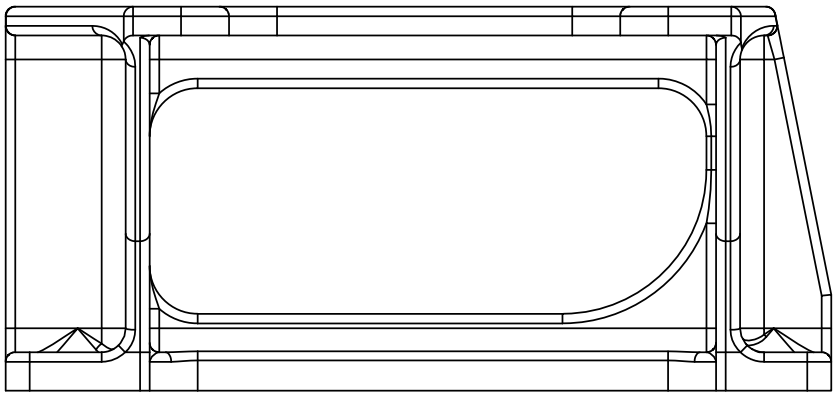
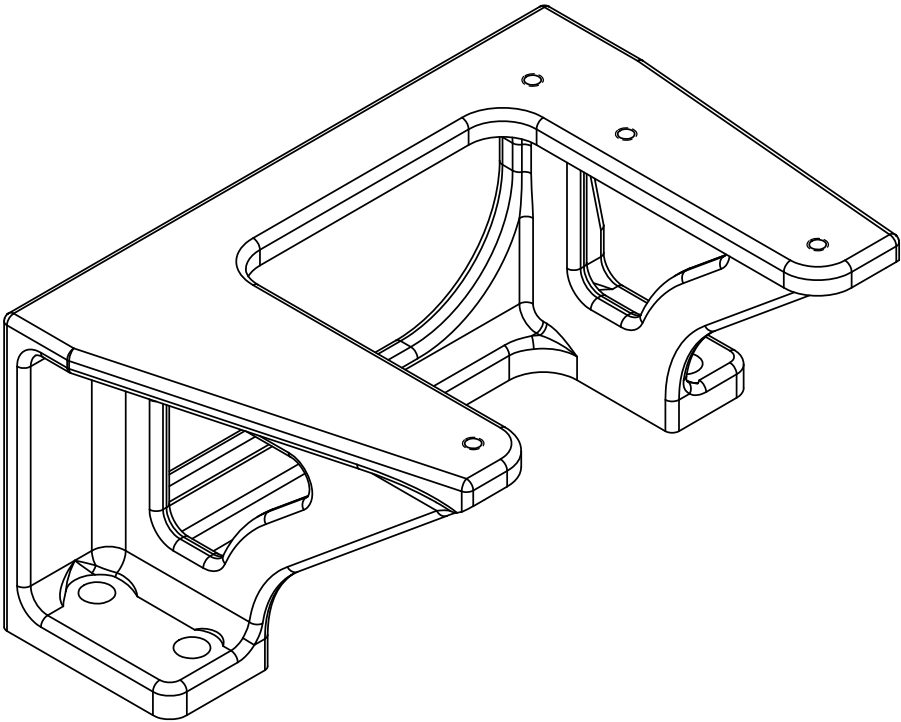
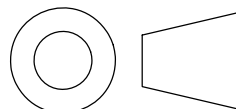




3D Printed Part
Mat'l: ABS, white (ABS-PC OK, black OK)
Print at best resolution

BILL OF MATERIALS											
NEXT ASSY Description		NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 MSC U-CHANNEL	
			1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
							ENGINEER	Gene M.			
							CHECKED				
							PROJECT NO.	901206			
THIRD ANGLE PROJECTION			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT		Coastal Profiling Float		
							SIZE	DWG. NO.	REV.		
							B		A		
								1-20082015-901206			
			DO NOT SCALE DRAWING				MAT'L		6061-T6		
							SCALE 1:1		CAD FILE:		SHEET 1 OF 1

Status: Released to Manufacturing