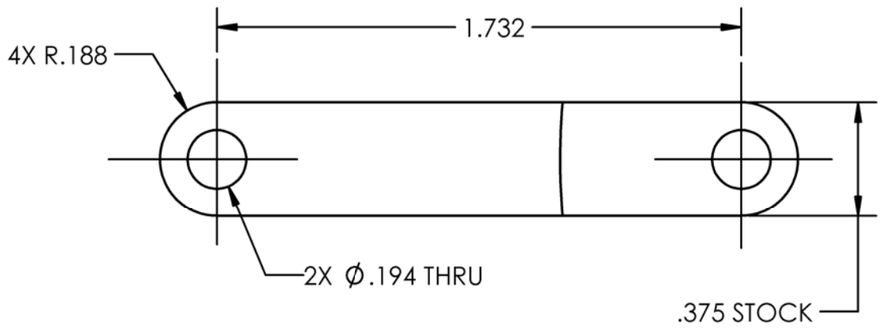
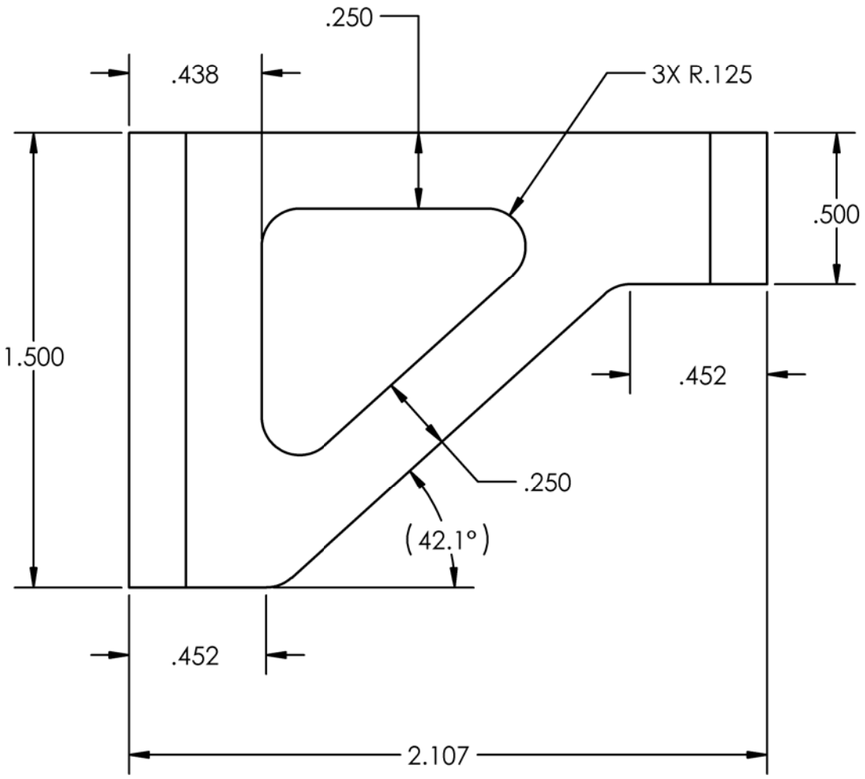
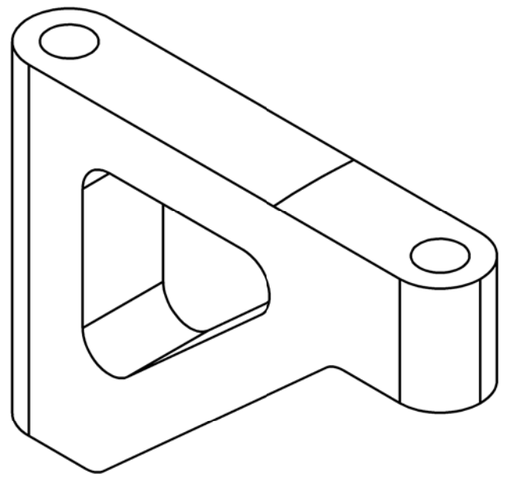
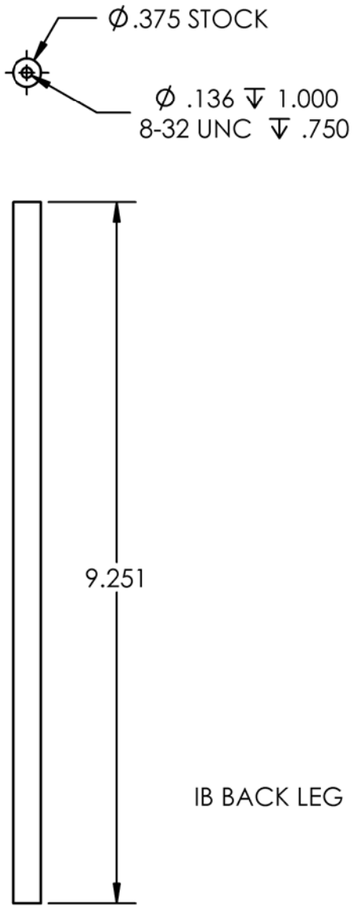


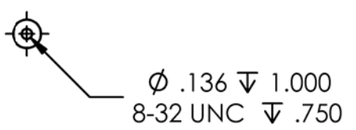


IB SUPPORT BEAM





IB BACK LEG



NOTES:
1) IB Back Leg Mat'l: Alum, 6061-T6
2) IB Support Beam Mat'l: FormLabs Rigid

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE	Monterey Bay Aquarium Research Institute
		1 PLACE DIM ±1/16 · 2 PLACE DIM ±.02 · 3 PLACE DIM ±.005 · ANGLES ±1°	DRAWN Gene M.	7700 Sandholdt Road, Moss Landing, CA 95039
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	ENGINEER Gene M.	IB Back Leg, IB Support Beam
			CHECKED	
			PROJECT NO. 901206	
			PROJECT Coastal Profiling Float	SIZE B · DWG. NO. 1-20082015-901206 · REV.
		DO NOT SCALE DRAWING	MAT'L	SCALE 1:2 · CAD FILE: · SHEET 1 OF 1