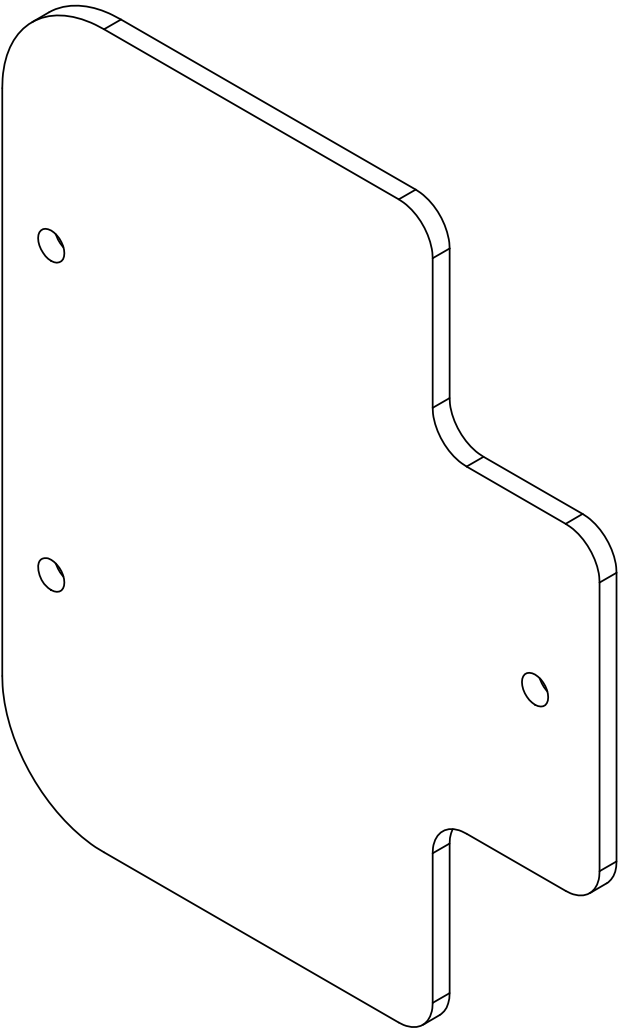
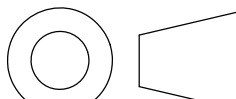




Mat'l: Delrin white, black OK
Waterjet OK

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
						EC90 COVER PLATE			
						SIZE B	DWG. NO. 1-20082015-901206		REV.
		DO NOT SCALE DRAWING				MAT'L	6061-T6		
						SCALE 1:2	CAD FILE:		SHEET 1 OF 1

Status: Released to Manufacturing