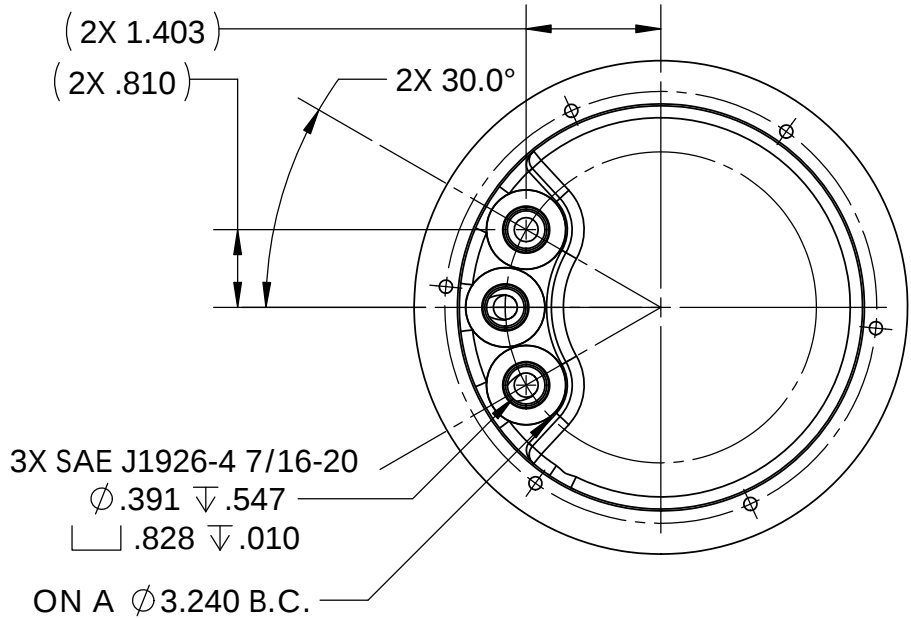
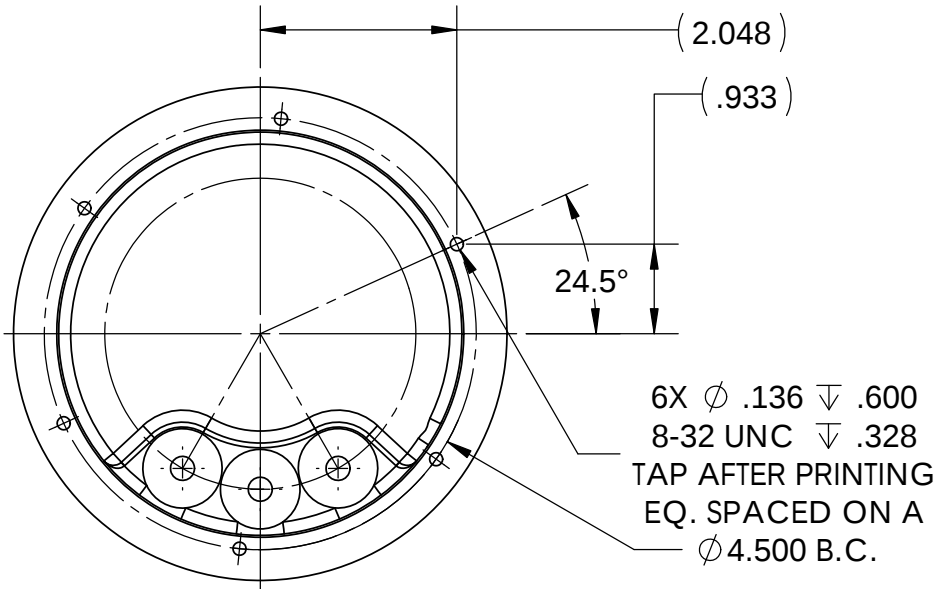
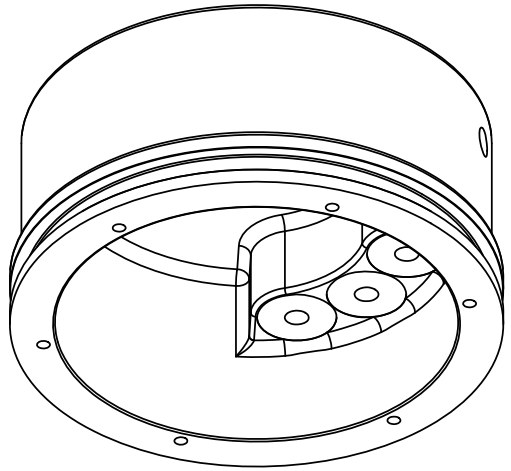


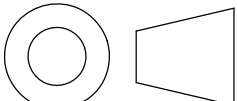
SECTION A-A



AFTER MACHINING SAE PORTS

- 1) 3D Printed Part
- 2) Mat'l: Acrylic
- 3) Qty: 2
- 4) Print "Default" Configuration with simplified and smaller SAE port features
- 5) All views show "Default" configuration except where noted
- 6) Print at best resolution

Status:

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±.10	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. 0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901602		
						PROJECT	Coastal Profiling Float		
						SIZE B	DWG. NO.	REV. A	
		DO NOT SCALE DRAWING				MATL	Delrin 2700 NC010, Low Viscosity Acetal Copolymer (SS)		
		3				SCALE	1:2	CAD FILE:	SHEET 1 OF 1
						1			