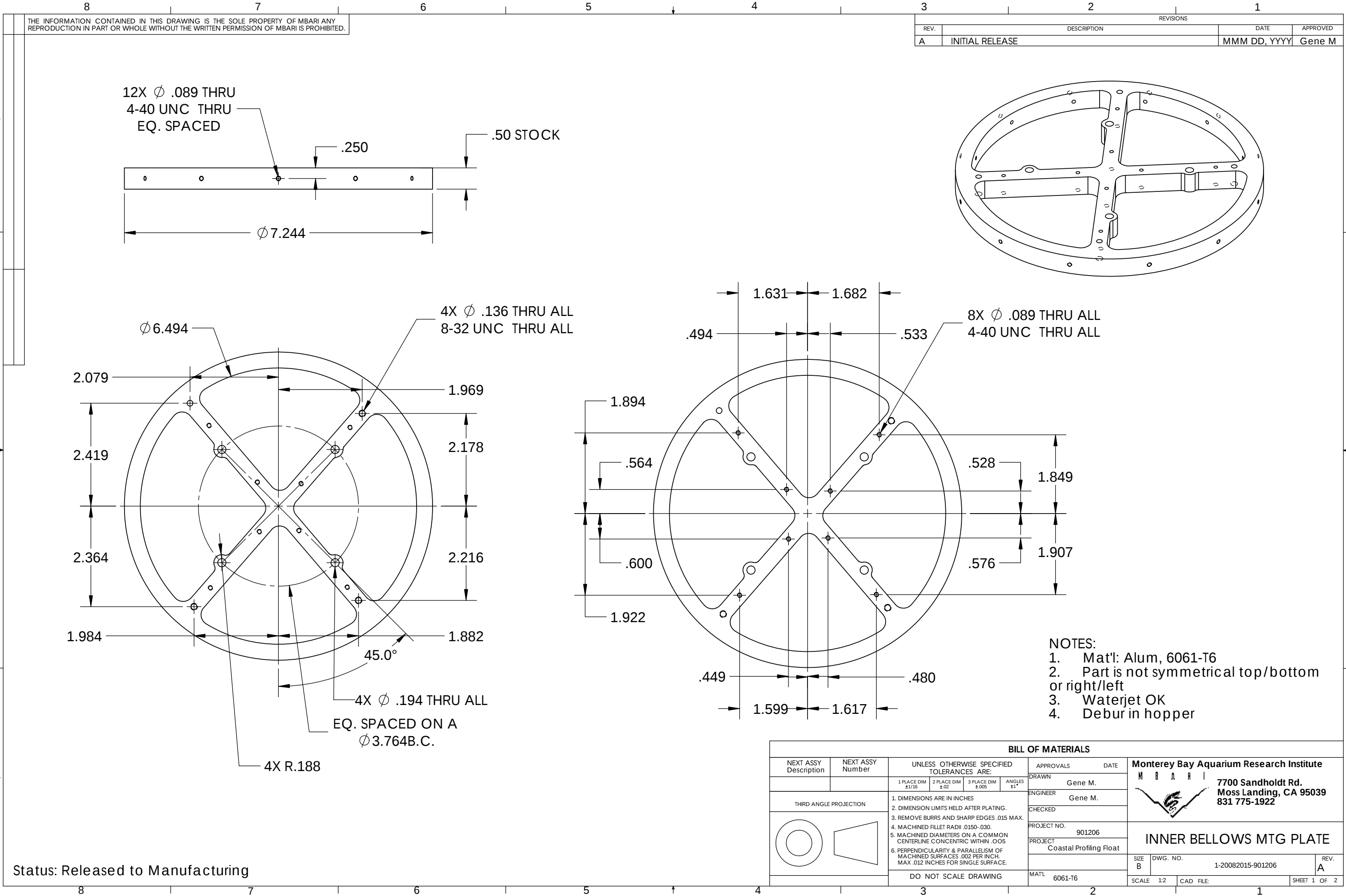
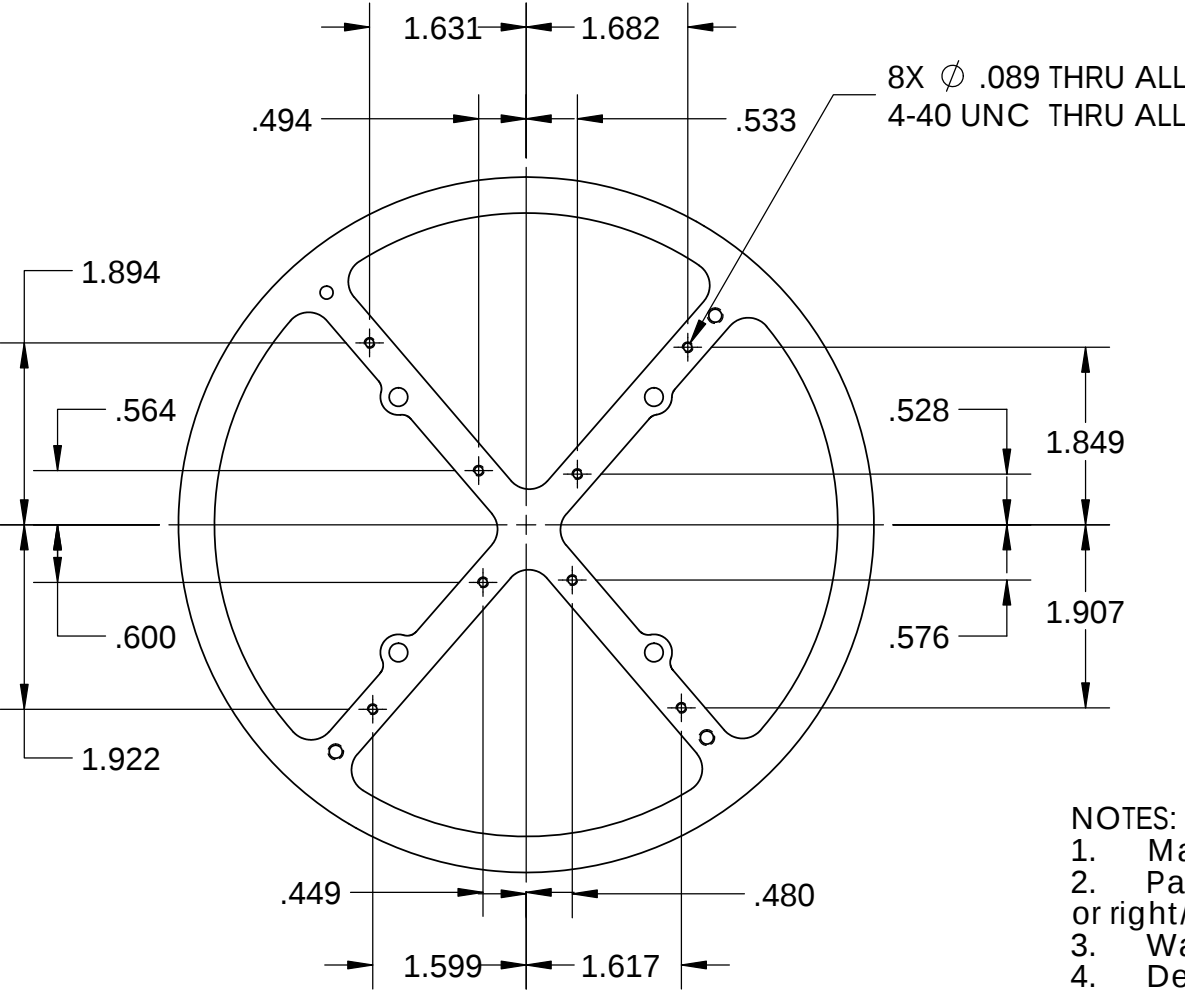
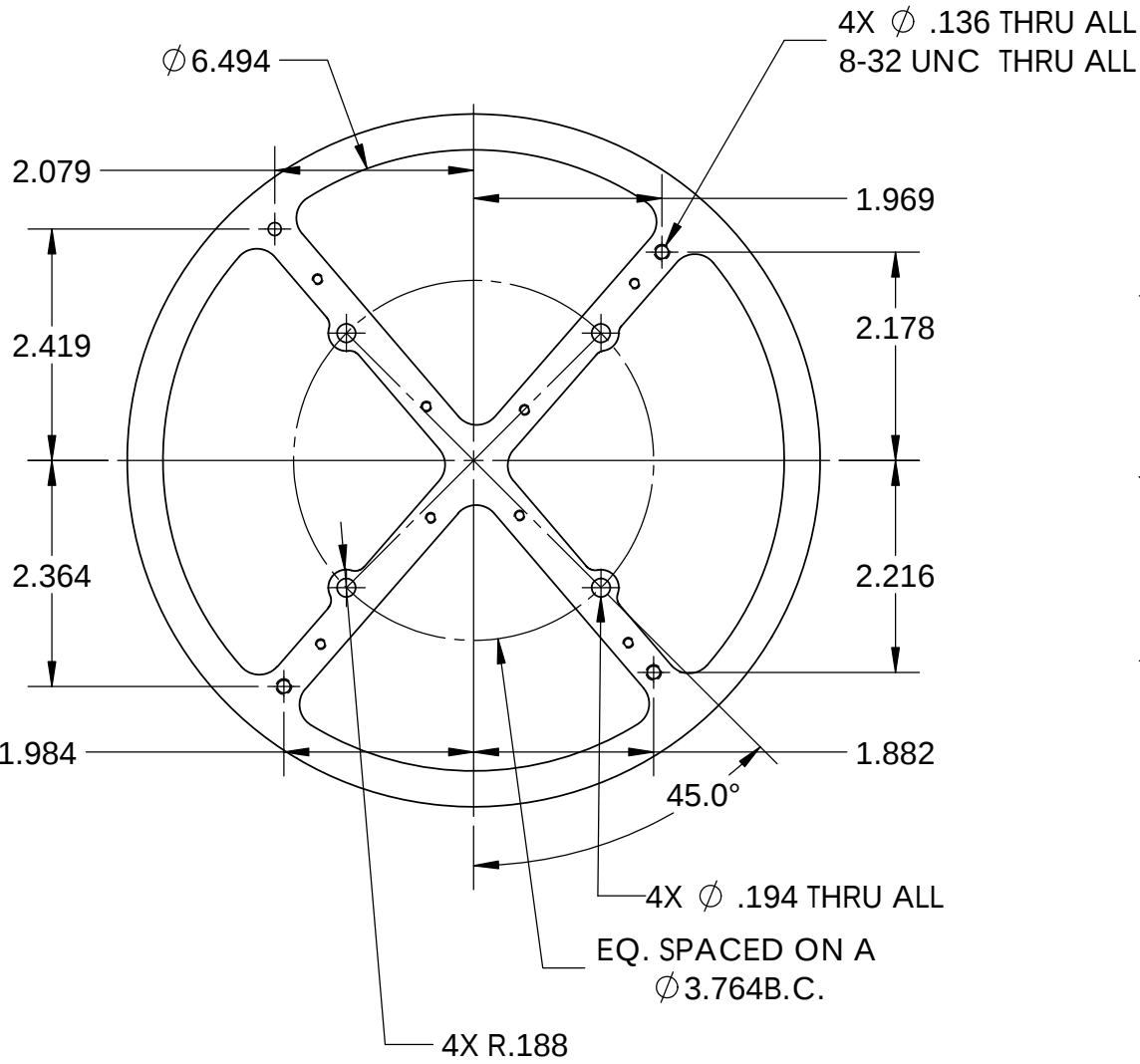
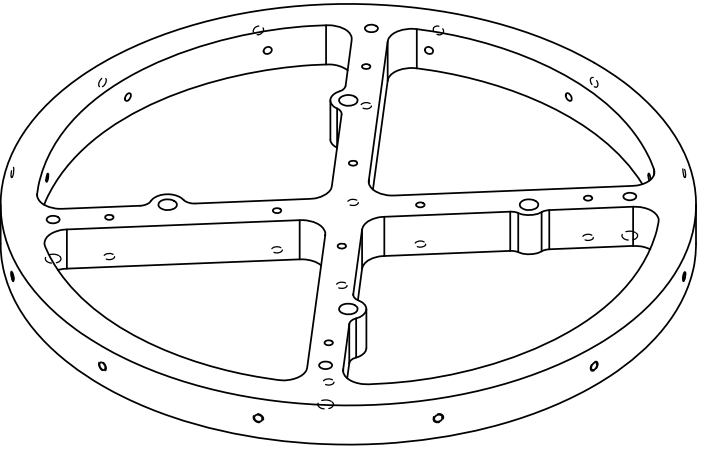
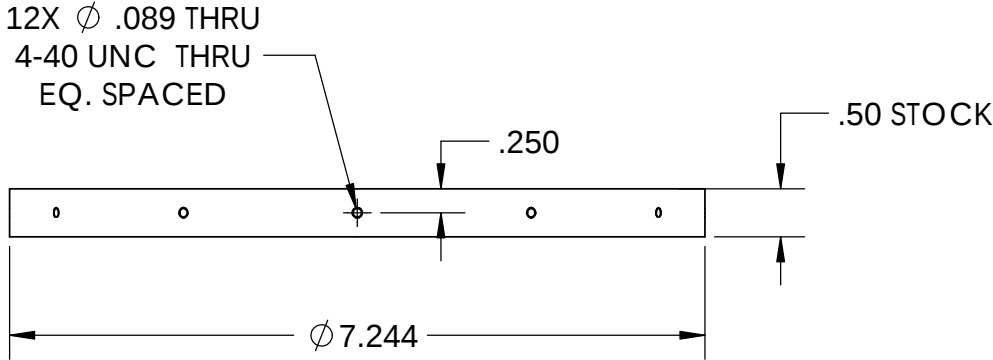




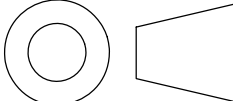
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M



- NOTES:
- Mat'l: Alum, 6061-T6
 - Part is not symmetrical top/bottom or right/left
 - Waterjet OK
 - Debur in hopper

Status: Released to Manufacturing

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Gene M.		
						ENGINEER	Gene M.		
						CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
						MAT'L	6061-T6		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B	DWG. NO.		REV.
						1-20082015-901206		A	
		SCALE 1:2		CAD FILE:		SHEET 1 OF 2			

Monterey Bay Aquarium Research Institute				
M	B	A	R	I
			7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
INNER BELLOWS MTG PLATE				

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