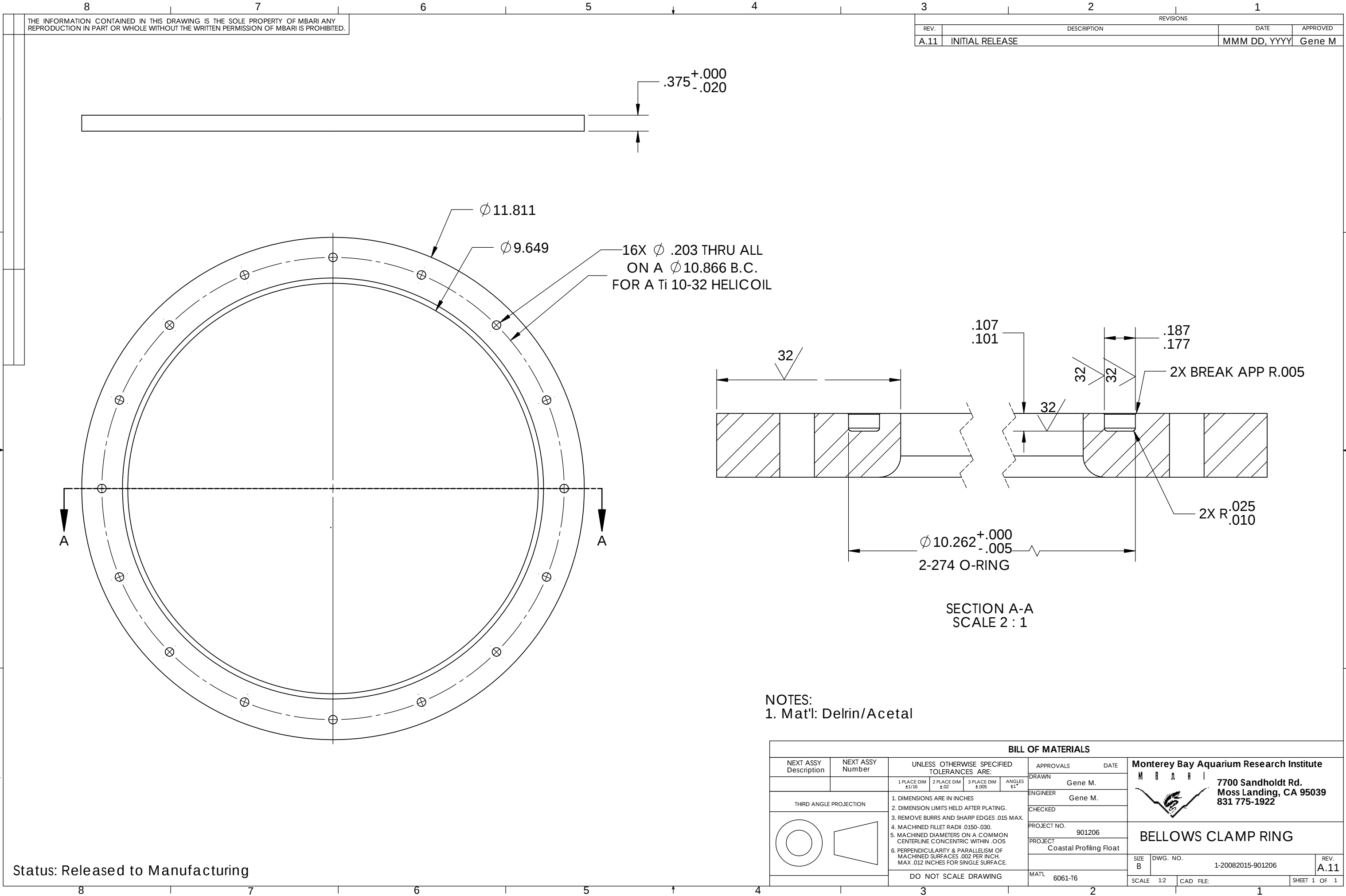




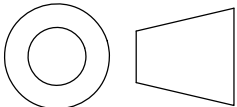
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.11	INITIAL RELEASE	MMM DD, YYYY	Gene M

16X ϕ .203 THRU ALL
ON A ϕ 10.866 B.C.
FOR A Ti 10-32 HELICOIL

SECTION A-A
SCALE 2 : 1

NOTES:
1. Mat'l: Delrin/Acetal

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.			
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.			
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206			
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
		DO NOT SCALE DRAWING				MAT'L	6061-T6	SIZE B	DWG. NO. 1-20082015-901206	REV. A.11
						SCALE 1:2	CAD FILE:	SHEET 1 OF 1		

Monterey Bay Aquarium Research Institute

M B A R I



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BELLOWS CLAMP RING