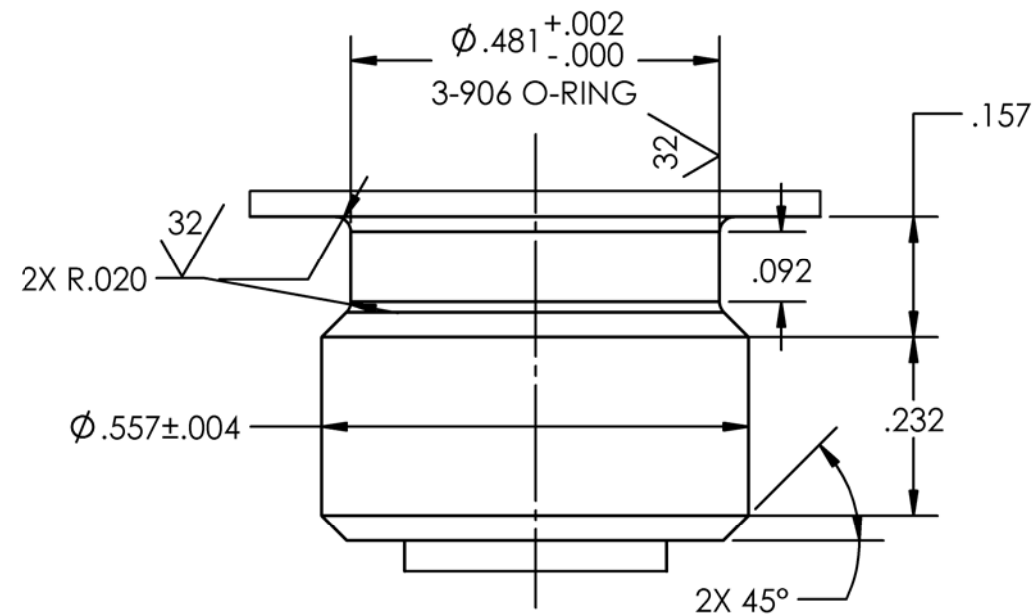
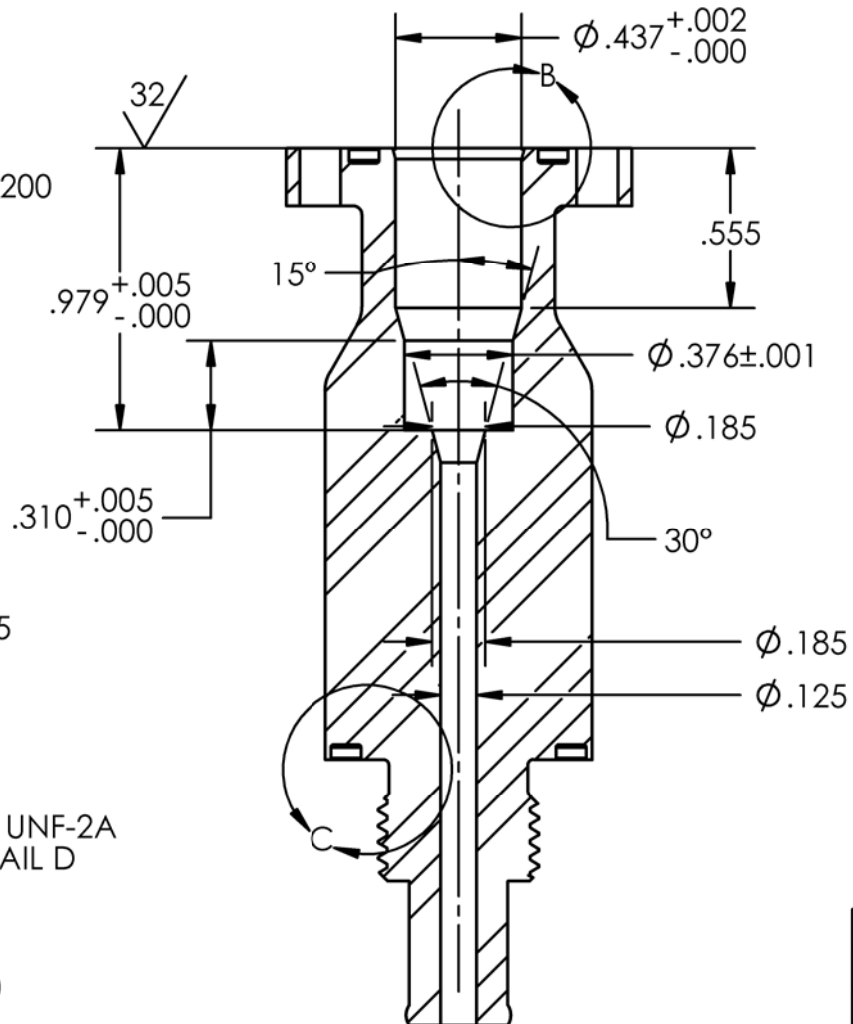
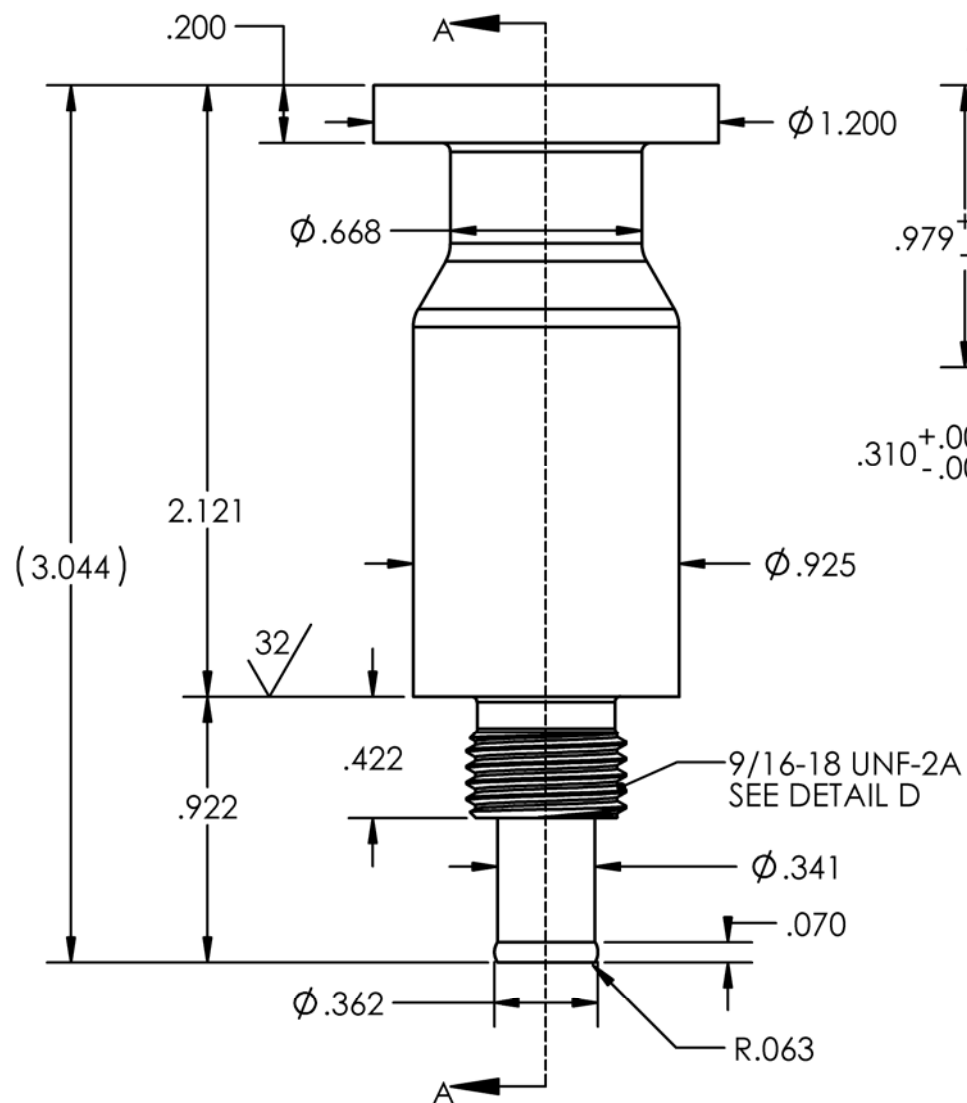
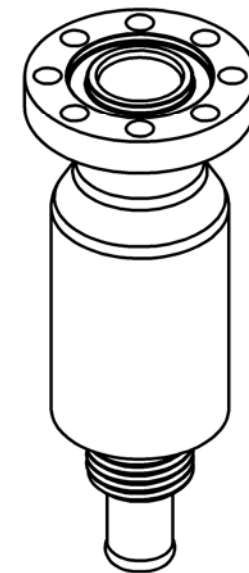
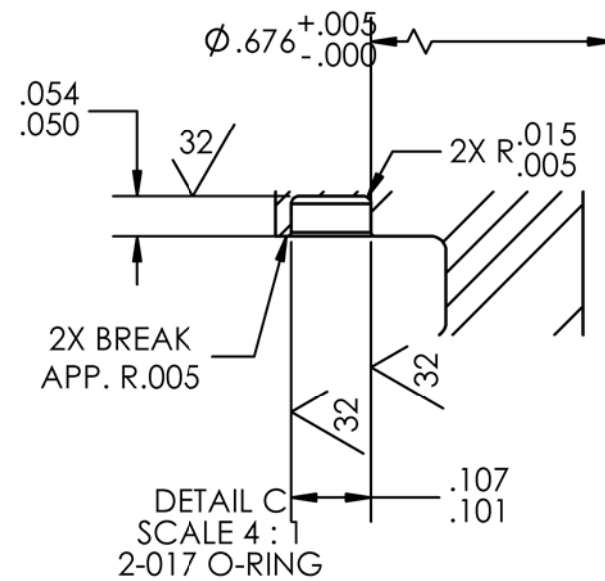
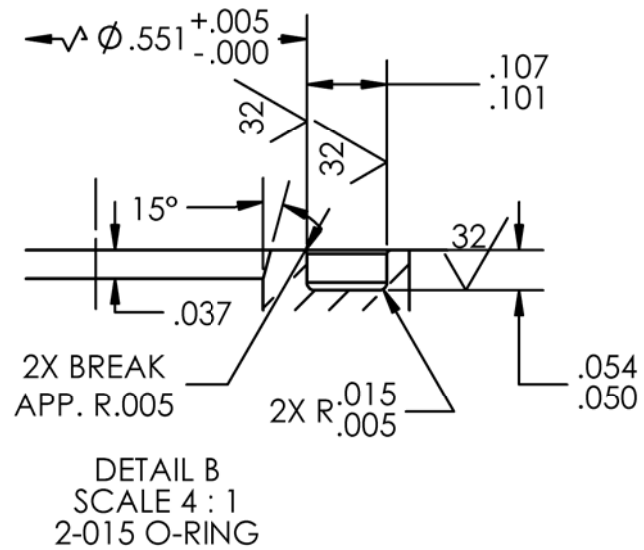
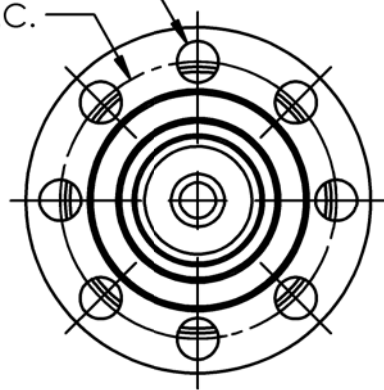


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8X ϕ .144 THRU
ON A ϕ .961 B.C.



DETAIL D BEFORE THREADING
SCALE 4:1

NOTES:
1) Mat'l: PEEK, MIL-P-46183

BILL OF MATERIALS					Monterey Bay Aquarium Research Institute		
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922
		1 PLACE DIM $\pm$.1/16	2 PLACE DIM $\pm$.02	3 PLACE DIM $\pm$.005	DRAWN	Gene M.	
		1. DIMENSIONS ARE IN INCHES			ENGINEER	Gene M.	
		2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED		
THIRD ANGLE PROJECTION		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	901206	PORT ADAPTER 3
		4. MACHINED FILLET RADII .0150-.030.			PROJECT	Coastal Profiling Float	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			SCALE	B	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DWG. NO.	1-20082015-901206	
		DO NOT SCALE DRAWING			MAT'L		REV. B
					SCALE	2:1	SHEET 1 OF 1