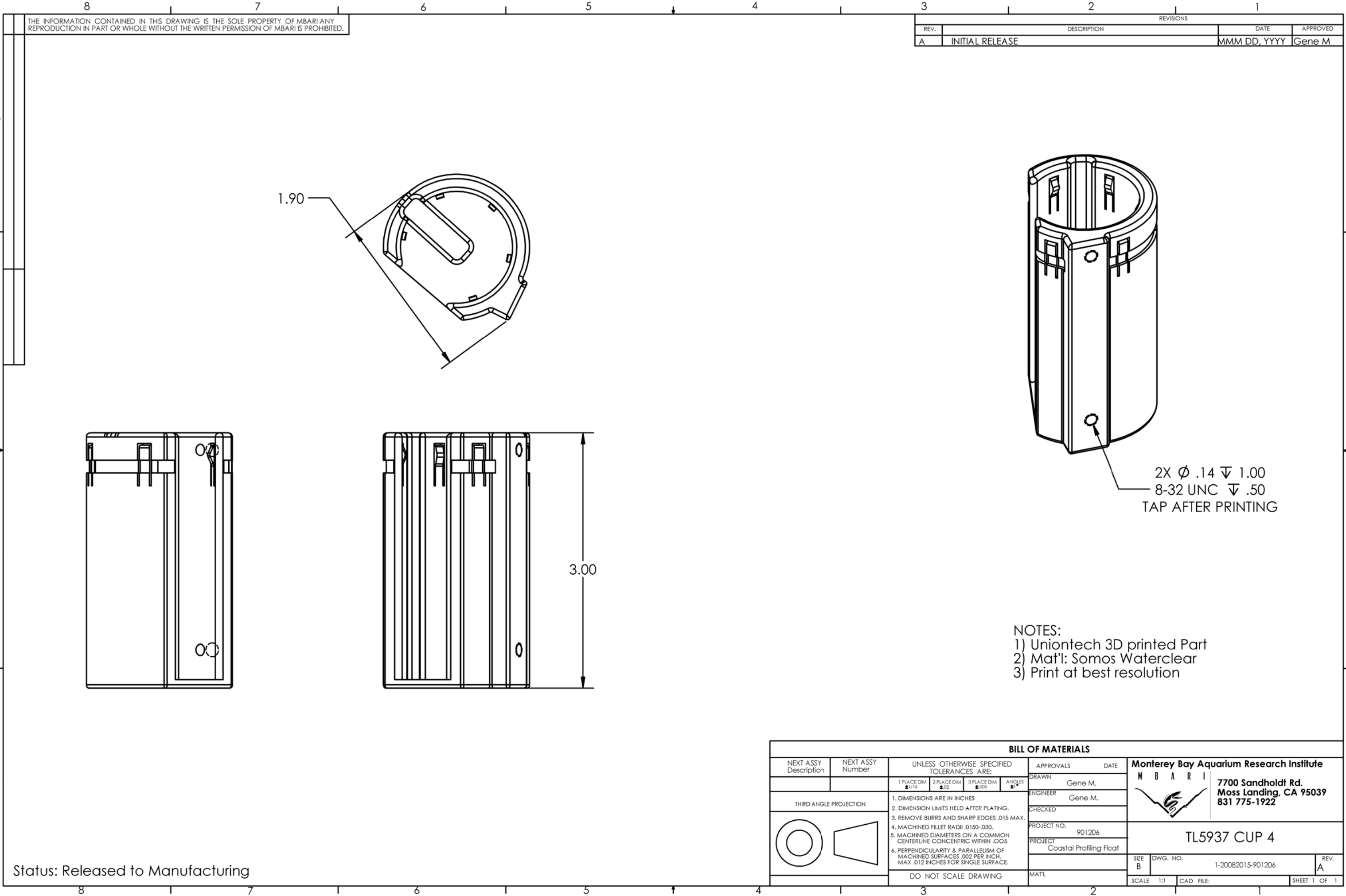




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	MMM DD, YYYY	Gene M

1.90

3.00

2X Ø .14 ∇ 1.00
8-32 UNC ∇ .50
TAP AFTER PRINTING

- NOTES:
1) Uniontech 3D printed Part
2) Mat'l: Somos Waterclear
3) Print at best resolution

Status: Released to Manufacturing

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	
		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	Gene M.				
THIRD ANGLE PROJECTION 	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Gene M.	PROJECT NO. 901206 PROJECT Coastal Profiling Float				
					CHECKED						
DO NOT SCALE DRAWING				MAT'L	SIZE B		DWG. NO. 1-20082015-901206	REV. A			
				SCALE 1:1		CAD FILE:		SHEET 1 OF 1			