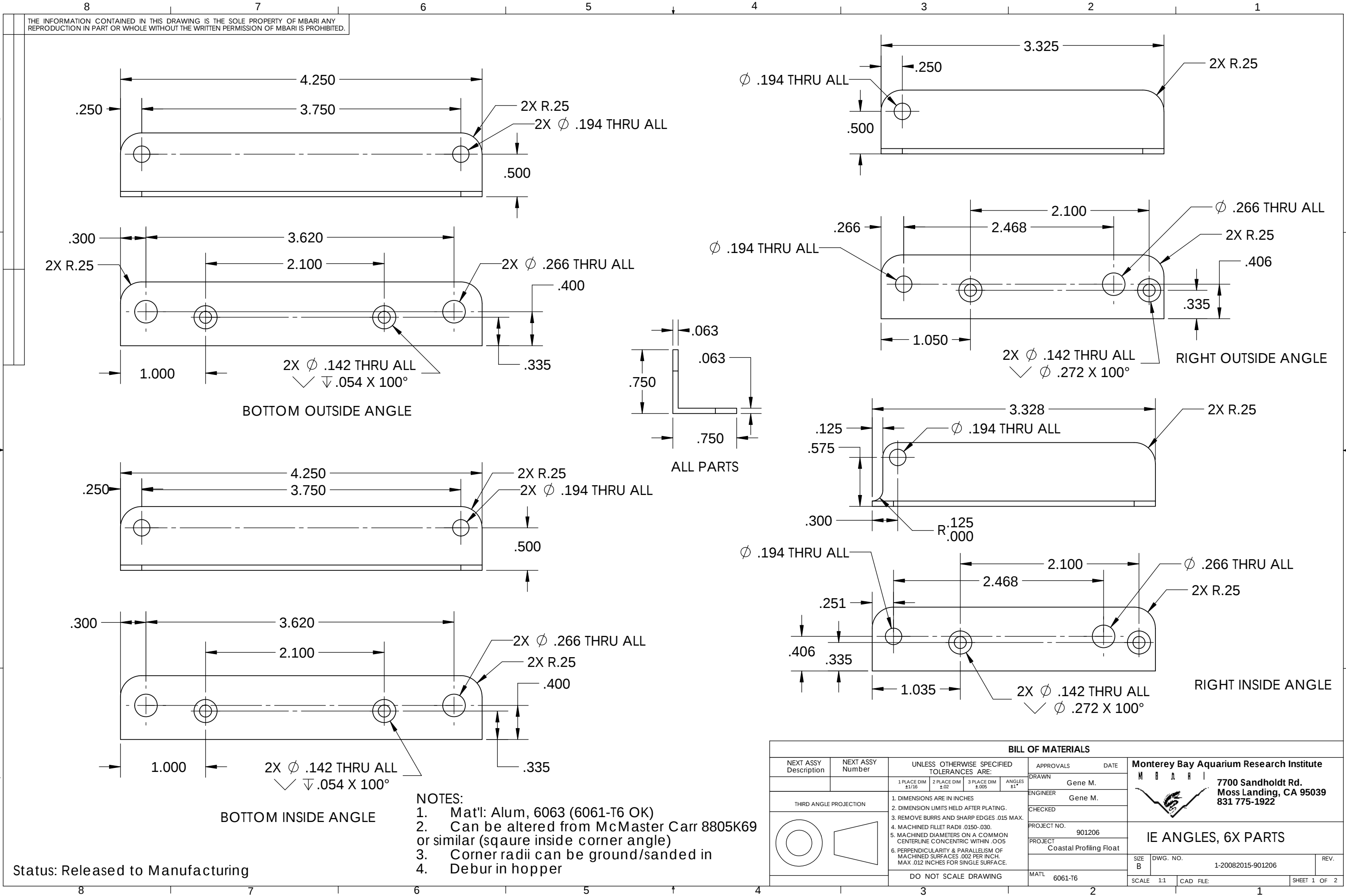
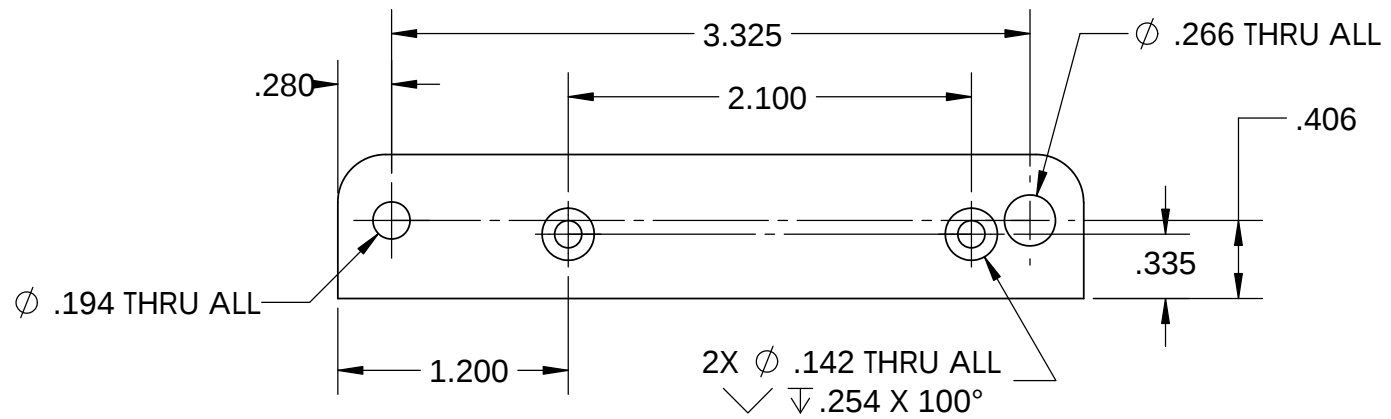
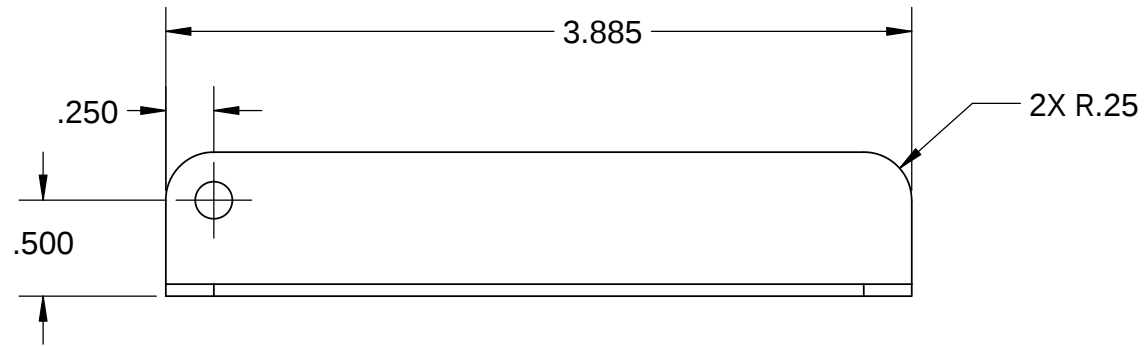
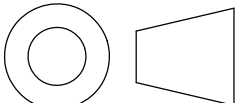




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YYYY	Gene M



TOP INSIDE ANGLE

BILL OF MATERIALS										
NEXT ASSY Description		NEXT ASSY Number		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.			
						CHECKED				
						PROJECT NO.	901206			
						PROJECT	Coastal Profiling Float			
						SIZE B		DWG. NO. 1-20082015-901206	REV. 	
		DO NOT SCALE DRAWING				MATL	6061-T6	SCALE 2:1	CAD FILE:	SHEET 2 OF 2