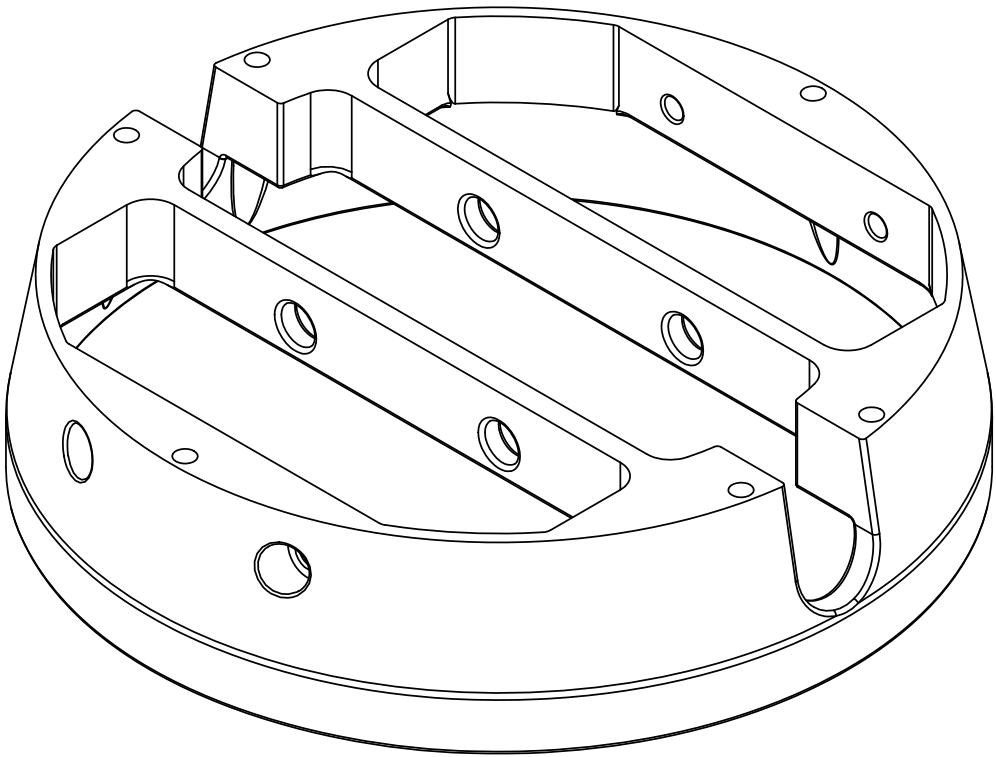
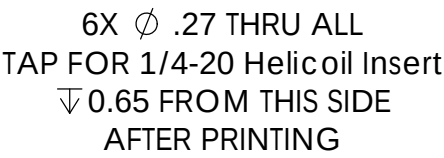
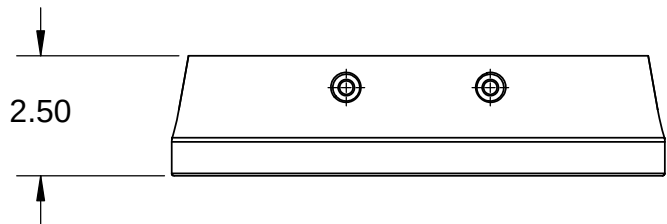




3D Printed Part
Mat'l: ABS, white
Print at best resolution

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Gene M.	M B A R I 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .015-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Gene M.				
						CHECKED				
						PROJECT NO. 901206				
						PROJECT Coastal Profiling Float				
										SIZE B
		DO NOT SCALE DRAWING				MATL Proto3000 ULTEM® 9085 Fused Deposition Modeling Polymer	SCALE 1:4 CAD FILE:		SHEET 1 OF 1	
		3				1				

Status: Released to Manufacturing