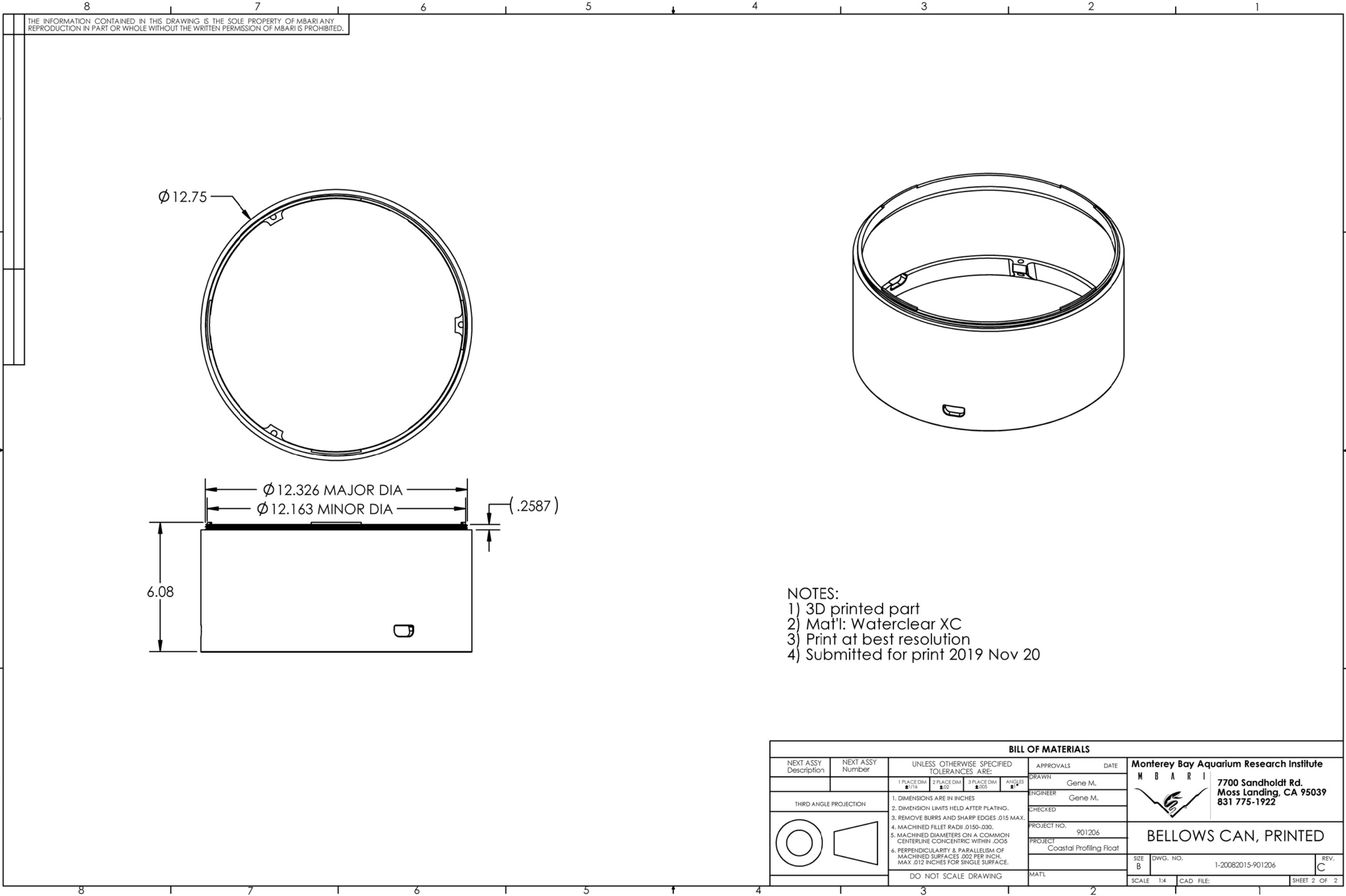




- NOTES:
1) 3D printed part
2) Mat'l: Waterclear XC
3) Print at best resolution
4) Submitted for print 2019 Nov 20

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
						DRAWN	Gene M.		
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±°	ENGINEER	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
						PROJECT NO.	901206		
						PROJECT	Coastal Profiling Float		
						MAT'L			
						SCALE	1:4	CAD FILE:	
						SIZE B	DWG. NO. 1-20082015-901206	REV. C	
						SHEET 2 OF 2			

Monterey Bay Aquarium Research Institute
M B A R I
7700 Sandholdt Rd.
Moss Landing, CA 95039
831 775-1922

BELLOWS CAN, PRINTED