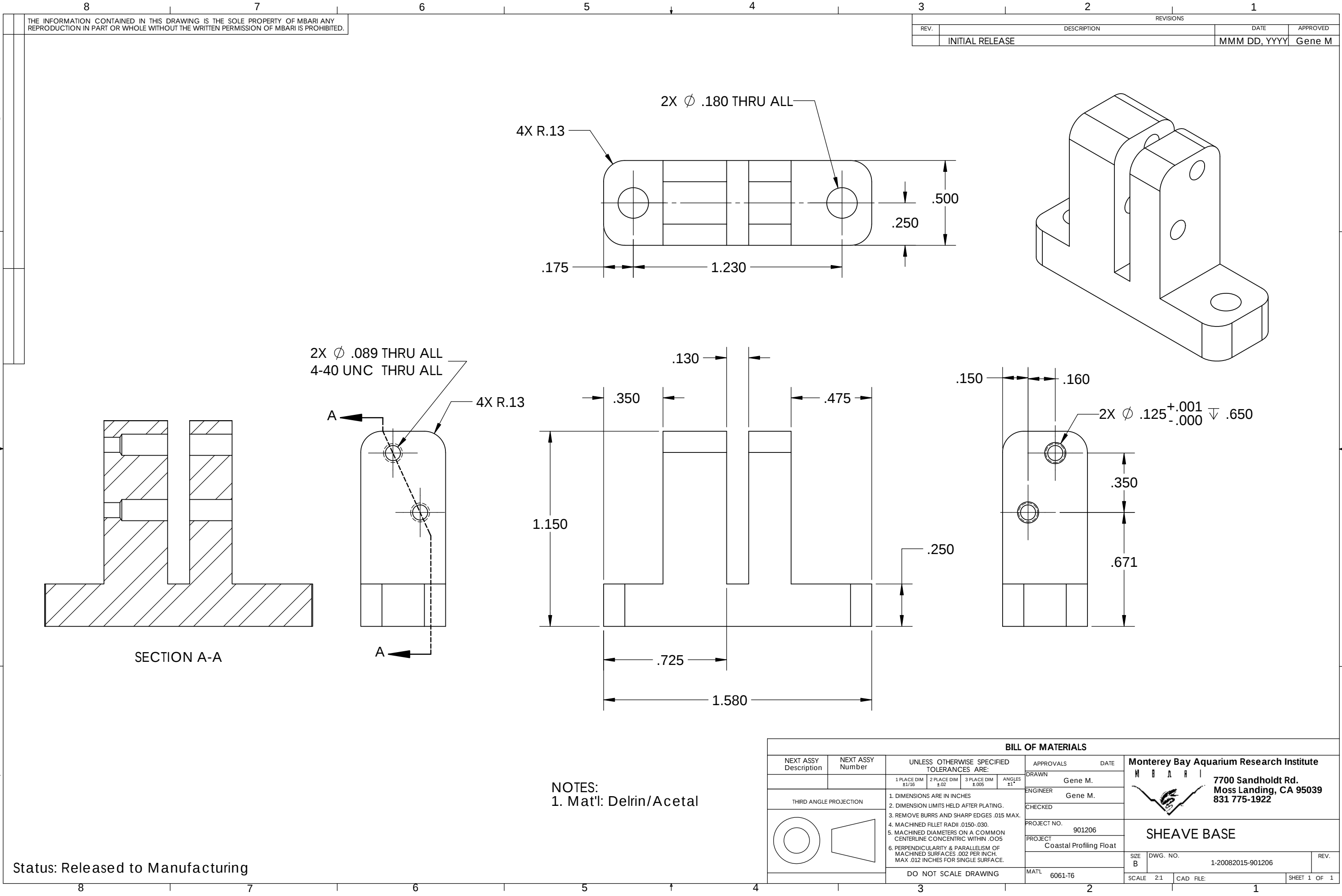




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	MMM DD, YYYY	Gene M

NOTES:
1. Mat'l: Delrin/Acetal

Status: Released to Manufacturing

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.		
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MAT'L	6061-T6		
						SIZE B	DWG. NO.		REV.
						SCALE 2:1	CAD FILE:		SHEET 1 OF 1
							1-20082015-901206		

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Moss Landing, CA 95039
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SHEAVE BASE