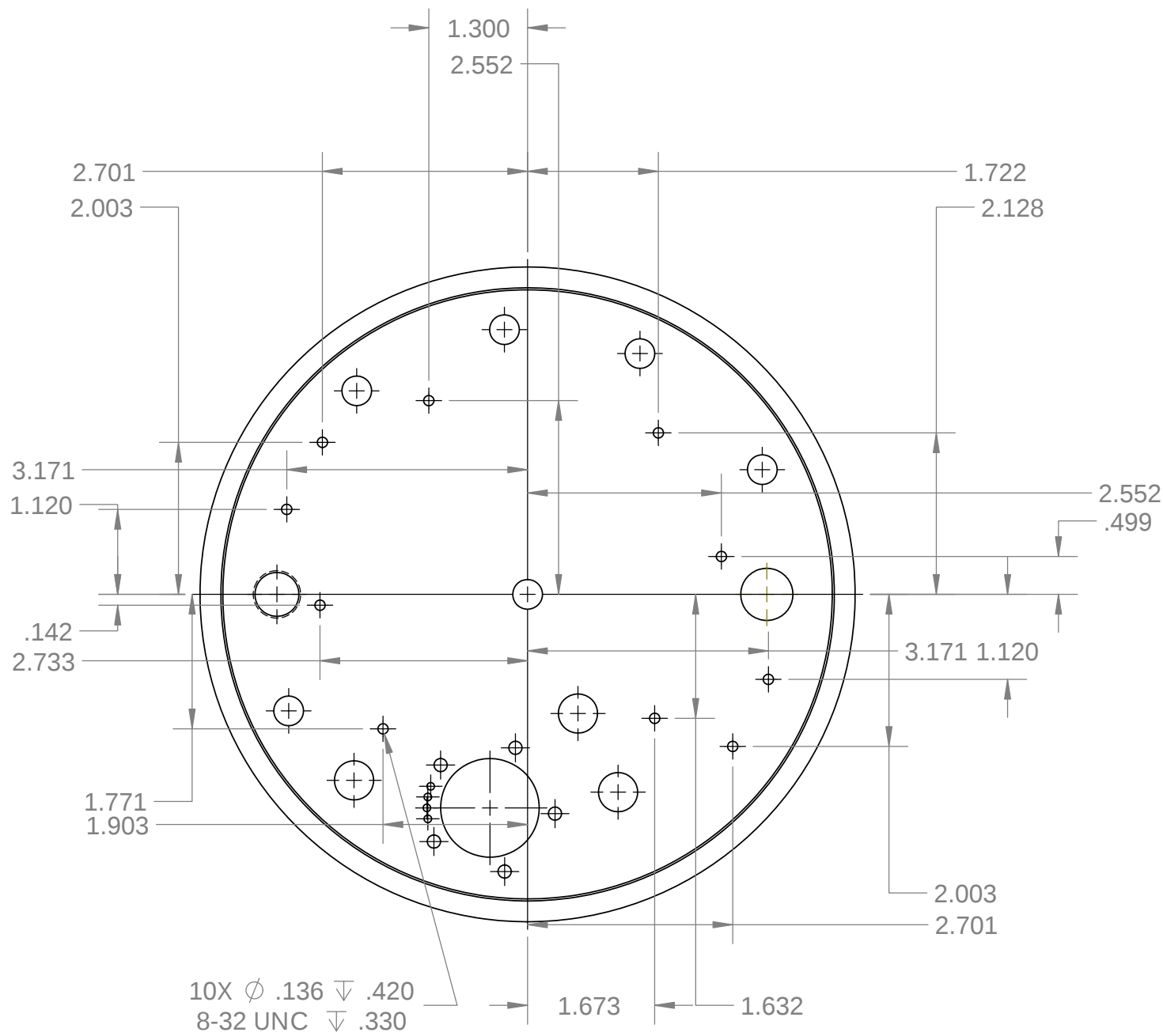
SCALE 1:2

CAD FILE:

SHEET 2 OF 3

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M



BILL OF MATERIALS														
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922		
				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.					
				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.					
								CHECKED						
THIRD ANGLE PROJECTION								PROJECT NO.	901602		topFlange			
								PROJECT	Coastal Profiling Float					
				DO NOT SCALE DRAWING				MATL	6061-T6 (SS)		SIZE B	DWG. NO.		REV. A
								SCALE	1:2	CAD FILE:			SHEET 3	OF 3

Status: In Design