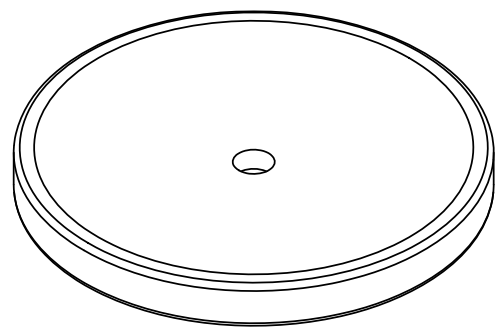
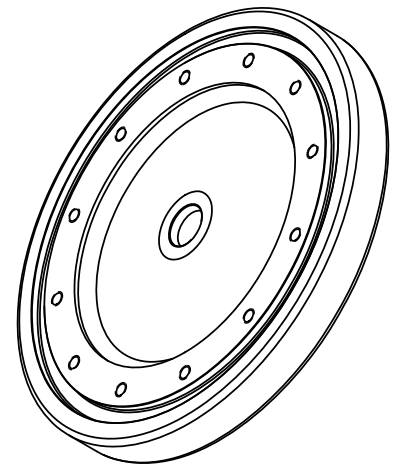
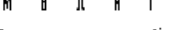


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M



BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.				
						ENGINEER	Gene M.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED					
						PROJECT NO.	901206		BELLOWS INNER CLAMP, UPPER		
						PROJECT	Coastal Profiling Float				
						SIZE B	DWG. NO.	1-20082015-901206	REV. A		
						SCALE	1:2	CAD FILE:	SHEET 1 OF 1		
		DO NOT SCALE DRAWING				MAT'L	6061-T6				

Status: Released to Manufacturing