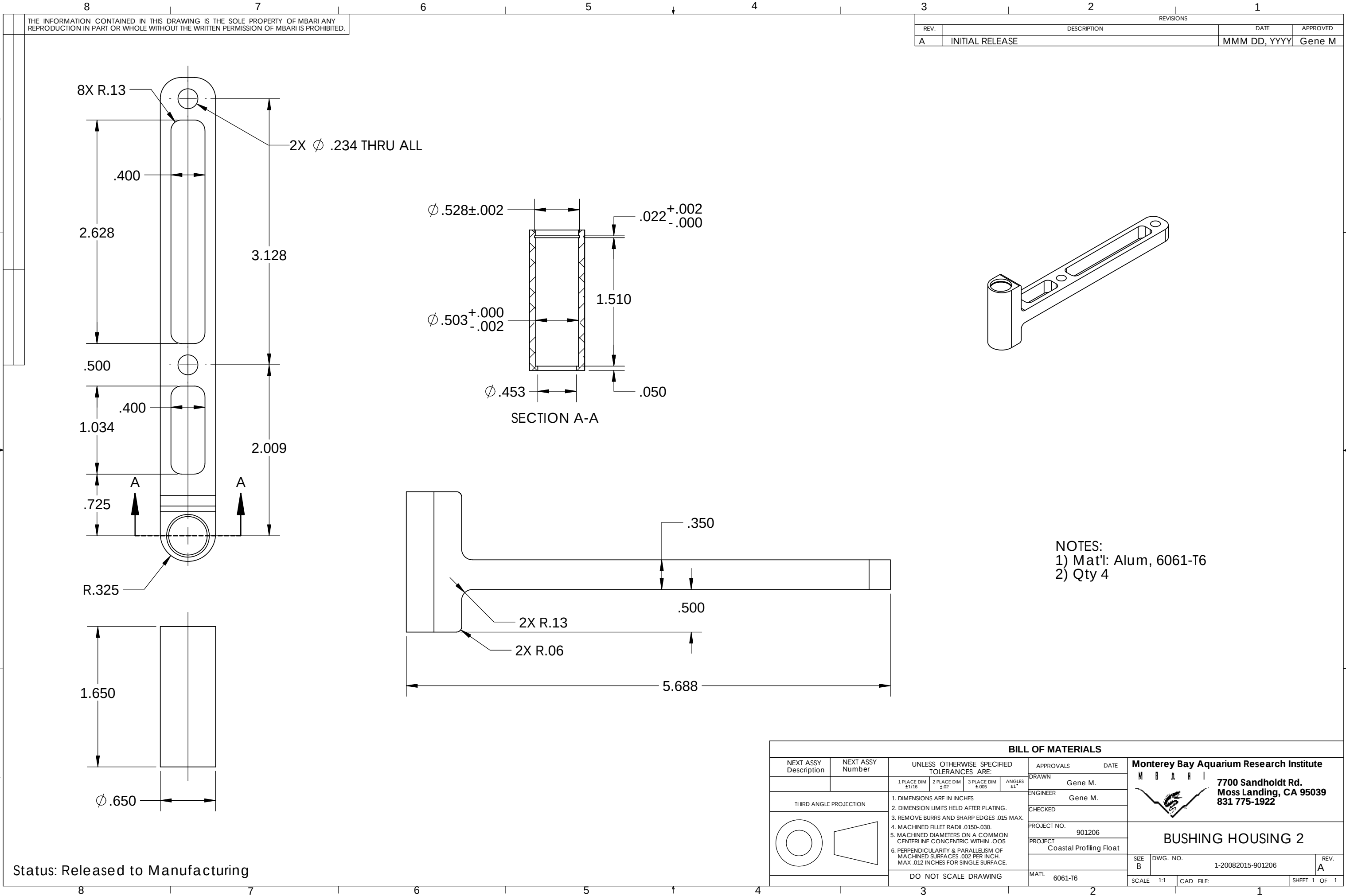


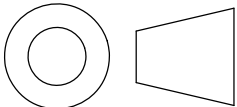


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

NOTES:
1) Mat'l: Alum, 6061-T6
2) Qty 4

Status: Released to Manufacturing

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER		Gene M.		
					CHECKED				
					PROJECT NO.		901206		
					PROJECT		Coastal Profiling Float		
					SIZE B	DWG. NO. 1-20082015-901206		REV. A	
		DO NOT SCALE DRAWING			MAT'L 6061-T6	SCALE 1:1		CAD FILE:	SHEET 1 OF 1
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